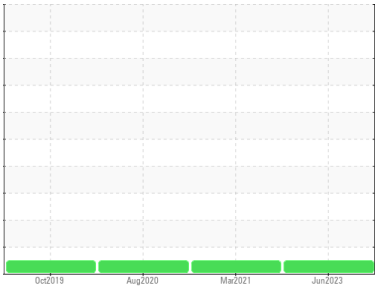
OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL

Area
FINISHING BAY CRANES
Machine Id
EST 10 MAIN GEARBOX
Component
Auxiliary Gearbox
Fluid
GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation
Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear
All component wear rates are normal.

Contamination
The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**RP0034481**	RP0016827	RP0009835
Sample Date		Client Info		**16 Jun 2023**	22 Mar 2021	27 Aug 2020
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**NORMAL**	NORMAL	NORMAL

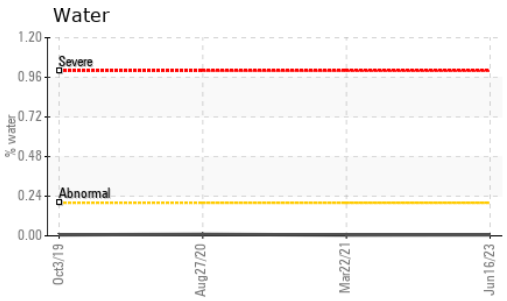
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**13**	38	21
Iron	ppm	ASTM D5185m	>200	**4**	40	21
Chromium	ppm	ASTM D5185m	>15	**0**	<1	<1
Nickel	ppm	ASTM D5185m	>15	**0**	<1	<1
Titanium	ppm	ASTM D5185m		**0**	0	0
Silver	ppm	ASTM D5185m		**0**	<1	<1
Aluminum	ppm	ASTM D5185m	>25	**0**	0	0
Lead	ppm	ASTM D5185m	>100	**0**	0	0
Copper	ppm	ASTM D5185m	>200	**0**	<1	<1
Tin	ppm	ASTM D5185m	>25	**0**	0	0
Antimony	ppm	ASTM D5185m	>5	**---**	0	0
Vanadium	ppm	ASTM D5185m		**0**	0	0
Cadmium	ppm	ASTM D5185m		**0**	0	0

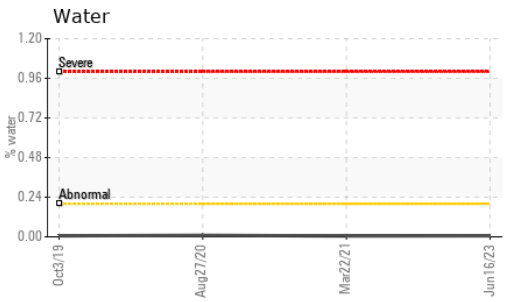
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	**8**	10	10
Barium	ppm	ASTM D5185m	15	**0**	0	<1
Molybdenum	ppm	ASTM D5185m	15	**0**	<1	<1
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m	50	**0**	<1	0
Calcium	ppm	ASTM D5185m	50	**50**	14	7
Phosphorus	ppm	ASTM D5185m	350	**186**	213	206
Zinc	ppm	ASTM D5185m	100	**0**	0	0

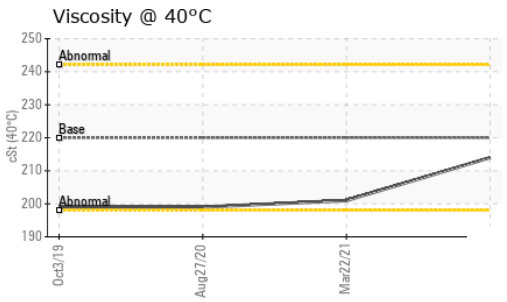
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	**10**	9	6
Sodium	ppm	ASTM D5185m		**<1**	0	0
Potassium	ppm	ASTM D5185m	>20	**<1**	<1	<1
Water	%	ASTM D6304	>0.2	**0.006**	0.005	0.009
ppm Water	ppm	ASTM D6304	>2000	**67.4**	52.5	90.0

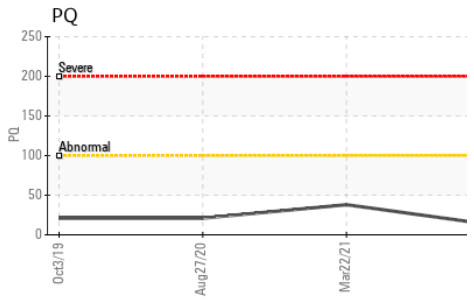
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	**0.51**	0.488	0.495

OIL ANALYSIS REPORT



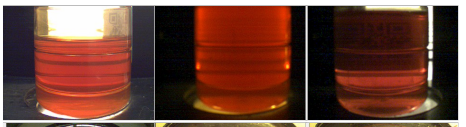
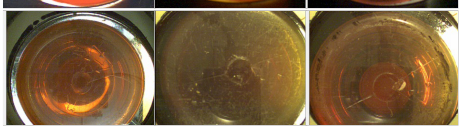




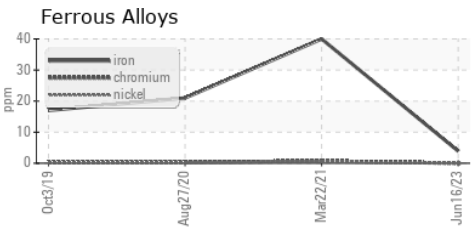


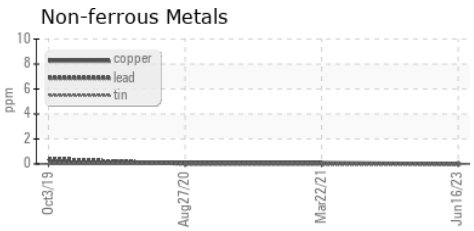
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

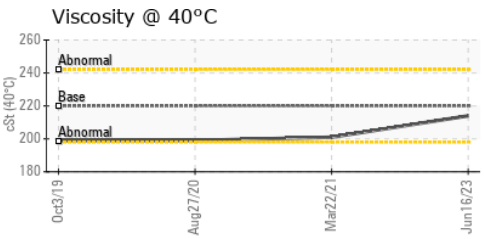
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	220	**214**	201	199

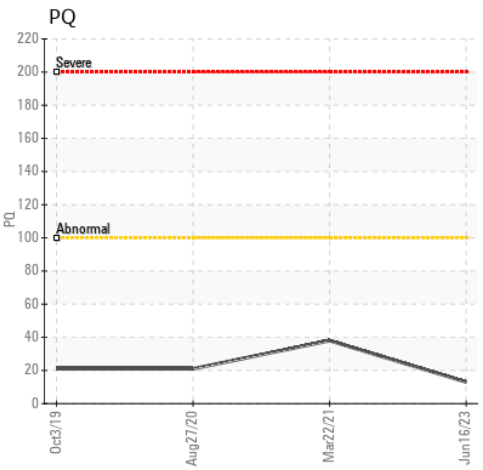
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

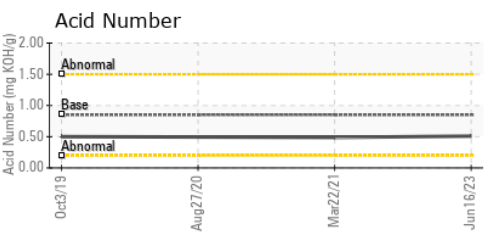
GRAPHS











Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0034481 **Received** : 19 Jun 2023
Lab Number : 05876863 **Diagnosed** : 20 Jun 2023
Unique Number : 10521966 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

OUTOKUMPU STAINLESS USA
HWY 43 N
CALVERT, AL
US 36513
Contact: MARIO JOHNSON
Mario.johnson@outokumpu.com
T: (251)321-4105
F: x: