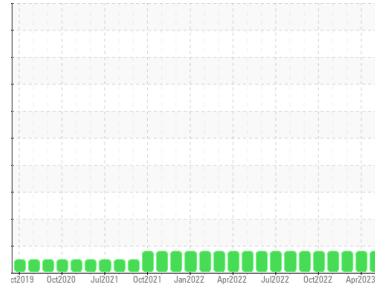




# PROBLEM SUMMARY

Sample Rating Trend



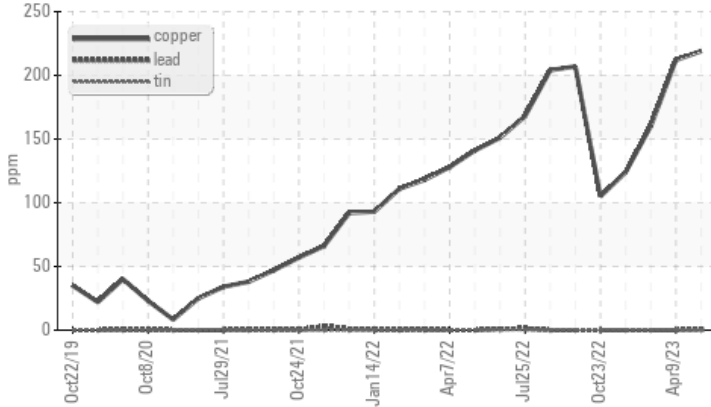
WEAR



Area  
**Patoka**  
 Machine Id  
**[Patoka] Oil - Port Reduction Gear**  
 Component  
**Port Reduction Gear**  
 Fluid  
**Reduction Gear Oil (35 GAL)**

## COMPONENT CONDITION SUMMARY

### ▲ Non-ferrous Metals



## RECOMMENDATION

No corrective action is recommended at this time.  
 Resample at the next service interval to monitor. ( Customer Sample Comment: J. Harvey )

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	ABNORMAL	ABNORMAL
Copper	ppm	ASTM D5185m	>50	▲ 219	▲ 212	▲ 160

Customer Id: MARCAT  
 Sample No.: WC0735696  
 Lab Number: 05869496  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

*There are no recommended actions for this sample.*

## HISTORICAL DIAGNOSIS

### 09 Apr 2023 Diag: Don Baldrige

#### WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 13 Mar 2023 Diag: Don Baldrige

#### WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 18 Dec 2022 Diag: Don Baldrige

#### WEAR



No corrective action is recommended at this time. Resample at the next service interval to monitor. The copper level is abnormal. All other component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

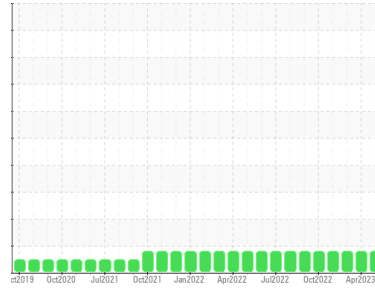
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area  
**Patoka**  
 Machine Id  
**[Patoka] Oil - Port Reduction Gear**  
 Component  
**Port Reduction Gear**  
 Fluid  
**Reduction Gear Oil (35 GAL)**

## DIAGNOSIS

### ▲ Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. ( Customer Sample Comment: J. Harvey )

### ▲ Wear

The copper level is abnormal. All other component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number	Client Info		<b>WC0735696</b>	WC0735519	WC0719358
Sample Date	Client Info		<b>04 Jun 2023</b>	09 Apr 2023	13 Mar 2023
Machine Age	hrs	Client Info	<b>38320</b>	37409	36824
Oil Age	hrs	Client Info	<b>4606</b>	3731	36824
Oil Changed		Client Info	<b>N/A</b>	N/A	Oil Added
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m >150	<b>11</b>	13	9
Chromium	ppm	ASTM D5185m >10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m >10	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	0	<1
Lead	ppm	ASTM D5185m >100	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >50	<b>▲ 219</b>	▲ 212	▲ 160
Tin	ppm	ASTM D5185m >10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	<b>17</b>	19	13
Barium	ppm	ASTM D5185m	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m	<b>50</b>	52	47
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>605</b>	610	573
Calcium	ppm	ASTM D5185m	<b>1192</b>	1170	1080
Phosphorus	ppm	ASTM D5185m	<b>820</b>	878	741
Zinc	ppm	ASTM D5185m	<b>958</b>	999	907
Sulfur	ppm	ASTM D5185m	<b>3477</b>	3178	3187

## CONTAMINANTS

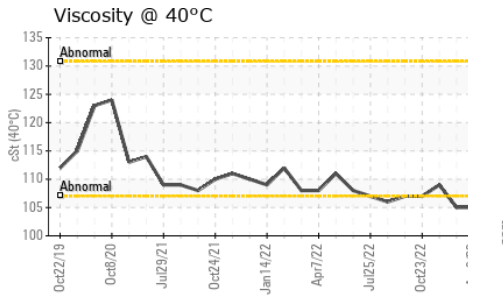
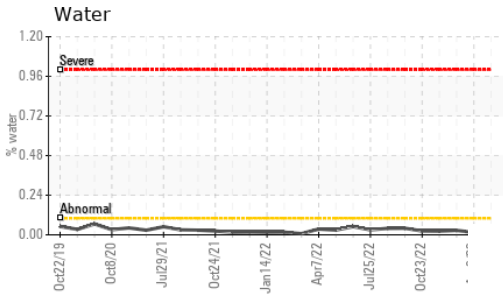
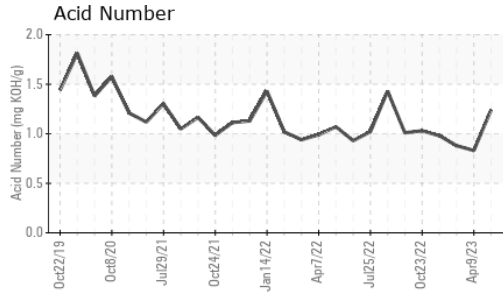
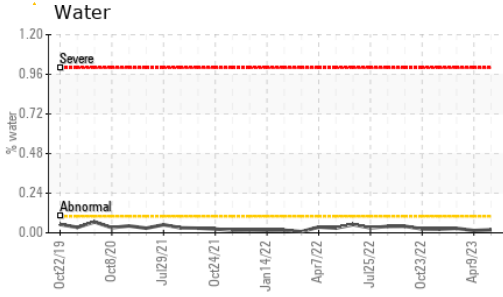
	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m >50	<b>2</b>	4	3
Sodium	ppm	ASTM D5185m	<b>3</b>	<1	2
Potassium	ppm	ASTM D5185m >20	<b>0</b>	2	0
Water	%	ASTM D6304 >0.1	<b>0.018</b>	0.014	0.027
ppm Water	ppm	ASTM D6304 >1000	<b>188.6</b>	148.9	273.7

## FLUID DEGRADATION

	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>1.24</b>	0.83	0.88



# OIL ANALYSIS REPORT



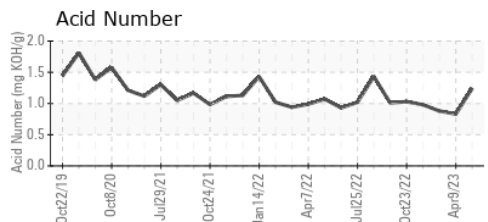
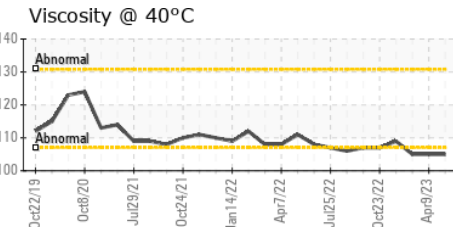
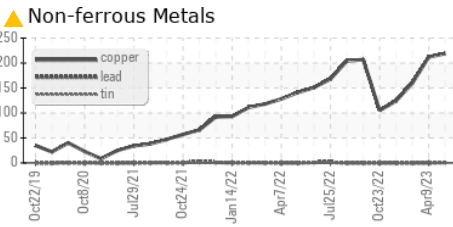
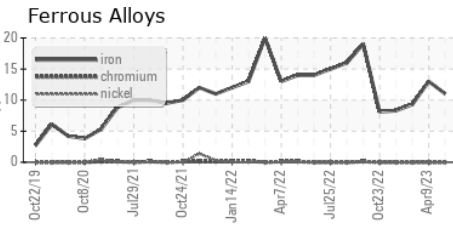
VISUAL	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	105	105	105

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
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## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0735696 **Received** : 09 Jun 2023  
**Lab Number** : 05869496 **Diagnosed** : 13 Jun 2023  
**Unique Number** : 10509280 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF )

**MARATHON PETROLEUM CO.**  
 101 12TH ST  
 CATLETTSBURG, KY  
 US 41169  
 Contact: CORY GUMBERT  
 cagumbert@marathonpetroleum.com  
 T: (606)585-3950  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)