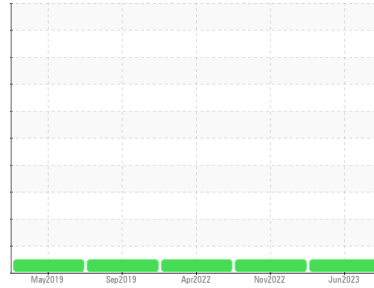




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
CONNECTION BAY CRANES
 Machine Id
CB 20.3 SOUTHEAST BRIDGE
 Component
Gearbox
 Fluid
GEAR OIL LS 80W90 (--- QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RP0034499	RP0030778	RP0024986
Sample Date	Client Info		13 Jun 2023	02 Nov 2022	20 Apr 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		24	21	30
Iron	ppm	ASTM D5185m >200	18	15	16
Chromium	ppm	ASTM D5185m >15	<1	0	<1
Nickel	ppm	ASTM D5185m >15	<1	0	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	0	0	0
Lead	ppm	ASTM D5185m >100	0	0	<1
Copper	ppm	ASTM D5185m >200	0	0	0
Tin	ppm	ASTM D5185m >25	0	0	<1
Antimony	ppm	ASTM D5185m >5	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 150	20	1	23
Barium	ppm	ASTM D5185m	2	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 10	1	<1	1
Calcium	ppm	ASTM D5185m 70	302	300	312
Phosphorus	ppm	ASTM D5185m 2000	452	485	496
Zinc	ppm	ASTM D5185m 50	3	2	0

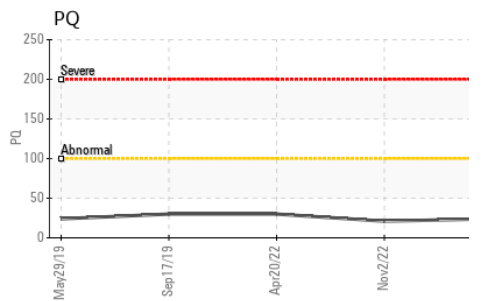
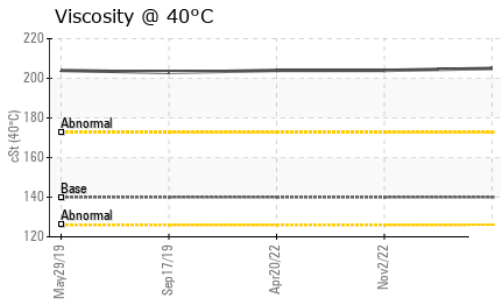
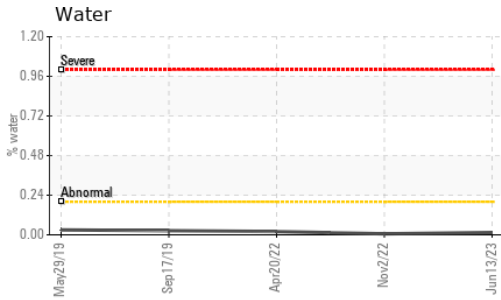
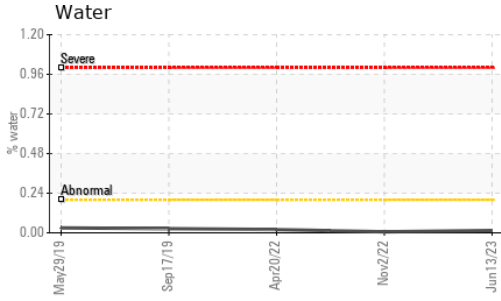
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	4	3	4
Sodium	ppm	ASTM D5185m	0	0	1
Potassium	ppm	ASTM D5185m >20	<1	0	<1
Water	%	ASTM D6304 >0.2	0.014	0.006	0.020
ppm Water	ppm	ASTM D6304 >2000	143.3	60.7	201.9

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.83	0.85	0.83

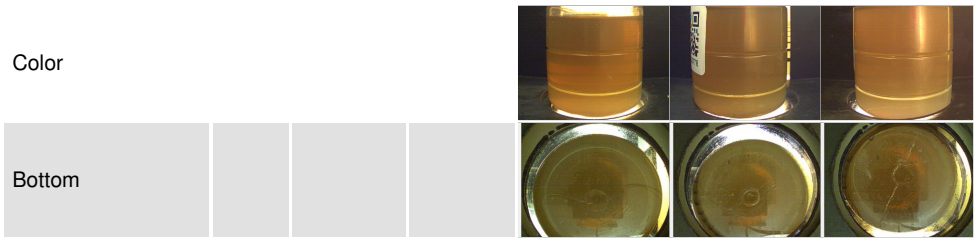
OIL ANALYSIS REPORT



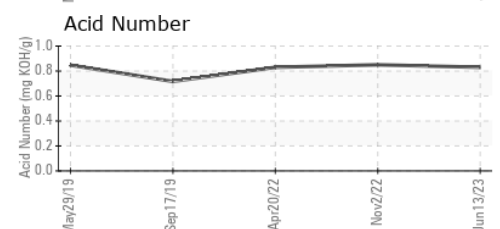
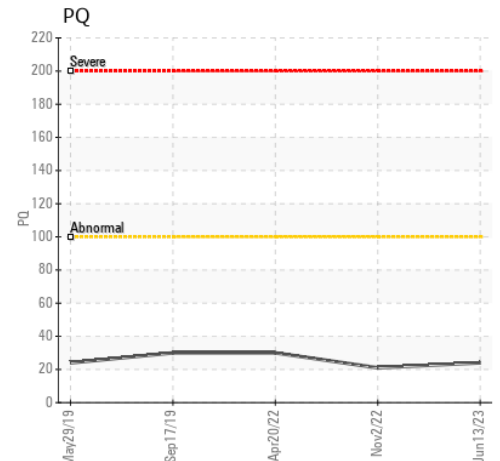
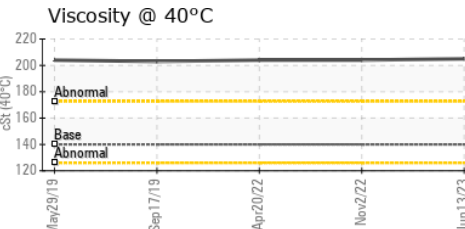
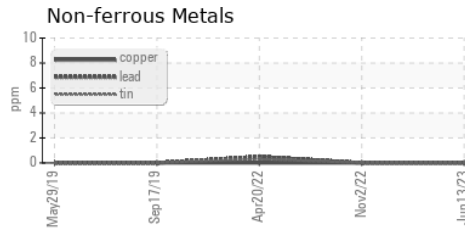
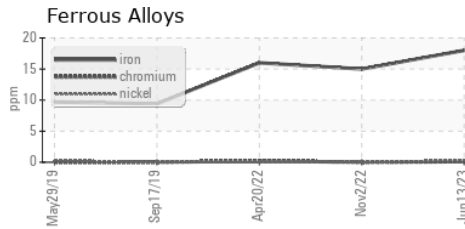
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	140	205	204

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0034499 **Received** : 14 Jun 2023
Lab Number : 05873924 **Diagnosed** : 16 Jun 2023
Unique Number : 10519027 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: PQ)

OUTOKUMPU STAINLESS USA
 HWY 43 N
 CALVERT, AL
 US 36513
 Contact: MARIO JOHNSON
 Mario.johnson@outokumpu.com
 T: (251)321-4105
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)