

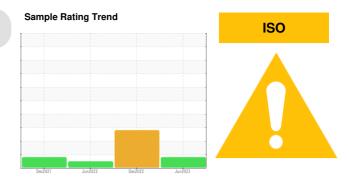
PROBLEM SUMMARY

LITTLESTOWN FOUNDRY Machine Id 3 HYDR MH PUMP

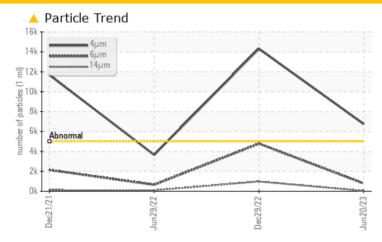
Component

Hydraulic System

HOUGHTON WOCO AW 46 (--- Oz)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC T	EST RESULTS				
Sample Status			ATTENTION	ABNORMAL	NORMAL
Particles >4µm	ASTM D7647	>5000	△ 6755	<u></u> 14305	3661
Oil Cleanliness	ISO 4406 (c)	>19/17/14	20/17/12	21/19/17	19/17/14

Customer Id: MOTYOR Sample No.: WC0816720 Lab Number: 05880769 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 dougb@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter			?	We recommend you service the filters on this component.
Information Required			?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

29 Dec 2022 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



29 Jun 2022 Diag: Don Baldridge

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

21 Dec 2021 Diag: Doug Bogart

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for laboratory data updates. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





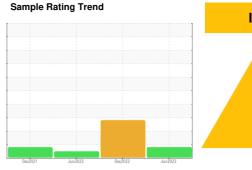
OIL ANALYSIS REPORT

LITTLESTOWN FOUNDRY Machine Id 3 HYDR MH PUMP

Component

Hydraulic System

HOUGHTON WOCO AW 46 (--- Oz)





DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a light amount of silt (particulates < 6 microns in size) present in the oil.

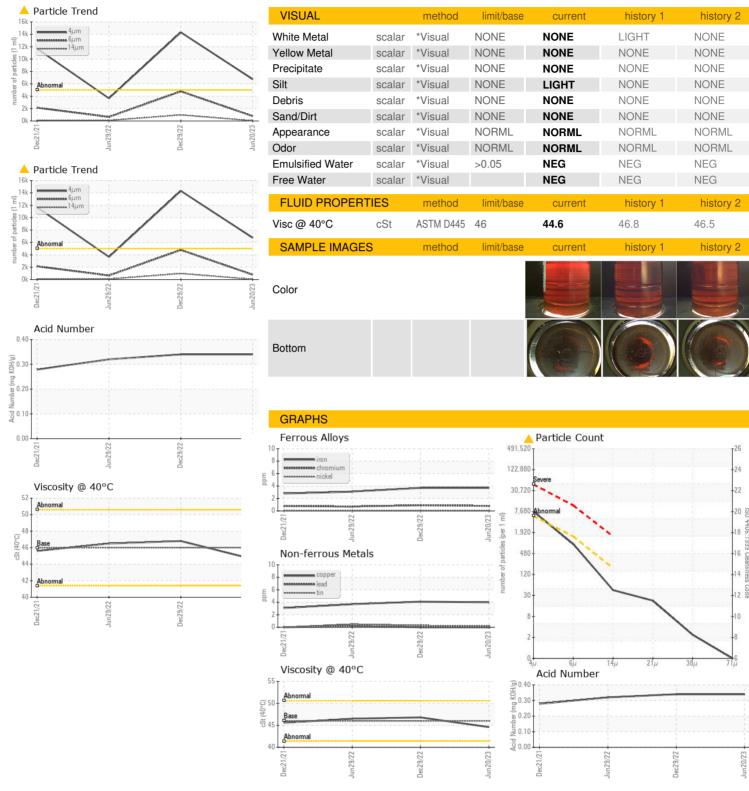
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Dec202	1 Jun2022	Dec2022 J	un2023	
SAMPLE INFORM	MATION	method	limit/base	current	history 1	history 2
Sample Number		Client Info		WC0816720	WC0762150	WC0675933
Sample Date		Client Info		20 Jun 2023	29 Dec 2022	29 Jun 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				ATTENTION	ABNORMAL	NORMAL
WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>20	4	4	3
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	0	<1	<1
Lead	ppm	ASTM D5185m	>20	0	0	<1
Copper	ppm	ASTM D5185m	>20	4	4	4
Tin	ppm	ASTM D5185m	>20	<1	<1	<1
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		0	0	0
Calcium	ppm	ASTM D5185m		54	63	60
Phosphorus	ppm	ASTM D5185m		257	267	267
Zinc	ppm	ASTM D5185m		309	316	320
Sulfur	ppm	ASTM D5185m		981	1012	1038
CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>15	3	3	2
Sodium	ppm	ASTM D5185m	>10	s <1	1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	0
FLUID CLEANLIN		method	limit/base	current	history 1	history 2
	00	ASTM D7647	>5000	▲ 6755	▲ 14305	3661
Particles >4µm Particles >6µm			>1300	787	▲ 4783	654
Particles >6µm Particles >14µm		ASTM D7647	>1300			
		ASTM D7647		38	▲ 979 ▲ 971	92 32
Particles >21µm		ASTM D7647 ASTM D7647	>40	19	371	
Particles >38µm			>10	2	▲ 47	1
Particles >71µm Oil Cleanliness		ASTM D7647 ISO 4406 (c)	>3 >19/17/14	0 <u>^</u> 20/17/12	△ 3 △ 21/19/17	0 19/17/14
	TION	. ,				
FLUID DEGRADA		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.34	0.34	0.32



OIL ANALYSIS REPORT







Laboratory Sample No. Lab Number

Unique Number

: 05880769 : 10525872 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 22 Jun 2023 : WC0816720 Diagnosed : 29 Jun 2023

Diagnostician : Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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