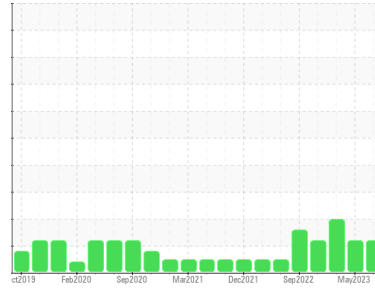




PROBLEM SUMMARY

Area
Fermentation
 Machine Id
Chemineer FFG48MB01 Main Fermentor, Agitator
 Component
Gearbox
 Fluid
JAX FGG-AW ISO 220 (48 GAL)

Sample Rating Trend



VISUAL METAL



COMPONENT CONDITION SUMMARY

No relevant graphs to display


RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
White Metal	scalar	*Visual	NONE	▲ MODER	▲ MODER	LIGHT

Customer Id: NOVFRANC
Sample No.: WC0793877
Lab Number: 05870879
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearchekusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearchek.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	MISSED	Jul 11 2023	?	We recommend you service the filters on this component.
Alert	---	---	?	We were unable to perform a particle count due to metal particles present in this sample.

HISTORICAL DIAGNOSIS

03 May 2023 Diag: Doug Bogart

VISUAL METAL



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample. Moderate concentration of visible metal present. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



11 Jan 2023 Diag: Doug Bogart

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



06 Dec 2022 Diag: Jonathan Hester

VISUAL METAL



We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample. Moderate concentration of visible metal present. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

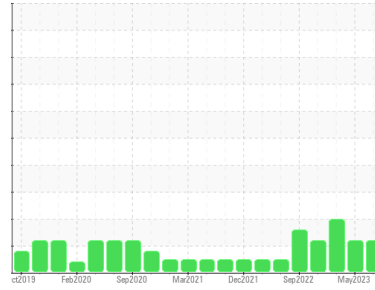
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



VISUAL METAL



Area
Fermentation
 Machine Id
Chemineer FFG48MB01 Main Fermentor, Agitator
 Component
Gearbox
 Fluid
JAX FGG-AW ISO 220 (48 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample.

Wear

Moderate concentration of visible metal present. All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0793877	WC0774920	WC0765182
Sample Date	Client Info		08 Jun 2023	03 May 2023	11 Jan 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	14	51	5
Chromium	ppm	ASTM D5185m >15	0	<1	0
Nickel	ppm	ASTM D5185m >15	<1	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	0
Lead	ppm	ASTM D5185m >100	0	0	0
Copper	ppm	ASTM D5185m >200	6	5	3
Tin	ppm	ASTM D5185m >25	0	0	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	0	4	0
Calcium	ppm	ASTM D5185m	4	5	1
Phosphorus	ppm	ASTM D5185m	497	411	453
Zinc	ppm	ASTM D5185m	12	4	12
Sulfur	ppm	ASTM D5185m	794	361	680

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	1	2	2
Sodium	ppm	ASTM D5185m	<1	0	<1
Potassium	ppm	ASTM D5185m >20	0	<1	0
Water	%	ASTM D6304 >0.2	0.006	0.005	0.007
ppm Water	ppm	ASTM D6304 >2000	61.6	53.4	77.3

FLUID CLEANLINESS

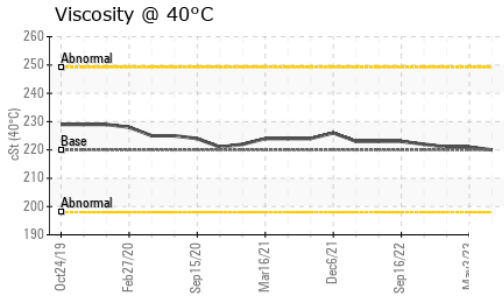
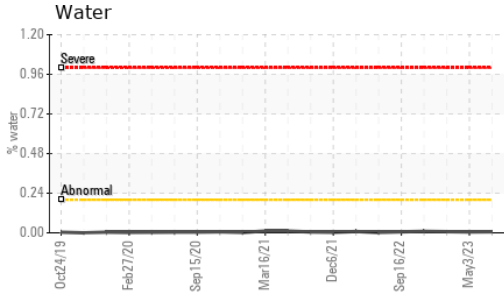
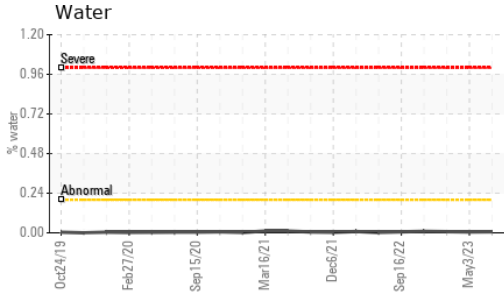
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	---	---	▲ 88303
Particles >6µm	ASTM D7647	>5000	---	---	▲ 24572
Particles >14µm	ASTM D7647	>640	---	---	▲ 1136
Particles >21µm	ASTM D7647	>160	---	---	▲ 250
Particles >38µm	ASTM D7647	>40	---	---	3
Particles >71µm	ASTM D7647	>10	---	---	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	---	---	▲ 24/22/17

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.41	0.45	0.48



OIL ANALYSIS REPORT



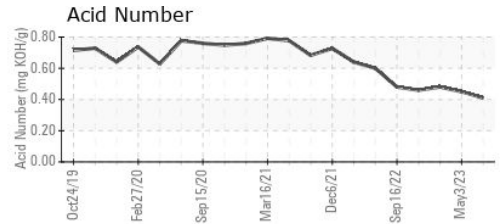
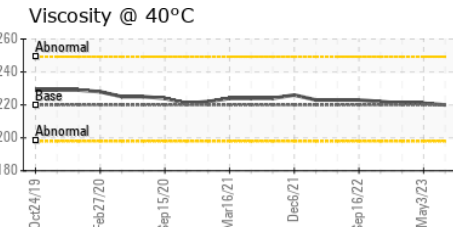
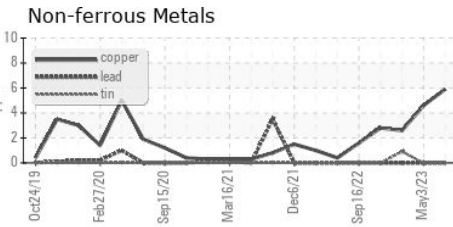
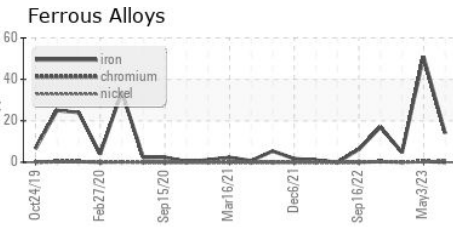
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	▲ MODER	▲ MODER
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	221	221

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0793877 **Received** : 12 Jun 2023
Lab Number : 05870879 **Diagnosed** : 15 Jun 2023
Unique Number : 10510663 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: KF, PrtCount)

NOVOZYMES
 P.O. BOX 576, 77 PERRY CHAPEL CHURCH ROAD
 FRANKLINTON, NC
 US 27525
 Contact: CRAIG BAILEY
 clyb@novozymes.com
 T: (919)494-3000
 F: (919)494-3456

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)