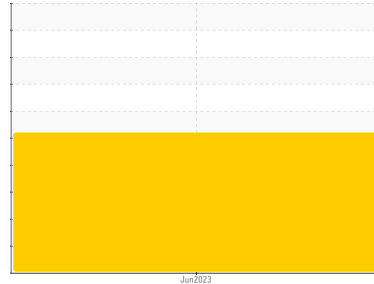


# PROBLEM SUMMARY

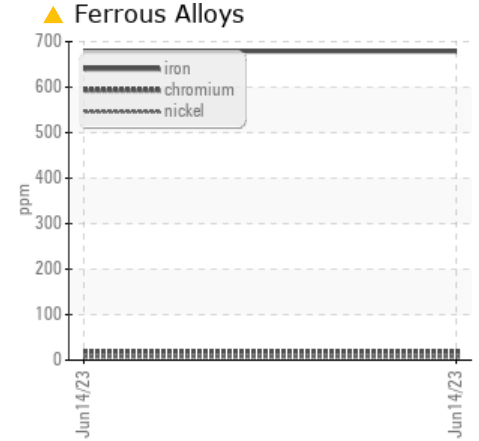
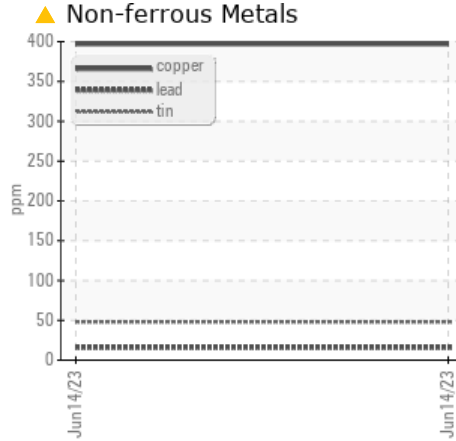
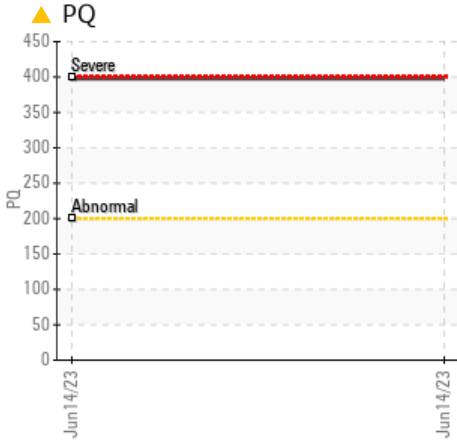
Sample Rating Trend

WEAR

Area  
**AOD CONVERTER TILTING WEST**  
Machine Id  
**CONVERTER TILTING CHARLES DEVAULT**  
Component  
**Grease**  
Fluid  
**MOBIL HTS LITHIUM COMPLEX (--- QTS)**



## COMPONENT CONDITION SUMMARY



## RECOMMENDATION

Re-sample to verify the actual grease condition.  
Purge old grease if still abnormal and monitor the trend of iron level.

## PROBLEMATIC TEST RESULTS

Sample Status				<b>ABNORMAL</b>	---	---
PQ		ASTM D8184	>200	<b>▲ 398</b>	---	---
Iron	ppm	ASTM D5185m	>250	<b>▲ 679</b>	---	---
Lead	ppm	ASTM D5185m	>25	<b>▲ 16</b>	---	---
Copper	ppm	ASTM D5185m	>75	<b>▲ 397</b>	---	---
Tin	ppm	ASTM D5185m	>5	<b>▲ 48</b>	---	---

Customer Id: OUTCALAL  
Sample No.: RP0035522  
Lab Number: 05875177  
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
Doug Bogart +1 (800)237-1369 x4016  
[dougb@wearcheckusa.com](mailto:dougb@wearcheckusa.com)

To change component or sample information:  
Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Monitor	---	---	?	Re-sample to verify the actual oil condition. Purge old grease if still abnormal and monitor the trend of iron level.
Change Fluid	---	---	?	Re-sample to verify the actual oil condition. Purge old grease if still abnormal and monitor the trend of iron level.
Resample	---	---	?	Re-sample to verify the actual oil condition. Purge old grease if still abnormal and monitor the trend of iron level.

## HISTORICAL DIAGNOSIS

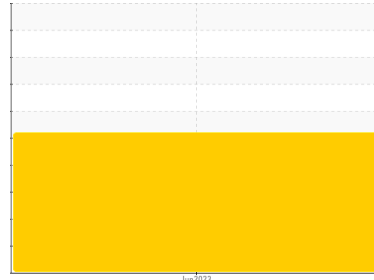


# OIL ANALYSIS REPORT

Sample Rating Trend

**WEAR**

Area  
**AOD CONVERTER TILTING WEST**  
 Machine Id  
**CONVERTER TILTING CHARLES DEVAULT**  
 Component  
**Grease**  
 Fluid  
**MOBIL HTS LITHIUM COMPLEX (--- QTS)**



## DIAGNOSIS

### ▲ Recommendation

Re-sample to verify the actual grease condition. Purge old grease if still abnormal and monitor the trend of iron level.

### ▲ Wear

Bearing and/or bushing wear is indicated.

### Grease Condition

The condition of the grease is acceptable for the time in service.

### Contaminants

There is no indication of any contamination in the grease.

## SAMPLE INFORMATION

	method	limit/base	current	history 1	history 2
Sample Number	Client Info		<b>RP0035522</b>	---	---
Sample Date	Client Info		<b>14 Jun 2023</b>	---	---
Machine Age	hrs	Client Info	<b>0</b>	---	---
Grease Age	hrs	Client Info	<b>0</b>	---	---
Grease Serviced	Client Info		<b>N/A</b>	---	---
Sample Status			<b>ABNORMAL</b>	---	---

## WEAR METALS

	method	limit/base	current	history 1	history 2
PQ	ASTM D8184	>200	▲ <b>398</b>	---	---
Iron	ppm	ASTM D5185m	>250	▲ <b>679</b>	---
Chromium	ppm	ASTM D5185m	>10	<b>18</b>	---
Nickel	ppm	ASTM D5185m	>5	<b>7</b>	---
Titanium	ppm	ASTM D5185m		<b>1</b>	---
Silver	ppm	ASTM D5185m	>5	<b>4</b>	---
Aluminum	ppm	ASTM D5185m		<b>12</b>	---
Lead	ppm	ASTM D5185m	>25	▲ <b>16</b>	---
Copper	ppm	ASTM D5185m	>75	▲ <b>397</b>	---
Tin	ppm	ASTM D5185m	>5	▲ <b>48</b>	---
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	---
Cadmium	ppm	ASTM D5185m		<b>0</b>	---

## ADDITIVES

	method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		<b>182</b>	---
Barium	ppm	ASTM D5185m		<b>21</b>	---
Molybdenum	ppm	ASTM D5185m		<b>105</b>	---
Manganese	ppm	ASTM D5185m		<b>127</b>	---
Magnesium	ppm	ASTM D5185m		<b>52</b>	---
Calcium	ppm	ASTM D5185m		<b>273</b>	---
Phosphorus	ppm	ASTM D5185m		<b>1415</b>	---
Zinc	ppm	ASTM D5185m		<b>1232</b>	---
Lithium	ppm	ASTM D5185m		<b>1047</b>	---

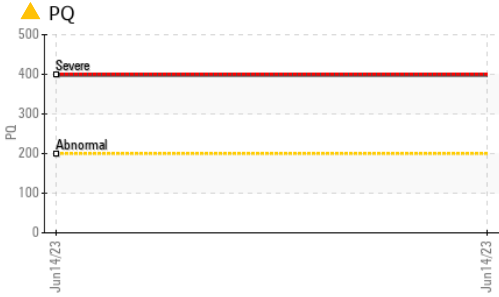
## CONTAMINANTS

	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>150	<b>44</b>	---
Sodium	ppm	ASTM D5185m		<b>32</b>	---
Potassium	ppm	ASTM D5185m	>20	<b>8</b>	---

## VISUAL

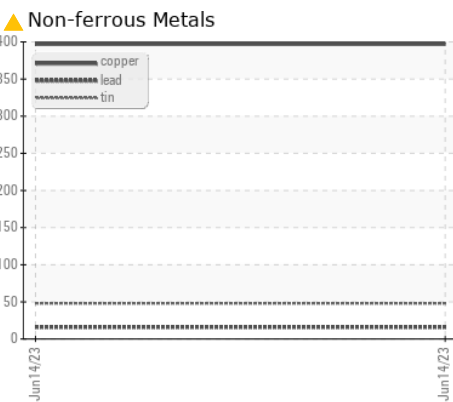
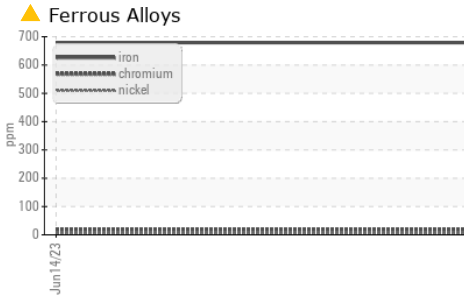
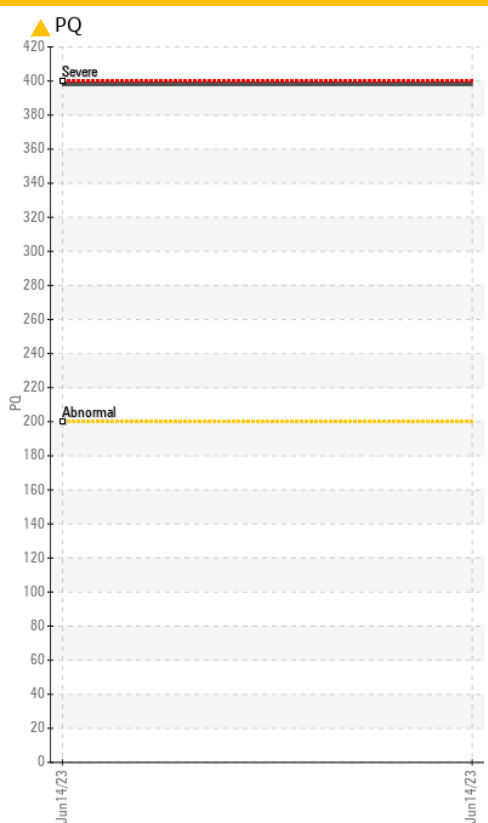
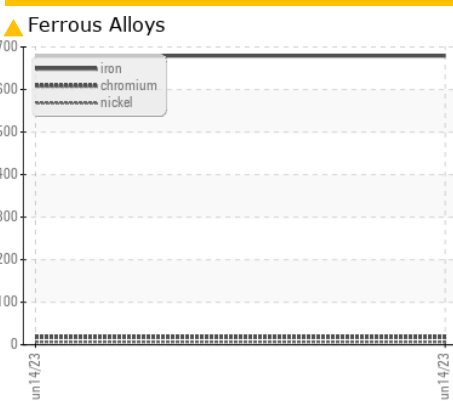
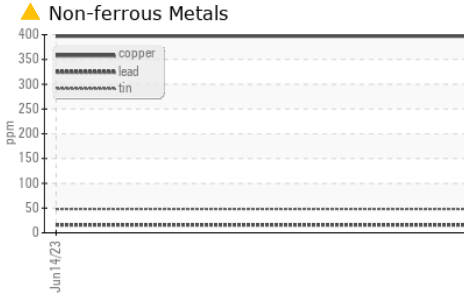
	method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	---
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	---
Debris	scalar	*Visual	NONE	<b>NONE</b>	---
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	---
Appearance	scalar	*Visual	NORML	<b>SOLID</b>	---
Odor	scalar	*Visual	NORML	<b>NORML</b>	---
Emulsified Water	scalar	*Visual	>0.1	<b>NEG</b>	---
Free Water	scalar	*Visual		<b>NEG</b>	---

# OIL ANALYSIS REPORT



SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color				no image	no image
Bottom				no image	no image

## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0035522 **Received** : 15 Jun 2023  
**Lab Number** : 05875177 **Diagnosed** : 06 Jul 2023  
**Unique Number** : 10520280 **Diagnostician** : Doug Bogart  
**Test Package** : IND 2 ( Additional Tests: PQ )

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL  
 US 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)