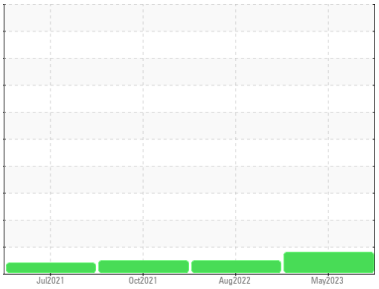
PROBLEM SUMMARY

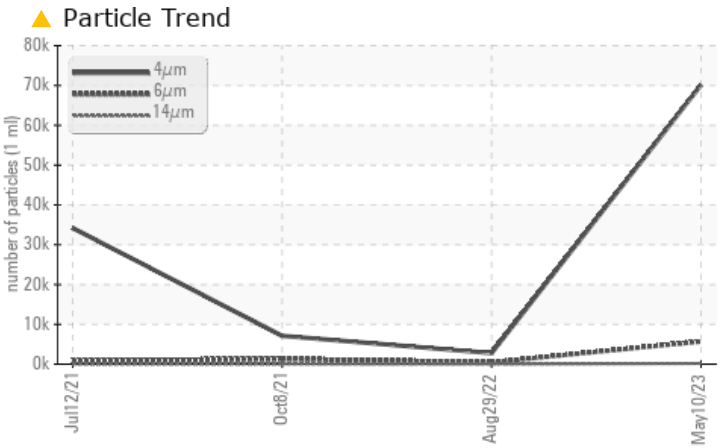
Sample Rating Trend



ISO

Area
FRONTIER II [200006776]
Machine Id
34WEA86910
Component
Wind Turbine Gearbox
Fluid
FUCHS RENOLIN CLP ISO 320 (--- LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	NORMAL	NORMAL
Particles >6µm		ASTM D7647	>2500	▲ **5683**	448	1330
Oil Cleanliness		ISO 4406 (c)	>--/18/15	▲ **23/20/15**	19/16/12	20/18/13

Customer Id: NORDEX
Sample No.: NX05867852
Lab Number: 05867852
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

29 Aug 2022 Diag: Doug Bogart

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

08 Oct 2021 Diag: Angela Borella

NORMAL

Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

12 Jul 2021 Diag: Jonathan Hester

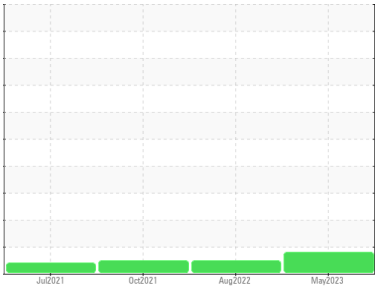
ISO

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
FRONTIER II [200006776]
Machine Id
34WEA86910
Component
Wind Turbine Gearbox
Fluid
FUCHS RENOLIN CLP ISO 320 (--- LTR)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**NX05867852**	NX05630012	NX05391892
Sample Date		Client Info		**10 May 2023**	29 Aug 2022	08 Oct 2021
Machine Age	hrs	Client Info		**13796**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history 1	history 2
PQ		ASTM D8184	>80	**15**	17	14
Iron	ppm	ASTM D5185m	>150	**29**	16	8
Chromium	ppm	ASTM D5185m	>5	**<1**	0	0
Nickel	ppm	ASTM D5185m	>10	**0**	0	<1
Titanium	ppm	ASTM D5185m	>10	**0**	0	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**<1**	0	0
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>50	**<1**	1	<1
Tin	ppm	ASTM D5185m	>10	**0**	<1	<1
Antimony	ppm	ASTM D5185m	>5	**---**	---	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

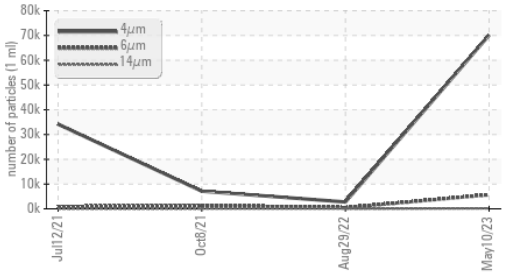
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		**3**	0	11
Barium	ppm	ASTM D5185m		**0**	<1	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**1**	<1	<1
Magnesium	ppm	ASTM D5185m		**<1**	0	0
Calcium	ppm	ASTM D5185m		**4**	10	9
Phosphorus	ppm	ASTM D5185m		**147**	195	79
Zinc	ppm	ASTM D5185m		**0**	1	0
Sulfur	ppm	ASTM D5185m		**6294**	5018	4419

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>50	**4**	5	3
Sodium	ppm	ASTM D5185m	>20	**3**	2	1
Potassium	ppm	ASTM D5185m	>20	**0**	0	<1
Water	%	ASTM D6304	>0.05	**0.005**	0.012	0.008
ppm Water	ppm	ASTM D6304	>500	**59.4**	125.0	85.8

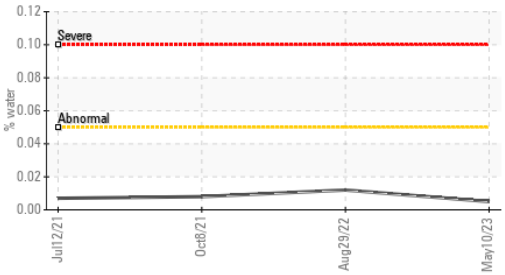
FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		**70135**	2768	7115
Particles >6µm		ASTM D7647	>2500	▲ **5683**	448	1330
Particles >14µm		ASTM D7647	>320	**177**	36	47
Particles >21µm		ASTM D7647	>80	**23**	11	4
Particles >38µm		ASTM D7647	>20	**0**	1	0
Particles >71µm		ASTM D7647	>4	**0**	1	0
Oil Cleanliness		ISO 4406 (c)	>--/18/15	▲ **23/20/15**	19/16/12	20/18/13

OIL ANALYSIS REPORT

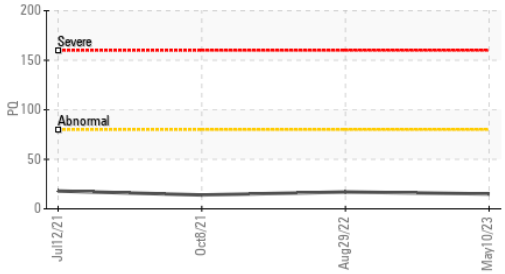
Particle Trend



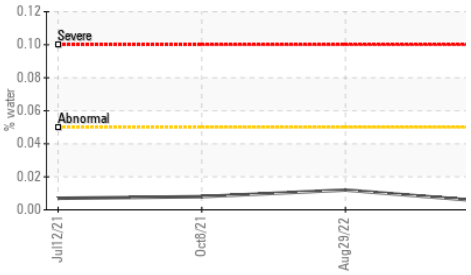
Water



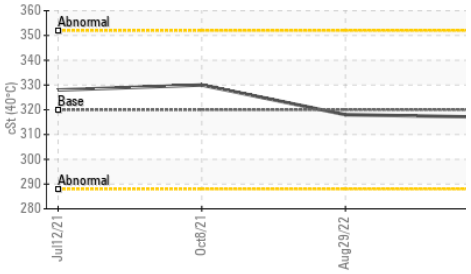
PQ



Water



Viscosity @ 40°C

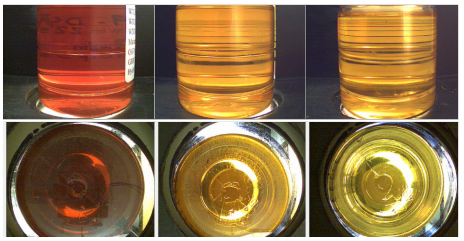


FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.56**	0.52	0.509

VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

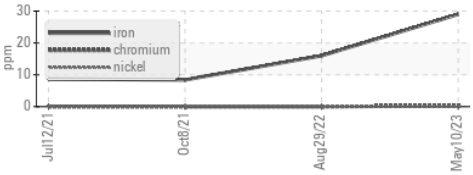
FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	320	**317**	318	330

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					
Bottom					

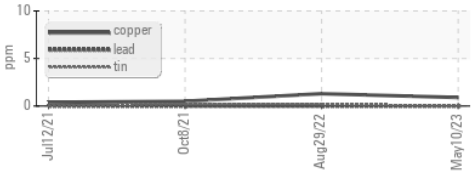


GRAPHS

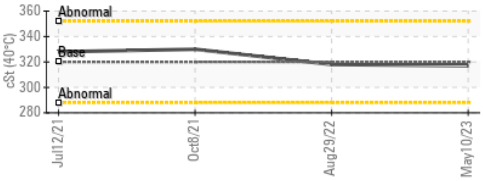
Ferrous Alloys



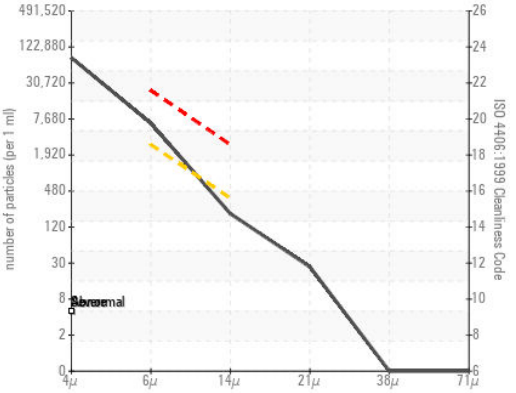
Non-ferrous Metals



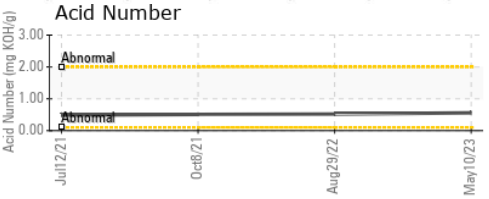
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : NX05867852 **Received** : 08 Jun 2023
Lab Number : 05867852 **Diagnosed** : 11 Jun 2023
Unique Number : 10507636 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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