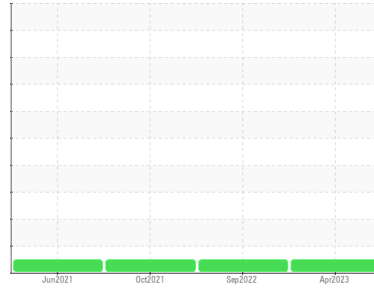




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
FRONTIER II [200006776]
 Machine Id
64WEA86941
 Component
Wind Turbine Gearbox
 Fluid
FUCHS RENOLIN CLP ISO 320 (--- LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		NX05867848	NX05639645	NX008394
Sample Date	Client Info		19 Apr 2023	12 Sep 2022	09 Oct 2021
Machine Age	hrs	Client Info	13531	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
PQ	ASTM D8184	>80	17	10	21	
Iron	ppm	ASTM D5185m	>150	23	19	8
Chromium	ppm	ASTM D5185m	>5	<1	0	0
Nickel	ppm	ASTM D5185m	>10	0	0	<1
Titanium	ppm	ASTM D5185m	>10	0	0	0
Silver	ppm	ASTM D5185m		0	<1	<1
Aluminum	ppm	ASTM D5185m	>10	<1	<1	<1
Lead	ppm	ASTM D5185m	>20	0	<1	0
Copper	ppm	ASTM D5185m	>50	2	2	1
Tin	ppm	ASTM D5185m	>10	<1	<1	<1
Antimony	ppm	ASTM D5185m	>5	---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		3	5	10
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m		0	<1	<1
Calcium	ppm	ASTM D5185m		4	7	10
Phosphorus	ppm	ASTM D5185m		145	183	68
Zinc	ppm	ASTM D5185m		0	2	0
Sulfur	ppm	ASTM D5185m		5979	4521	4258

CONTAMINANTS

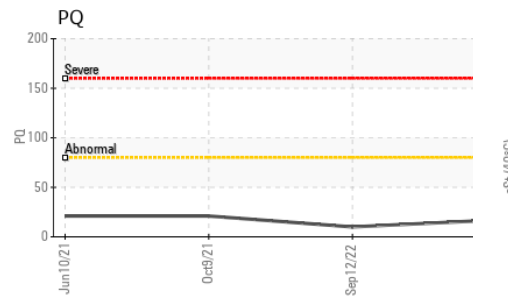
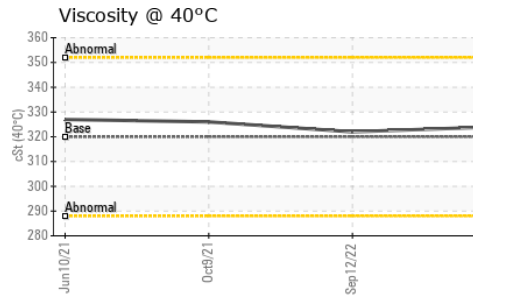
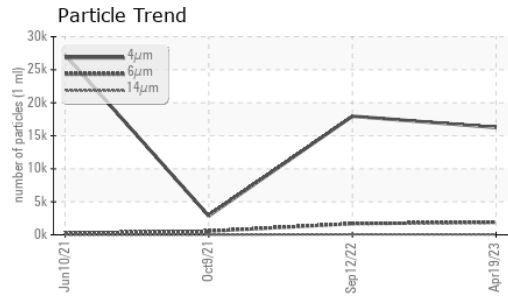
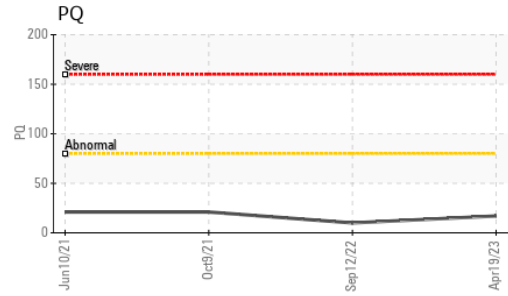
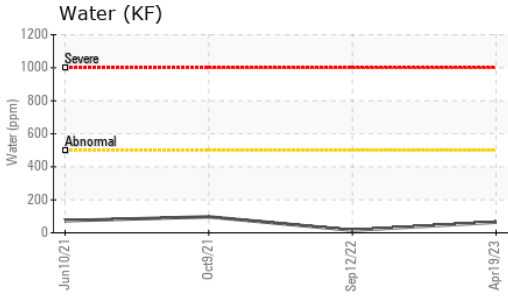
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	6	4	3
Sodium	ppm	ASTM D5185m	>20	4	2	2
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>0.05	0.006	0.002	0.009
ppm Water	ppm	ASTM D6304	>500	64.5	15.5	97.1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		16255	17961	2863
Particles >6µm	ASTM D7647	>2500	1879	1694	539
Particles >14µm	ASTM D7647	>320	57	77	36
Particles >21µm	ASTM D7647	>80	5	14	7
Particles >38µm	ASTM D7647	>20	1	0	0
Particles >71µm	ASTM D7647	>4	0	0	0
Oil Cleanliness	ISO 4406 (c)	>--/18/15	21/18/13	21/18/13	19/16/12



