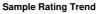


# **OIL ANALYSIS REPORT**





CHLR-2A TURB SUMP

Bearing Fluid ROYAL PURPLE SYNFILM GT 68 (--- GAL)

# DIAGNOSIS

#### A Recommendation

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. We recommend you service the filters on this component. Resample at the next service interval to monitor.

# Wear

All component wear rates are normal.

### Contamination

Moderate concentration of visible dirt/debris present in the oil. Free water present.

#### Fluid Condition

Viscosity of sample indicates oil is within ISO 32 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0031549	RP0022467	
Sample Date		Client Info		11 Jun 2023	10 Nov 2021	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				ABNORMAL	ATTENTION	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	
Chromium	ppm	ASTM D5185m	>20	0	0	
Nickel	ppm	ASTM D5185m	>20	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	1	
Aluminum	ppm	ASTM D5185m	>20	0	<1	
Lead	ppm	ASTM D5185m	>20	0	<1	
Copper	ppm	ASTM D5185m	>20	5	<1	
Tin	ppm	ASTM D5185m	>20	0	0	
Antimony	ppm	ASTM D5185m			0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	<1	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		0	0	
Manganese	ppm	ASTM D5185m		0	0	
Magnesium	ppm	ASTM D5185m	90	<1	76	
Calcium	ppm	ASTM D5185m		0	0	
Phosphorus	ppm	ASTM D5185m		3	1	
Zinc	ppm	ASTM D5185m		<1	0	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	0	
Sodium	ppm	ASTM D5185m		<1	<1	
Potassium	ppm	ASTM D5185m	>20	0	0	
Water	%	ASTM D6304	>2	0.137	0.025	
ppm Water	ppm	ASTM D6304		1370	256.8	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.10	0.382	



# **OIL ANALYSIS REPORT**

method

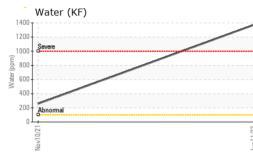
limit/base

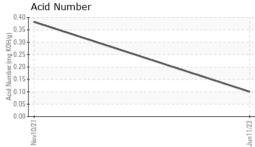
current

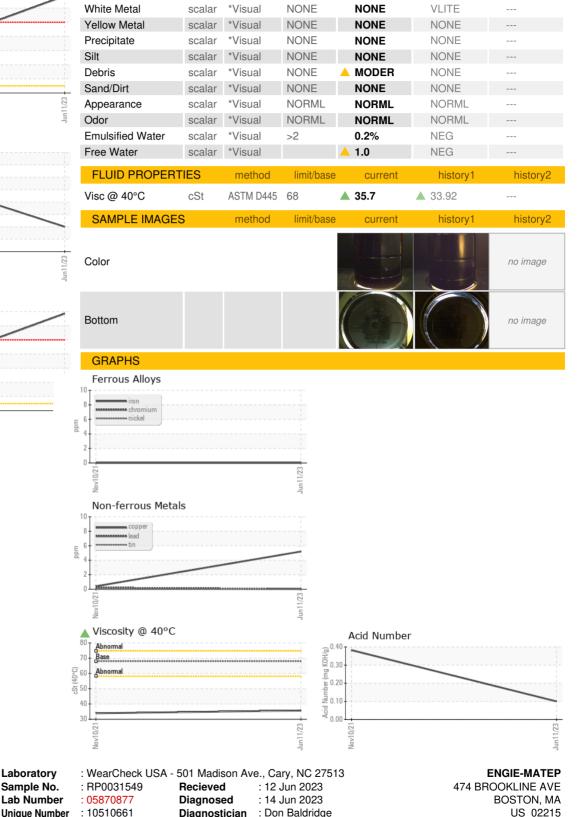
history1

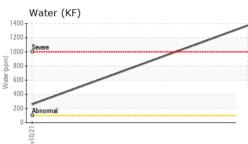
history2

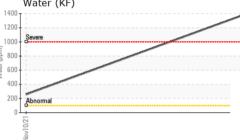
VISUAL











Certificate L2367

Laboratory

Test Package : IND 2 (Additional Tests: PrtCount)

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

To discuss this sample report, contact Customer Service at 1-800-237-1369.

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