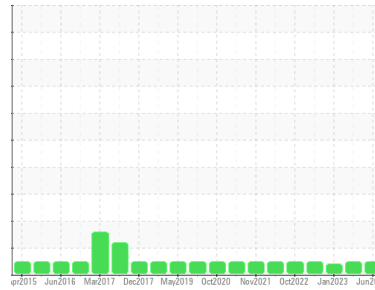




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
CPL
 Machine Id
CPL UNCOILER - MAIN (S/N 16-5300-0125)
 Component
Gearbox
 Fluid
GEAR OIL (PAO) ISO 220 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			RP0035064	RP0031250	RP0030633
Sample Date	Client Info			06 Jun 2023	25 Apr 2023	26 Jan 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	ABNORMAL

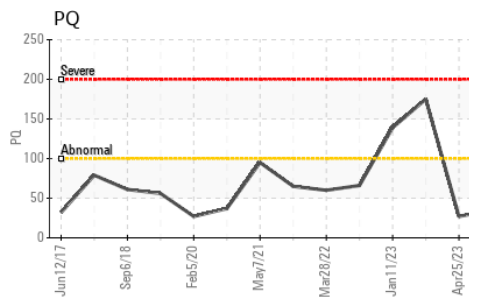
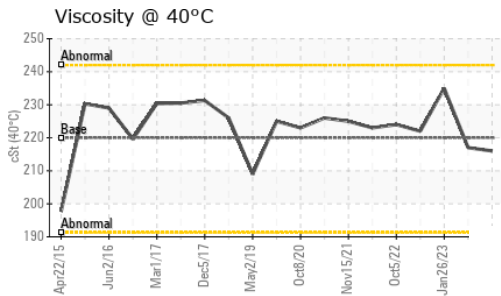
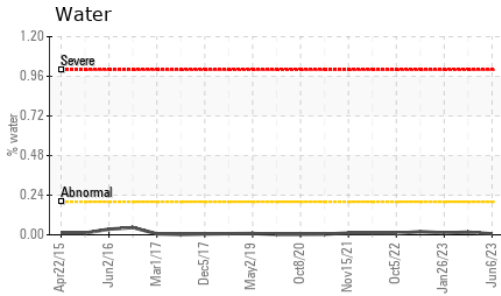
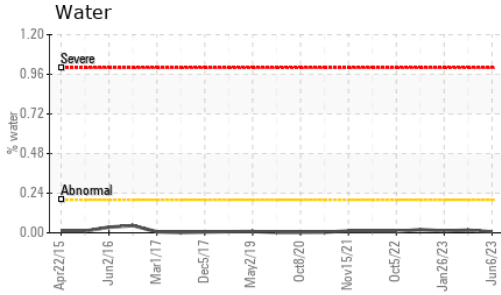
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		35	27	175
Iron	ppm	ASTM D5185m	>200	17	12	49
Chromium	ppm	ASTM D5185m	>15	0	0	<1
Nickel	ppm	ASTM D5185m	>15	0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		<1	0	0
Aluminum	ppm	ASTM D5185m	>25	0	0	<1
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	<1	<1	<1
Tin	ppm	ASTM D5185m	>25	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	25	8	13	0
Barium	ppm	ASTM D5185m	12	0	0	11
Molybdenum	ppm	ASTM D5185m	5	<1	<1	1
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m	25	6	6	2
Calcium	ppm	ASTM D5185m	25	13	15	11
Phosphorus	ppm	ASTM D5185m	375	201	191	146
Zinc	ppm	ASTM D5185m	25	15	16	8

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	6	6	2
Sodium	ppm	ASTM D5185m		2	0	0
Potassium	ppm	ASTM D5185m	>20	1	1	0
Water	%	ASTM D6304	>0.2	0.006	0.016	0.012
ppm Water	ppm	ASTM D6304	>2000	62.4	162.6	120.8

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.10	0.46	0.46	0.38

OIL ANALYSIS REPORT



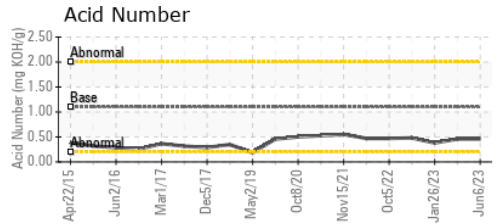
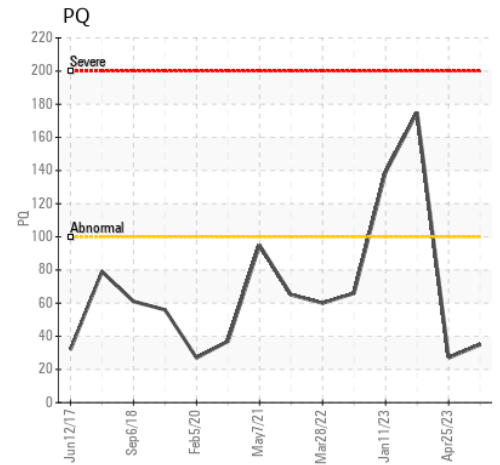
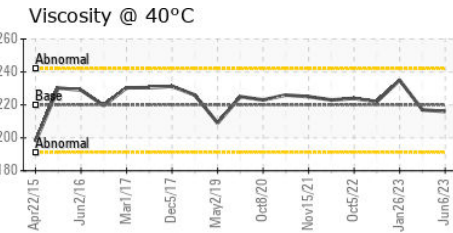
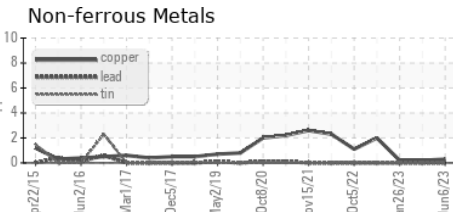
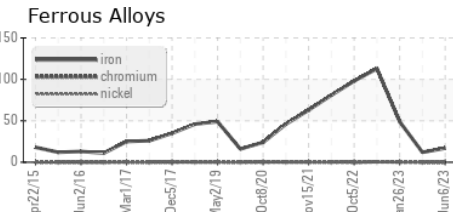
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	LIGHT	MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	216	217

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0035064 **Received** : 07 Jun 2023
Lab Number : **05867393** **Diagnosed** : 09 Jun 2023
Unique Number : 10507177 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PQ)

OUTOKUMPU STAINLESS USA
 HWY 43 N
 CALVERT, AL
 US 36513
 Contact: MARIO JOHNSON
 Mario.johnson@outokumpu.com
 T: (251)321-4105
 F: x:

Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)