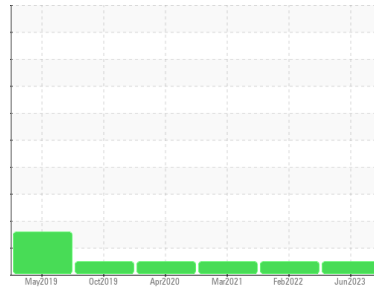




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**CRW CRANES**  
 Machine Id  
**10.3 EAST TROLLEY**  
 Component  
**Gearbox**  
 Fluid  
**GEAR OIL (PAO) ISO 220 (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>RP0034903</b>	RP0024935	RP0015631
Sample Date	Client Info			<b>13 Jun 2023</b>	28 Feb 2022	07 Mar 2021
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

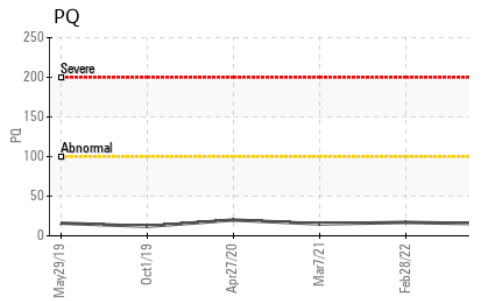
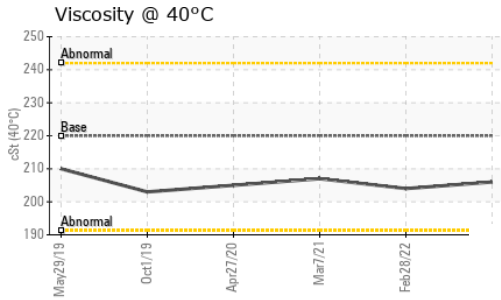
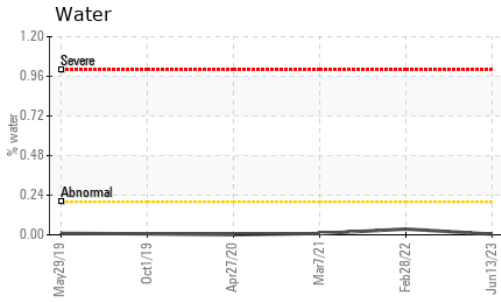
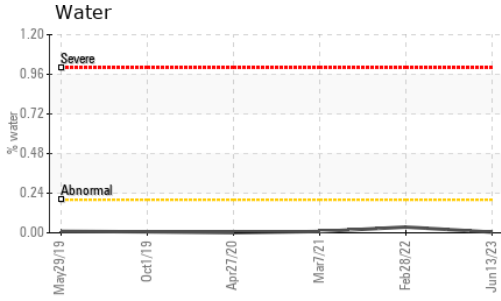
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		<b>15</b>	17	15
Iron	ppm	ASTM D5185m	>200	<b>5</b>	5	5
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>15	<b>&lt;1</b>	0	0
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m		<b>0</b>	1	0
Aluminum	ppm	ASTM D5185m	>25	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m	>100	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	<1	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	25	<b>3</b>	5	4
Barium	ppm	ASTM D5185m	12	<b>2</b>	0	0
Molybdenum	ppm	ASTM D5185m	5	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	25	<b>17</b>	19	15
Calcium	ppm	ASTM D5185m	25	<b>4</b>	4	3
Phosphorus	ppm	ASTM D5185m	375	<b>237</b>	258	245
Zinc	ppm	ASTM D5185m	25	<b>14</b>	12	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>34</b>	32	31
Sodium	ppm	ASTM D5185m		<b>3</b>	3	0
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Water	%	ASTM D6304	>0.2	<b>0.004</b>	0.035	0.008
ppm Water	ppm	ASTM D6304	>2000	<b>48.7</b>	358.2	85.8

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.10	<b>0.54</b>	0.58	0.515

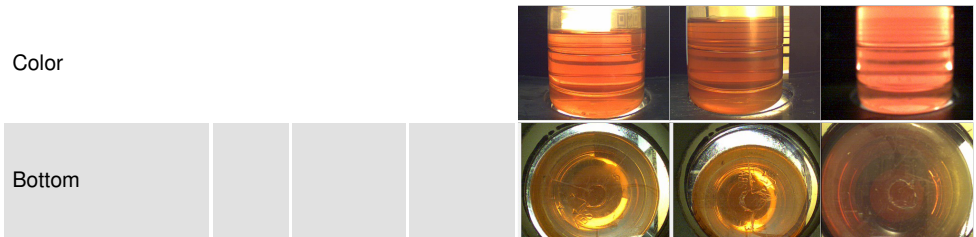
# OIL ANALYSIS REPORT



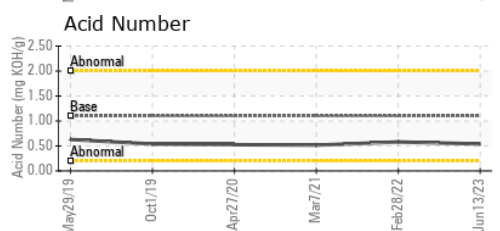
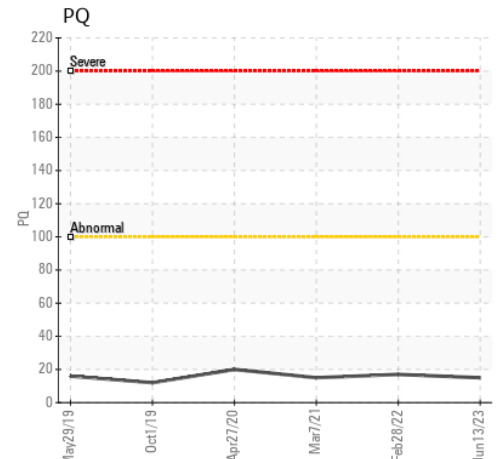
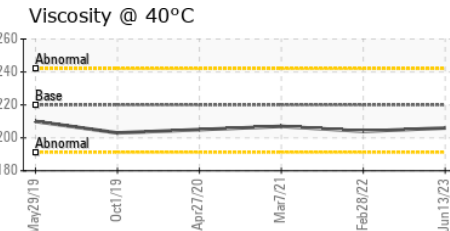
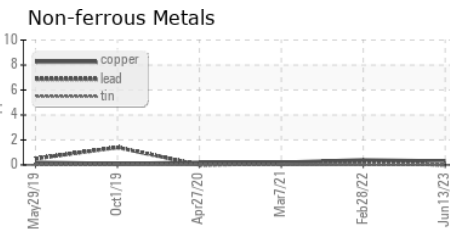
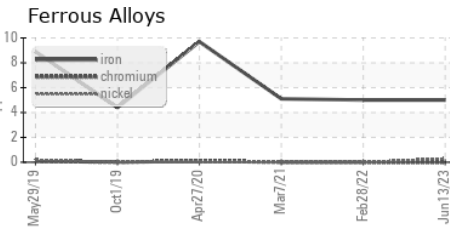
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	206	204

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0034903 **Received** : 14 Jun 2023  
**Lab Number** : 05873936 **Diagnosed** : 16 Jun 2023  
**Unique Number** : 10519039 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: PQ )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL  
 US 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x: