

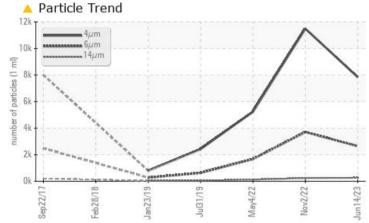
## **PROBLEM SUMMARY**

# KAESER SK 20T 3814739 (S/N 1305)

**Compressor** 

### KAESER SIGMA (OEM) S-460 (--- QTS)

#### COMPONENT CONDITION SUMMARY



#### RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

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Particles >6µm	ASTM D7647	>1300	🔺 2642	<b>A</b> 3711	<b>1</b> 677
Particles >14µm	ASTM D7647	>80	🔺 259	<b>4</b> 240	<b>1</b> 23
Particles >21µm	ASTM D7647	>20	<u> </u>	<b>A</b> 36	<b>A</b> 31
Oil Cleanliness	ISO 4406 (c)	>/17/13	<b>A</b> 20/19/15	🔺 21/19/15	▲ 20/18/14

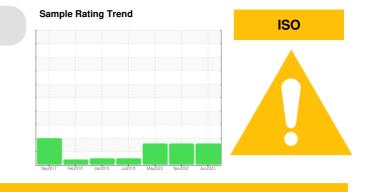
Customer Id: PITNEWPA Sample No.: KC102059 Lab Number: 05879584 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 don.b505@comcast.net

*To change component or sample information:* Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



#### **RECOMMENDED ACTIONS**

There are no recommended actions for this sample.

#### HISTORICAL DIAGNOSIS

#### 02 Nov 2022 Diag: Angela Borella



The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

#### 04 May 2022 Diag: Doug Bogart

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

31 Jul 2019 Diag: Doug Bogart

#### NORMAL



Resample at the next service interval to monitor.All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



view report







## **OIL ANALYSIS REPORT**

# KAESER SK 20T 3814739 (S/N 1305)

**Compressor** Fluid

KAESER SIGMA (OEM) S-460 (--- QTS)

#### DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

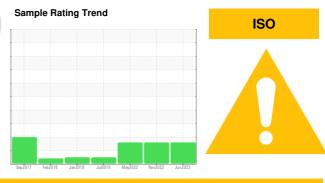
All component wear rates are normal.

#### Contamination

There is a high amount of particulates present in the oil.

#### Fluid Condition

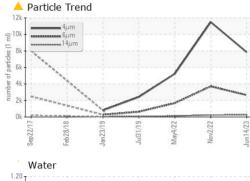
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

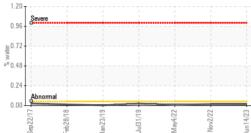


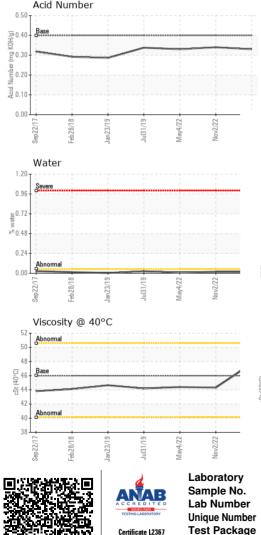
SAMPLE INFORM	<b>/IATION</b>	method	limit/base	current	history 1	history 2
Sample Number		Client Info		KC102059	KC107515	KC104350
Sample Date		Client Info		14 Jun 2023	02 Nov 2022	04 May 2022
Machine Age	hrs	Client Info		58479	56673	55176
Oil Age	hrs	Client Info		3200	1400	4600
Oil Changed		Client Info		Not Changd	Not Changd	Changed
Sample Status				ABNORMAL	ABNORMAL	ATTENTION
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	<1	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	<1	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	4	3	7
Tin	ppm	ASTM D5185m		0	0	0
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES	ppm	method	limit/base	current	history 1	history 2
			IIIIIVDase			
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	4	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	90	40	57	27
Calcium	ppm	ASTM D5185m	2	0	0	0
Phosphorus	ppm	ASTM D5185m		<1	<1	<1
Zinc	ppm	ASTM D5185m		13	0	12
CONTAMINANTS	;	method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	3	<1	3
Sodium	ppm	ASTM D5185m		14	17	6
Potassium	ppm	ASTM D5185m	>20	2	<1	1
Water	%	ASTM D6304	>0.05	0.016	0.018	0.009
ppm Water	ppm	ASTM D6304	>500	163.8	188.1	94.3
FLUID CLEANLIN	IESS	method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		7845	11490	5234
Particles >6µm		ASTM D7647	>1300	<u> </u>	<b>A</b> 3711	<b>1</b> 677
Particles >14µm		ASTM D7647	>80	<u> </u>	<b>4</b> 240	<b>1</b> 23
Particles >21µm		ASTM D7647	>20	<u> </u>	<b>A</b> 36	<b>A</b> 31
Particles >38µm		ASTM D7647	>4	4	2	2
Particles >71µm		ASTM D7647		0	1	0
Oil Cleanliness		ISO 4406 (c)	>/17/13	<u> </u>	<b>1</b> 21/19/15	▲ 20/18/14
FLUID DEGRADA	TION	method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.33	0.34	0.33



# **OIL ANALYSIS REPORT**

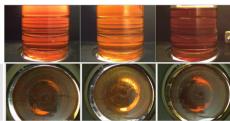




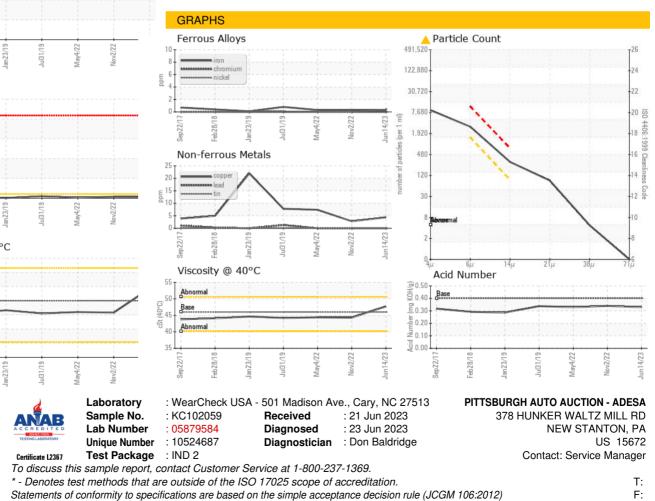


VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPER	TIES	method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	46	47.7	44.3	44.4
SAMPLE IMAGE	S	method	limit/base	current	history 1	history 2
Color						





Bottom



Contact/Location: Service Manager - PITNEWPA