

OIL ANALYSIS REPORT

Sample Rating Trend

VIS DEBRIS

BFP-1B

Component Outboard Bearing Fluid ROYAL PURPLE SYNFILM GT 68 (--- GAL)

DIAGNOSIS

A Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. The water content is negligible.

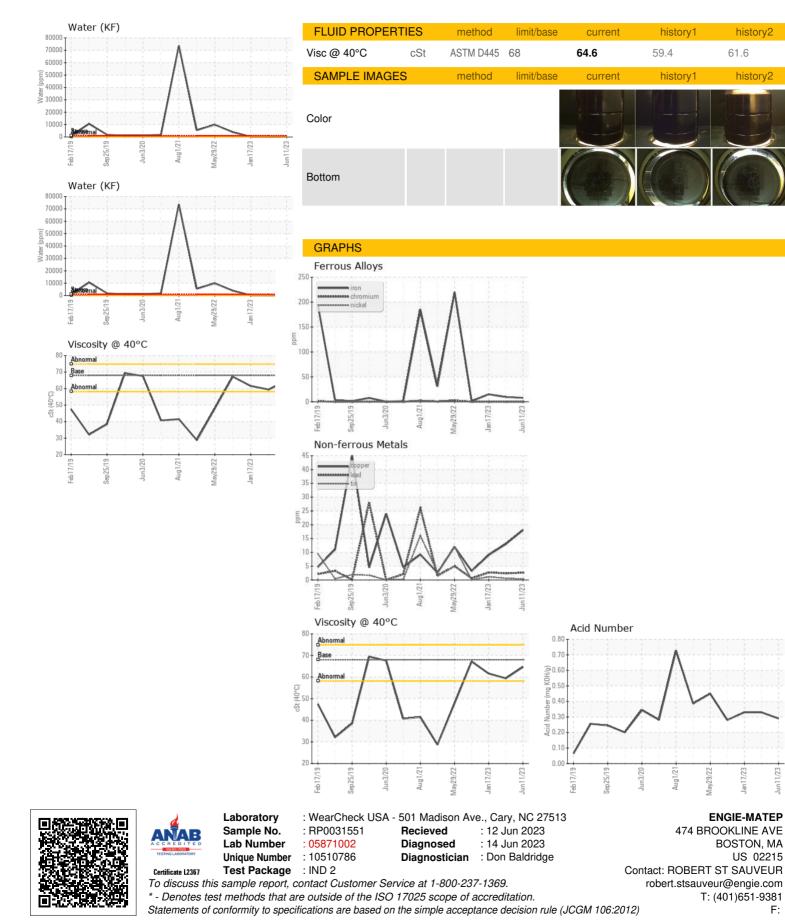
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Feb2019 8	iep2019 Jun2020	Aug2021 May2022 Jan202	3 Jun2023	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0031551	RP0031558	RP0031531
Sample Date		Client Info		11 Jun 2023	19 Feb 2023	17 Jan 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	8	9	15
Chromium	ppm	ASTM D5185m	>20	0	0	<1
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	<1	<1	0
Lead	ppm	ASTM D5185m	>20	3	2	3
Copper	ppm	ASTM D5185m		18	13	9
Tin	ppm	ASTM D5185m	>20	<1	<1	1
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	3	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	90	65	72	80
Calcium	ppm	ASTM D5185m		0	16	3
Phosphorus	ppm	ASTM D5185m		<1	38	12
Zinc	ppm	ASTM D5185m		0	9	4
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	2	3
Sodium	ppm	ASTM D5185m		<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water	%	ASTM D6304	>2	0.011	0.00	0.006
ppm Water	ppm	ASTM D6304			0.00	60.3
				110.6	0.00	
FLUID DEGRADA	TION	method	limit/base	110.6 current	history1	history2
FLUID DEGRADA Acid Number (AN)	TION mg KOH/g	method ASTM D8045	limit/base			history2 0.33
			limit/base limit/base	current	history1	
Acid Number (AN)		ASTM D8045 method *Visual	limit/base NONE	current 0.29 current NONE	history1 0.33 history1 NONE	0.33 history2 LIGHT
Acid Number (AN) VISUAL White Metal Yellow Metal	mg KOH/g	ASTM D8045 method *Visual *Visual	limit/base	current 0.29 current	history1 0.33 history1 NONE NONE	0.33 history2 LIGHT NONE
Acid Number (AN) VISUAL White Metal Yellow Metal Precipitate	mg KOH/g scalar	ASTM D8045 method *Visual *Visual *Visual	limit/base NONE NONE NONE	current 0.29 current NONE NONE NONE	history1 0.33 history1 NONE NONE NONE	0.33 history2 LIGHT NONE NONE
Acid Number (AN) VISUAL White Metal Yellow Metal Precipitate Silt	mg KOH/g scalar scalar	ASTM D8045 method *Visual *Visual *Visual *Visual	limit/base NONE NONE NONE NONE	current 0.29 current NONE NONE	history1 0.33 history1 NONE NONE NONE NONE	0.33 history2 LIGHT NONE NONE NONE
Acid Number (AN) VISUAL White Metal Yellow Metal Precipitate Silt Debris	mg KOH/g scalar scalar scalar	ASTM D8045 method *Visual *Visual *Visual *Visual *Visual	limit/base NONE NONE NONE NONE NONE	Current 0.29 Current NONE NONE NONE NONE NONE	history1 0.33 history1 NONE NONE NONE NONE NONE	0.33 history2 LIGHT NONE NONE NONE
Acid Number (AN) VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt	mg KOH/g scalar scalar scalar scalar	ASTM D8045 method *Visual *Visual *Visual *Visual	limit/base NONE NONE NONE NONE NONE	current 0.29 current NONE NONE NONE NONE	history1 0.33 history1 NONE NONE NONE NONE NONE NONE	0.33 history2 LIGHT NONE NONE NONE NONE
Acid Number (AN) VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	mg KOH/g scalar scalar scalar scalar scalar	ASTM D8045 *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	limit/base NONE NONE NONE NONE NONE NORE NORML	Current 0.29 Current NONE NONE NONE NONE NONE NONE NONE NON	history1 0.33 history1 NONE NONE NONE NONE NONE NONE NONE NON	0.33 history2 LIGHT NONE NONE NONE NONE NORML
Acid Number (AN) VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	mg KOH/g scalar scalar scalar scalar scalar	ASTM D8045 method *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	limit/base NONE NONE NONE NONE NONE	Current 0.29 Current NONE NONE NONE NONE NORE NORML NORML	history1 0.33 history1 NONE NONE NONE NONE NONE NONE NORML NORML	0.33 history2 LIGHT NONE NONE NONE NONE NORML NORML
Acid Number (AN) VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance	mg KOH/g Scalar scalar scalar scalar scalar scalar scalar	ASTM D8045 *Visual *Visual *Visual *Visual *Visual *Visual *Visual *Visual	limit/base NONE NONE NONE NONE NONE NORE NORML	Current 0.29 Current NONE NONE NONE MODER NORE NORML NORML NEG	history1 0.33 history1 NONE NONE NONE NONE NONE NONE NONE NON	0.33 history2 LIGHT NONE NONE MODER NONE NORML NORML NEG



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Jun11/23

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