OIL ANALYSIS REPORT



FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.59	0.56	0.515

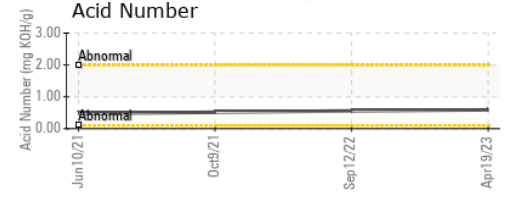
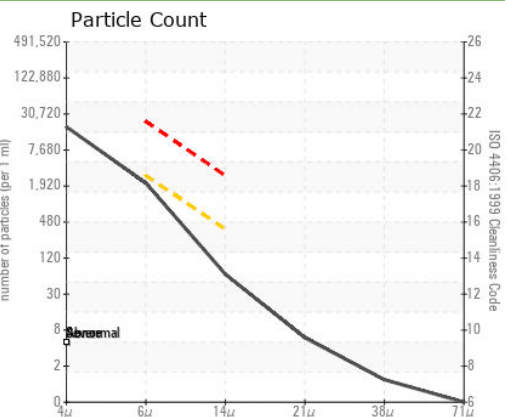
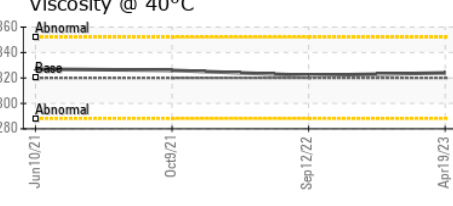
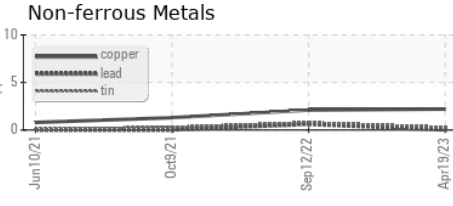
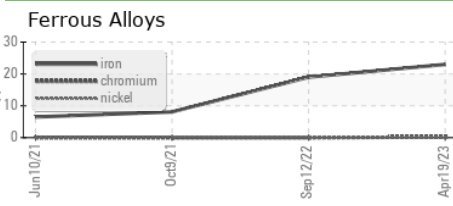
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	320	324	322	326

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX05867848 **Received** : 08 Jun 2023
Lab Number : **05867848** **Diagnosed** : 11 Jun 2023
Unique Number : 10507632 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

NORDEX USA - Chicago
 300 SOUTH WACKER DRIVE, SUITE 1500
 CHICAGO, IL
 US 60606
 Contact: DEVIN LINEHAN
 DLinehan@nordex-online.com
 T: (312)386-4124
 F: (312)386-7102

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)