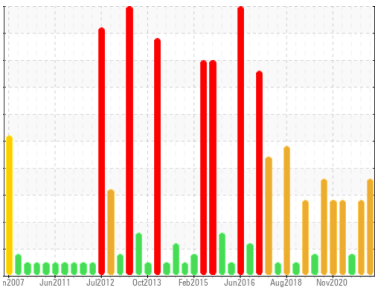
PROBLEM SUMMARY

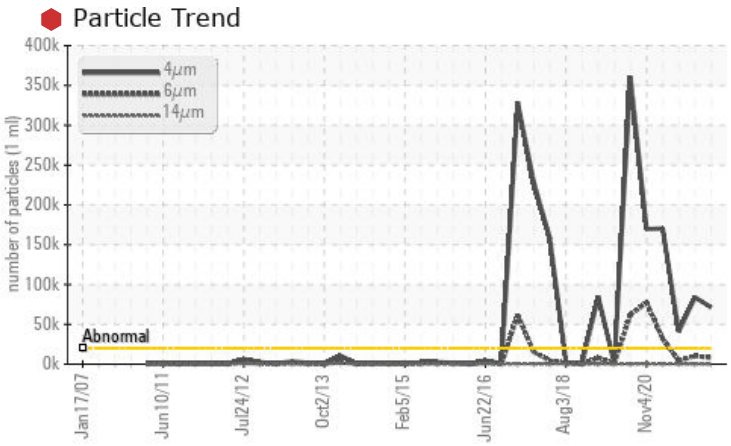
Sample Rating Trend



ISO

Area
TM 11
Machine Id
TM 11 WIRE TURNING ROLL REDUCER
Component
Gearbox
Fluid
GEAR OIL ISO 220 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	SEVERE	SEVERE
Particles >4µm		ASTM D7647	>20000	**71404**	83956	40899
Particles >6µm		ASTM D7647	>5000	**8010**	10151	4272
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**23/20/13**	24/21/16	23/19/14

Customer Id: KIMMOBTM11
Sample No.: RP0023577
Lab Number: 05870302
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

30 Mar 2022 Diag: Doug Bogart

ISO

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

08 Oct 2021 Diag: Doug Bogart

ISO

We recommend you filter the oil in this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 6 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

19 Apr 2021 Diag: Doug Bogart

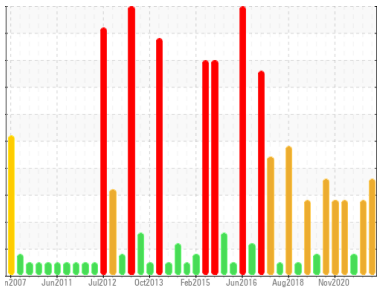
ISO

We recommend you filter the oil in this component if applicable. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
TM 11
Machine Id
TM 11 WIRE TURNING ROLL REDUCER
Component
Gearbox
Fluid
GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0023577**	RP0016698	RP0016652
Sample Date		Client Info		**05 May 2023**	30 Mar 2022	08 Oct 2021
Machine Age	mths	Client Info		**0**	0	0
Oil Age	mths	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	SEVERE	SEVERE

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**14**	---	---
Iron	ppm	ASTM D5185m	>200	**86**	98	103
Chromium	ppm	ASTM D5185m	>15	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>15	**0**	0	0
Titanium	ppm	ASTM D5185m		**<1**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	0
Aluminum	ppm	ASTM D5185m	>25	**11**	18	21
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**<1**	<1	<1
Tin	ppm	ASTM D5185m	>25	**0**	<1	0
Antimony	ppm	ASTM D5185m	>5	**---**	---	42
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

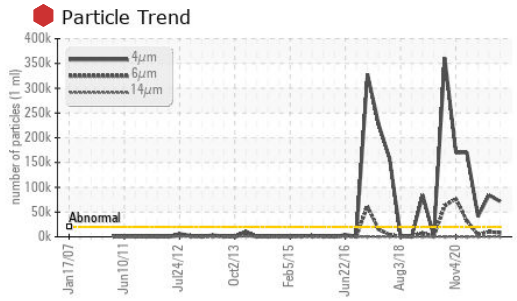
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**14**	12	9
Barium	ppm	ASTM D5185m	15	**0**	0	0
Molybdenum	ppm	ASTM D5185m	15	**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	1	1
Magnesium	ppm	ASTM D5185m	50	**0**	0	0
Calcium	ppm	ASTM D5185m	50	**0**	<1	0
Phosphorus	ppm	ASTM D5185m	350	**262**	299	292
Zinc	ppm	ASTM D5185m	100	**0**	7	2

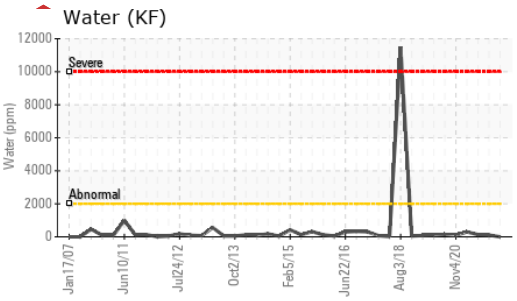
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**<1**	2	0
Sodium	ppm	ASTM D5185m		**2**	2	1
Potassium	ppm	ASTM D5185m	>20	**0**	0	0
Water	%	ASTM D6304	>0.2	**0.00**	0.010	0.013
ppm Water	ppm	ASTM D6304	>2000	**0.00**	106.9	135.4

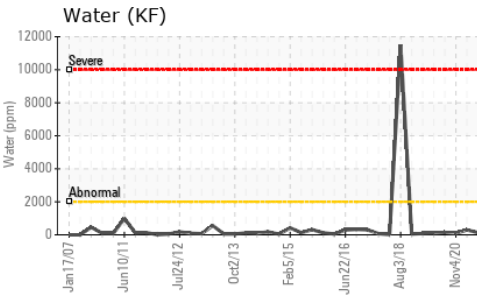
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	**71404**	83956	40899
Particles >6µm		ASTM D7647	>5000	**8010**	10151	4272
Particles >14µm		ASTM D7647	>640	**52**	351	151
Particles >21µm		ASTM D7647	>160	**4**	72	29
Particles >38µm		ASTM D7647	>40	**1**	8	2
Particles >71µm		ASTM D7647	>10	**1**	1	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	**23/20/13**	24/21/16	23/19/14

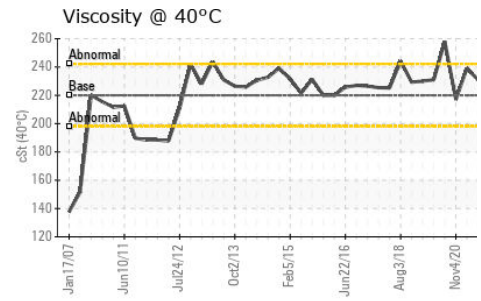
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**1.49**	0.96	0.876

OIL ANALYSIS REPORT



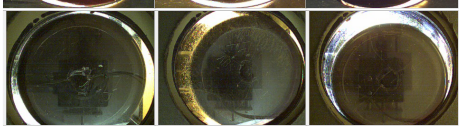




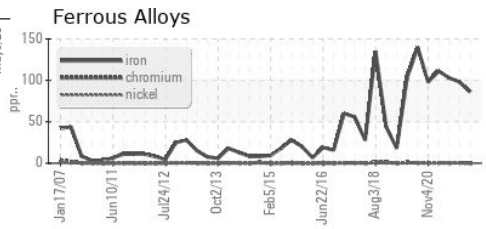


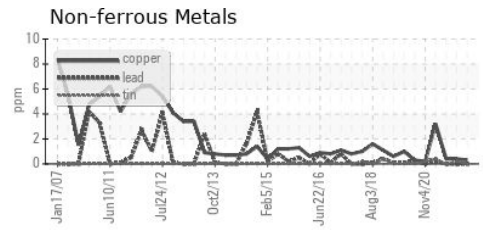
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**LIGHT**	LIGHT	VLITE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

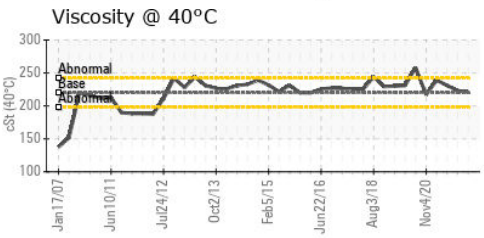
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	**221**	223	231

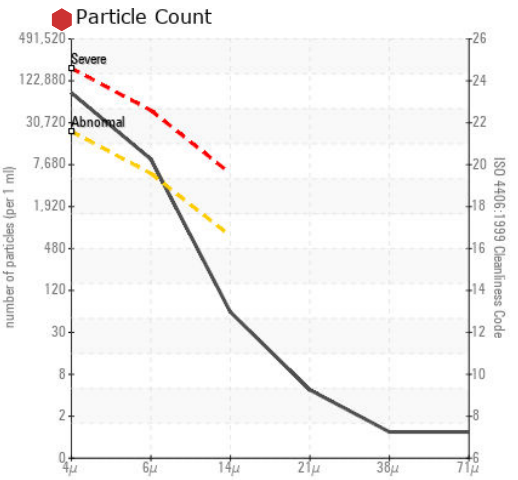
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

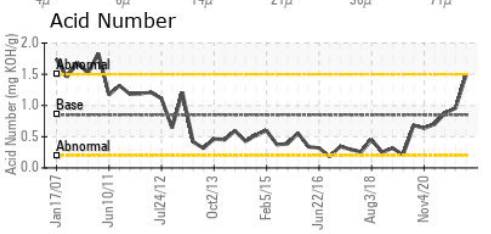
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0023577 **Received** : 09 Jun 2023
Lab Number : 05870302 **Diagnosed** : 13 Jun 2023
Unique Number : 10510086 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: PQ, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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US 36610
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