PROBLEM SUMMARY

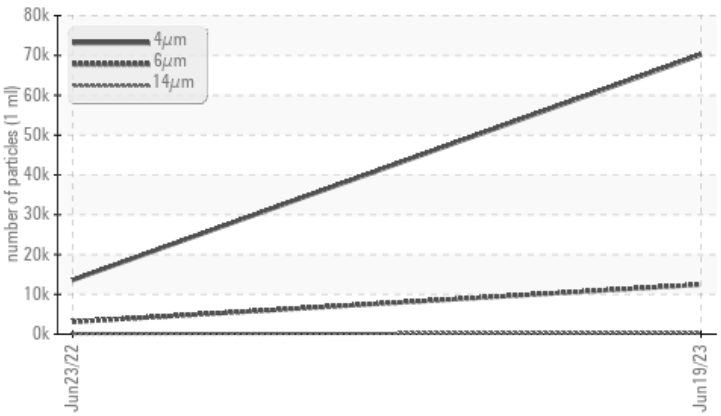
Sample Rating Trend

ISO

Machine Id
7997647 (S/N 1034)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY

Particle Trend



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			**ABNORMAL**	ABNORMAL	---
Particles >6µm	ASTM D7647	>1300	▲ **12445**	▲ 3069	---
Particles >14µm	ASTM D7647	>80	▲ **254**	▲ 122	---
Particles >21µm	ASTM D7647	>20	▲ **61**	▲ 30	---
Oil Cleanliness	ISO 4406 (c)	>--/17/13	▲ **23/21/15**	▲ 21/19/14	---

Customer Id: VEKMOR
Sample No.: KCPA001717
Lab Number: 05878994
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Don Baldridge +1
don.b505@comcast.net

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

23 Jun 2022 Diag: Doug Bogart

ISO

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. We were unable to perform a particle count on this sample. We recommend an early resample in 500 hours to monitor this condition.All component wear rates are normal. There is a light concentration of water present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

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OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Machine Id
7997647 (S/N 1034)
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation
No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**KCPA001717**	KCP49635	---
Sample Date		Client Info		**19 Jun 2023**	23 Jun 2022	---
Machine Age	hrs	Client Info		**0**	3160	---
Oil Age	hrs	Client Info		**0**	3160	---
Oil Changed		Client Info		**N/A**	Not Changd	---
Sample Status				**ABNORMAL**	ABNORMAL	---

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	**7**	<1	---
Chromium	ppm	ASTM D5185m	>10	**0**	0	---
Nickel	ppm	ASTM D5185m	>3	**0**	0	---
Titanium	ppm	ASTM D5185m	>3	**0**	0	---
Silver	ppm	ASTM D5185m	>2	**0**	0	---
Aluminum	ppm	ASTM D5185m	>10	**0**	2	---
Lead	ppm	ASTM D5185m	>10	**<1**	0	---
Copper	ppm	ASTM D5185m	>50	**5**	9	---
Tin	ppm	ASTM D5185m	>10	**<1**	<1	---
Vanadium	ppm	ASTM D5185m		**0**	0	---
Cadmium	ppm	ASTM D5185m		**0**	0	---

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	**0**	2	---
Barium	ppm	ASTM D5185m	90	**5**	0	---
Molybdenum	ppm	ASTM D5185m	0	**0**	0	---
Manganese	ppm	ASTM D5185m		**0**	<1	---
Magnesium	ppm	ASTM D5185m	100	**51**	26	---
Calcium	ppm	ASTM D5185m	0	**0**	0	---
Phosphorus	ppm	ASTM D5185m	0	**<1**	5	---
Zinc	ppm	ASTM D5185m	0	**32**	56	---
Sulfur	ppm	ASTM D5185m	23500	**20575**	17694	---

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	**2**	0	---
Sodium	ppm	ASTM D5185m		**11**	9	---
Potassium	ppm	ASTM D5185m	>20	**6**	12	---
Water	%	ASTM D6304	>0.05	**0.027**	0.022	---
ppm Water	ppm	ASTM D6304	>500	**278.2**	223.3	---

FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		**70181**	13589	---
Particles >6µm		ASTM D7647	>1300	▲ **12445**	▲ 3069	---
Particles >14µm		ASTM D7647	>80	▲ **254**	▲ 122	---
Particles >21µm		ASTM D7647	>20	▲ **61**	▲ 30	---
Particles >38µm		ASTM D7647	>4	**3**	3	---
Particles >71µm		ASTM D7647	>3	**0**	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ **23/21/15**	▲ 21/19/14	---

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.43**	0.39	---

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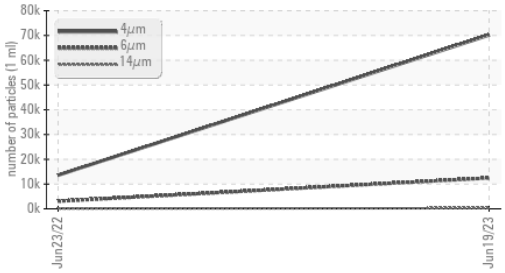
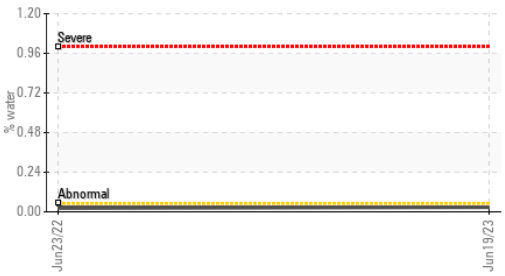
OIL ANALYSIS REPORT

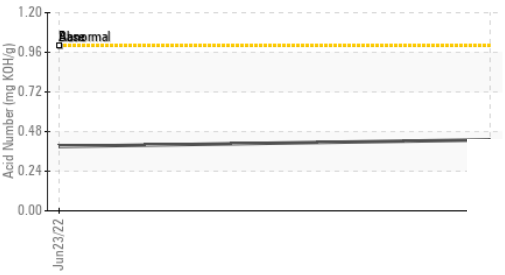
Particle Trend



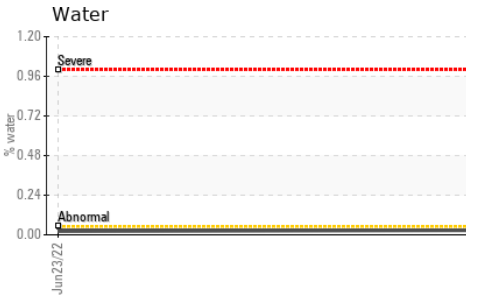
Water



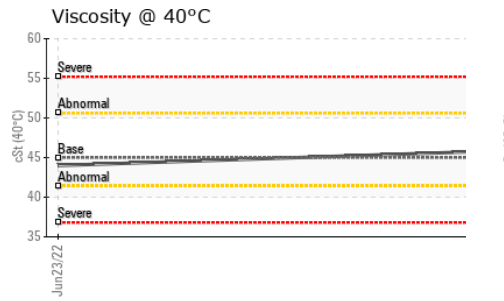
Acid Number



Water

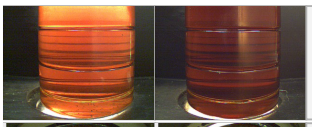
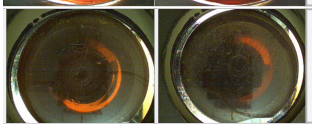


Viscosity @ 40°C



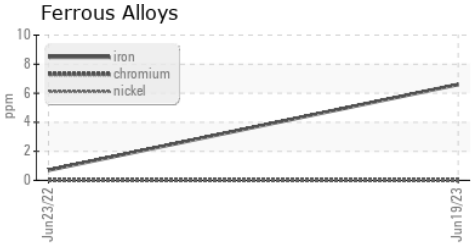
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	LIGHT	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	---
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	---
Silt	scalar	*Visual	NONE	**LIGHT**	NONE	---
Debris	scalar	*Visual	NONE	**NONE**	NONE	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	---
Appearance	scalar	*Visual	NORML	**NORML**	NORML	---
Odor	scalar	*Visual	NORML	**NORML**	NORML	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	---
Free Water	scalar	*Visual		**NEG**	NEG	---

FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	45	**45.8**	44.0	---

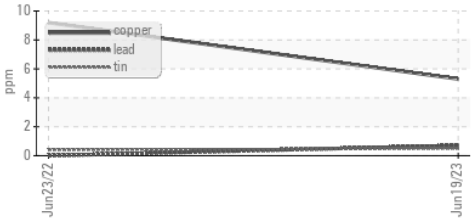
SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color					no image
Bottom					no image

GRAPHS

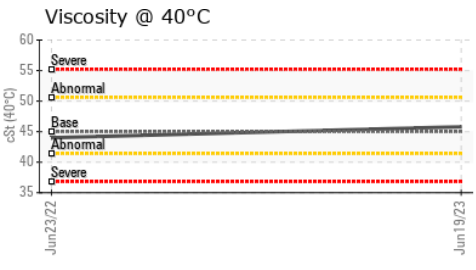
Ferrous Alloys



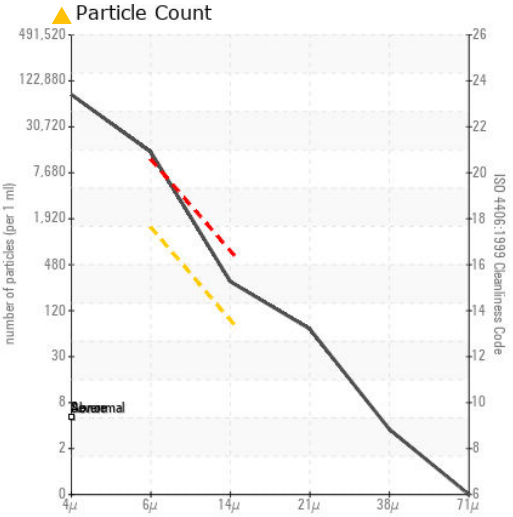
Non-ferrous Metals



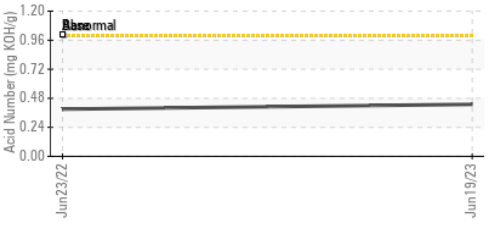
Viscosity @ 40°C



Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA001717 **Received** : 20 Jun 2023
Lab Number : 05878994 **Diagnosed** : 22 Jun 2023
Unique Number : 10524097 **Diagnostician** : Don Baldridge
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

VEKA EAST INC
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MORGANTON, NC
US 28655
Contact: Service Manager

T:
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