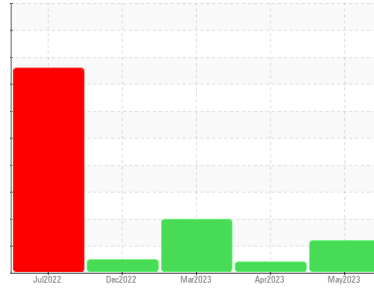


PROBLEM SUMMARY

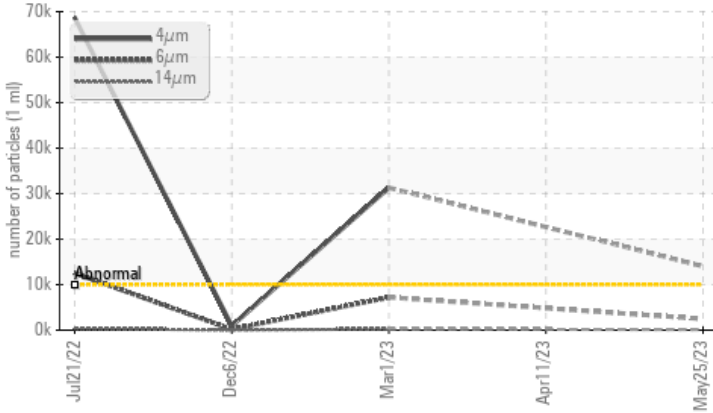
Sample Rating Trend



Machine Id
BOSS TAR HEEL NORTH (S/N 128650)
 Component
Compressor
 Fluid
TULCO LUBSOIL LPG WS 150 (10 GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

| Sample Status | | | ATTENTION | ABNORMAL | ABNORMAL |
|-----------------|--------------|-----------|------------|----------|------------|
| Particles >4µm | ASTM D7647 | >10000 | ▲ 14035 | --- | ▲ 31308 |
| Particles >6µm | ASTM D7647 | >1300 | ▲ 2478 | --- | ▲ 7194 |
| Oil Cleanliness | ISO 4406 (c) | >20/17/15 | ▲ 21/18/14 | --- | ▲ 22/20/15 |

Customer Id: RICHOB
 Sample No.: TO90003377
 Lab Number: 05867338
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

11 Apr 2023 Diag: Don Baldrige

VIS DEBRIS



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



01 Mar 2023 Diag: Don Baldrige

VISCOSITY



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The oil viscosity is lower than normal. The AN level is acceptable for this fluid.

view report



06 Dec 2022 Diag: Don Baldrige

NORMAL

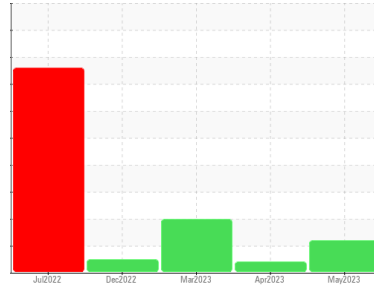


Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



Machine Id
BOSS TAR HEEL NORTH (S/N 128650)
 Component
Compressor
 Fluid
TULCO LUBSOIL LPG WS 150 (10 GAL)



DIAGNOSIS

- Recommendation**
No corrective action is recommended at this time. Resample at the next service interval to monitor.
- Wear**
All component wear rates are normal.
- Contamination**
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.
- Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| method | limit/base | current | history1 | history2 |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | TO90003377 | TO90002797 | TO90002918 |
| Sample Date | Client Info | 25 May 2023 | 11 Apr 2023 | 01 Mar 2023 |
| Machine Age | hrs | 17 | 17 | 14162 |
| Oil Age | hrs | 0 | 0 | 0 |
| Oil Changed | Client Info | N/A | N/A | N/A |
| Sample Status | | ATTENTION | ABNORMAL | ABNORMAL |

WEAR METALS

| method | limit/base | current | history1 | history2 | |
|----------|------------|-----------------|--------------|----------|----|
| Iron | ppm | ASTM D5185m >50 | 3 | 3 | 3 |
| Chromium | ppm | ASTM D5185m >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | <1 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m >25 | 0 | 0 | 0 |
| Lead | ppm | ASTM D5185m >25 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m >50 | <1 | <1 | 0 |
| Tin | ppm | ASTM D5185m >15 | <1 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| method | limit/base | current | history1 | history2 | |
|------------|------------|---------------|--------------|----------|----|
| Boron | ppm | ASTM D5185m 0 | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | <1 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m 0 | 2 | <1 | <1 |
| Calcium | ppm | ASTM D5185m 0 | 0 | 0 | <1 |
| Phosphorus | ppm | ASTM D5185m 0 | 60 | 44 | 49 |
| Zinc | ppm | ASTM D5185m 0 | 0 | 0 | 0 |
| Sulfur | ppm | ASTM D5185m 0 | 165 | 96 | 85 |

CONTAMINANTS

| method | limit/base | current | history1 | history2 | |
|-----------|------------|-------------------|--------------|----------|-------|
| Silicon | ppm | ASTM D5185m >25 | <1 | 0 | 0 |
| Sodium | ppm | ASTM D5185m | 3 | 1 | 3 |
| Potassium | ppm | ASTM D5185m >20 | 2 | 1 | 1 |
| Water | % | ASTM D6304 >2.26 | 0.371 | 0.418 | 1.26 |
| ppm Water | ppm | ASTM D6304 >22600 | 3710 | 4180 | 12600 |

FLUID CLEANLINESS

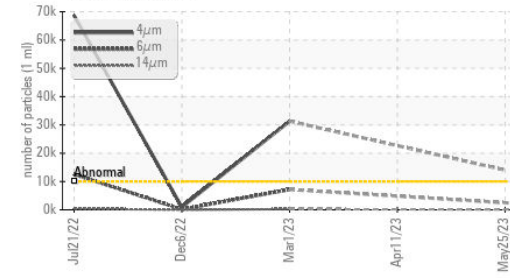
| method | limit/base | current | history1 | history2 |
|-----------------|------------------------|-------------------|----------|------------|
| Particles >4µm | ASTM D7647 >10000 | ▲ 14035 | --- | ▲ 31308 |
| Particles >6µm | ASTM D7647 >1300 | ▲ 2478 | --- | ▲ 7194 |
| Particles >14µm | ASTM D7647 >320 | 95 | --- | 246 |
| Particles >21µm | ASTM D7647 >80 | 10 | --- | 42 |
| Particles >38µm | ASTM D7647 >20 | 0 | --- | 0 |
| Particles >71µm | ASTM D7647 >4 | 0 | --- | 0 |
| Oil Cleanliness | ISO 4406 (c) >20/17/15 | ▲ 21/18/14 | --- | ▲ 22/20/15 |

FLUID DEGRADATION

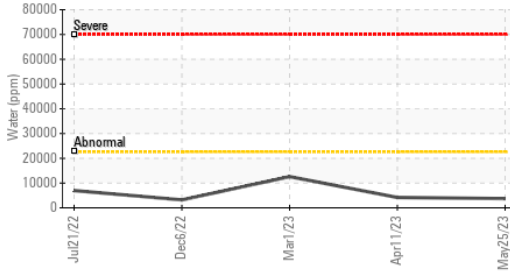
| method | limit/base | current | history1 | history2 | |
|------------------|------------|------------|--------------|----------|------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.119 | 0.103 | 0.12 |

OIL ANALYSIS REPORT

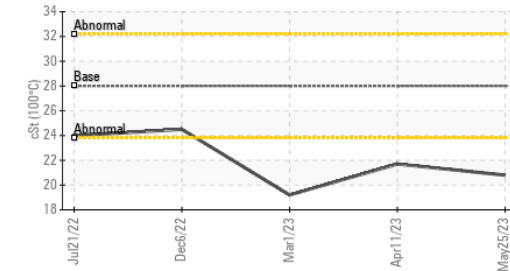
▲ Particle Trend



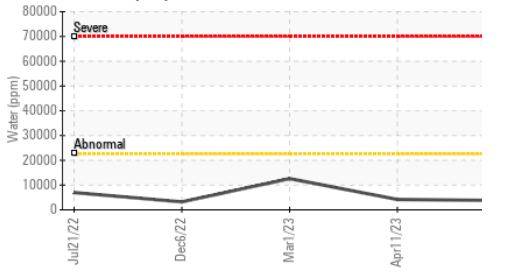
Water (KF)



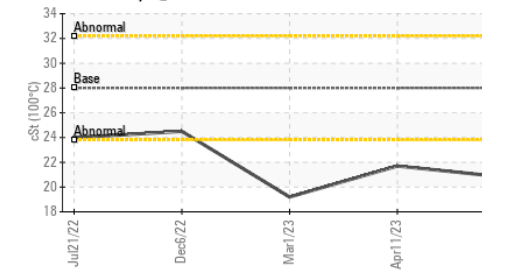
Viscosity @ 100°C



Water (KF)



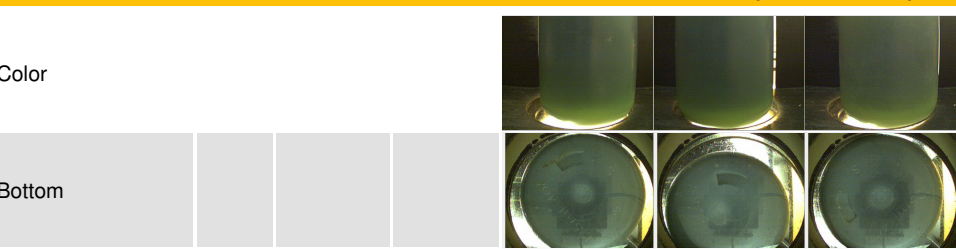
Viscosity @ 100°C



| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|--------------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | LIGHT | ▲ MODER |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >2.26 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

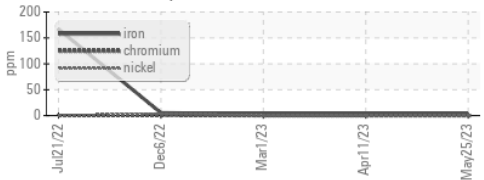
| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|----------------------|--------|------------|---------|-------------|-------------|
| Visc @ 40°C | cSt | ASTM D445 | 151 | 111 | 111 ▲ 98.1 |
| Visc @ 100°C | cSt | ASTM D445 | 28 | 20.8 | 21.7 ▲ 19.2 |
| Viscosity Index (VI) | Scale | ASTM D2270 | 224 | 213 | 224 218 |

SAMPLE IMAGES

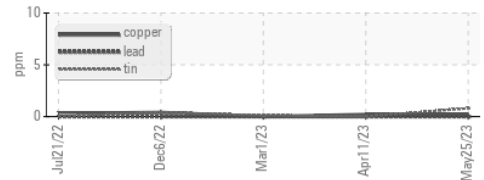


GRAPHS

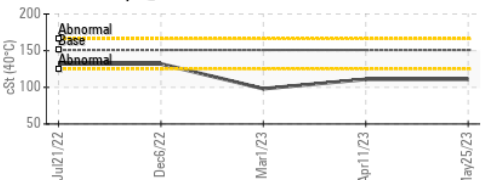
Ferrous Alloys



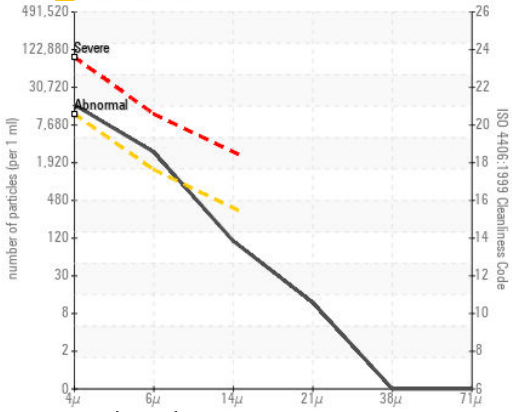
Non-ferrous Metals



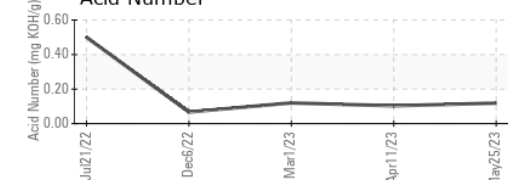
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO90003377 **Received** : 07 Jun 2023
Lab Number : **05867338** **Diagnosed** : 10 Jun 2023
Unique Number : 10507122 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

RICHARDS ENERGY COMPRESSION
 1629 WEST BENDER
 HOBBS, NM
 US 88240
 Contact: BILL RICHARDSON
 richardsenergy@windstream.net

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: