## CHLR-1B MOTOR SUMP Component Bearing <br> ROYAL PURPLE SYNFILM GT 68 (--- GAL)



## DIAGNOSIS

## Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

## Wear

All component wear rates are normal.

## Contamination

The water content is negligible. There is no indication of any contamination in the oil.

## $\Delta$ Fluid Condition

The oil viscosity is lower than normal. Confirm oil type. The AN level is acceptable for this fluid.

| SAMPLE INFORMATION |  | method | limitbase | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Sample Number |  | Client Info |  | RP0034212 | RP0029542 | RP0024271 |
| Sample Date |  | Client Info |  | 11 Jun 2023 | 21 Nov 2022 | 25 Sep 2022 |
| Machine Age | hrs | Client Info |  | 0 | 0 | 0 |
| Oil Age | hrs | Client Info |  | 0 | 0 | 0 |
| Oil Changed |  | Client Info |  | N/A | N/A | N/A |
| Sample Status |  |  |  | ATTENTION | ATTENTION | ATTENTION |
| WEAR METALS |  | method | limitbase | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Chromium | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | <1 | 0 | 0 |
| Lead | ppm | ASTM D5185m | >20 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >20 | <1 | <1 | 1 |
| Tin | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m |  | 0 | 0 | 0 |


| ADDITIVES |  | method | limitbase | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Boron | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Barium | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m |  | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 90 | 84 | 86 | 75 |
| Calcium | ppm | ASTM D5185m |  | 0 | 1 | 1 |
| Phosphorus | ppm | ASTM D5185m |  | 5 | <1 | <1 |
| Zinc | ppm | ASTM D5185m |  | 0 | 1 | 2 |


| CONTAMINANTS |  | method | limitbase | current | history1 | history2 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Silicon | ppm | ASTM D5185m | >15 | <1 | <1 | 0 |
| Sodium | ppm | ASTM D5185m |  | 2 | 0 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 0 | 1 |
| Water | \% | ASTM D6304 | >2 | 0.019 | 0.018 | 0.022 |
| ppm Water | ppm | ASTM D6304 |  | 199.6 | 180.4 | 224.6 |
| FLUID DEGRADATION |  | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | $\mathrm{mg} \mathrm{KOH} / \mathrm{g}$ | ASTM D8045 |  | 0.29 | 0.31 | 0.31 |
| VISUAL |  | method | limitbase | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | LIGHT | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >2 | NEG | NEG | NEG |
|  | scalar | *Visual |  | NEG | NSGSAU | RNEAGBOS |

## OIL ANALYSIS REPORT



| Laboratory | $:$ WearCheck USA | 501 Madison Ave., Cary, NC 27513 |  |
| :--- | :--- | :--- | :--- |
| Sample No. | $:$ RP0034212 | Recieved | $: 12$ Jun 2023 |
| Lab Number | $: 05871004$ | Diagnosed | $: 14$ Jun 2023 |
| Unique Number | $: 10510788$ | Diagnostician | $:$ Don Baldridge |

To discuss this sample report, contact Customer Service at 1-800-237-1369.

*     - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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