

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

Area FINISHING BAY CRANES Machine Id EST 50 AUXILIARY Component

Auxiliary Gearbox Fluid GEAR OIL ISO 220 (--- GAL)

DIAGNOSIS

Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

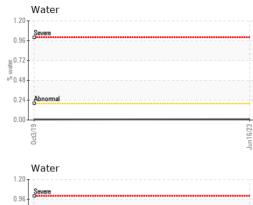
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

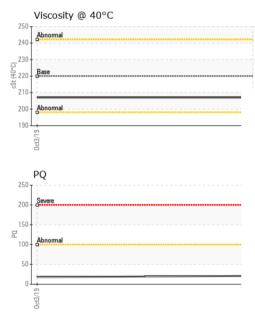
			Oct2019	Jun2023		
SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RP0035016	RP196115	
Sample Date		Client Info		16 Jun 2023	03 Oct 2019	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		21	18	
Iron	ppm	ASTM D5185m	>200	22	17	
Chromium	ppm	ASTM D5185m	>15	<1	<1	
Nickel	ppm	ASTM D5185m	>15	0	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	0	0	
Lead	ppm	ASTM D5185m	>100	<1	<1	
Copper	ppm	ASTM D5185m	>200	0	<1	
Tin	ppm	ASTM D5185m	>25	0	0	
Antimony	ppm	ASTM D5185m	>5		0	
Vanadium	ppm	ASTM D5185m		0	<1	
Cadmium	ppm	ASTM D5185m		0	<1	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	50	2	6	
Barium	ppm	ASTM D5185m	15	0	0	
Molybdenum	ppm	ASTM D5185m	15	0	2	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m	50	0	0	
Calcium	ppm	ASTM D5185m	50	5	3	
Phosphorus	ppm	ASTM D5185m	350	202	172	
Zinc	ppm	ASTM D5185m	100	0	4	
CONTAMINANTS	\$	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	4	5	
Sodium	ppm	ASTM D5185m		0	<1	
Potassium	ppm	ASTM D5185m	>20	<1	0	
Water	%	ASTM D6304	>0.2	0.009	0.006	
ppm Water	ppm	ASTM D6304	>2000	95.9	66.9	
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.85	0.52	0.507	



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NONE *Visual NONE NONE White Metal scalar Yellow Metal *Visual NONE NONE NONE scalar Precipitate scalar *Visua NONE NONE NONE Silt scalar *Visual NONE NONE NONE *Visual NONE NONE Debris NONE scalar NONE NONE Sand/Dirt scalar *Visual NONE NORML Appearance *Visual NORML NORML scalar Odor *Visual NORML NORML scalar NORML **Emulsified Water** scalar *Visual >0.2 NEG NEG Free Water scalar *Visual NEG NEG FLUID PROPERTIES Visc @ 40°C cSt ASTM D445 220 207 207 SAMPLE IMAGES Color no image Bottom no image GRAPHS Ferrous Alloys PQ 220 20 200 15 180 160 140 Jun 16/23 120 g 100 Non-ferrous Metals 80 60 40 20 Viscosity @ 40°C Acid Number 250 (B/HOX B/HOX Abnorma 240 (j. 230 € 220 Ba 1.00 Bas ts 210 20.5 Abnormal 200 Abnor Acid 190 0.00 Jun16/23 -0ct3/1 **OUTOKUMPU STAINLESS USA** : WearCheck USA - 501 Madison Ave., Cary, NC 27513 : RP0035016 Received : 19 Jun 2023 HWY 43 N : 05876864 Diagnosed : 20 Jun 2023 CALVERT, AL Diagnostician : Wes Davis US 36513 Unique Number : 10521967 Test Package : IND 2 (Additional Tests: PQ) Contact: MARIO JOHNSON To discuss this sample report, contact Customer Service at 1-800-237-1369. Mario.johnson@outokumpu.com

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

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Laboratory

Sample No.

Lab Number

F: x:

T: (251)321-4105