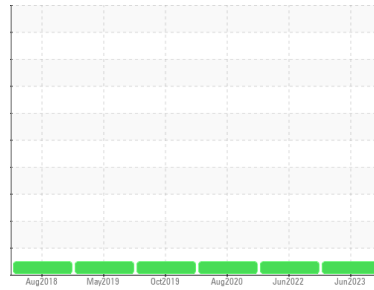




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**FINISHING BAY CRANES**  
 Machine Id  
**EST-30 NORTHEAST BRIDGE**

Component  
**Gearbox**  
 Fluid  
**GEAR OIL ISO 220 (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0035366</b>	RP0026413	RP0009849
Sample Date	Client Info		<b>20 Jun 2023</b>	23 Jun 2022	27 Aug 2020
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>19</b>	31	31
Iron	ppm	ASTM D5185m >200	<b>96</b>	101	95
Chromium	ppm	ASTM D5185m >15	<b>1</b>	<1	1
Nickel	ppm	ASTM D5185m >15	<b>1</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>0</b>	0	<1
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >25	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >100	<b>&lt;1</b>	0	<1
Copper	ppm	ASTM D5185m >200	<b>0</b>	<1	<1
Tin	ppm	ASTM D5185m >25	<b>0</b>	<1	0
Antimony	ppm	ASTM D5185m >5	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 50	<b>0</b>	4	4
Barium	ppm	ASTM D5185m 15	<b>0</b>	0	<1
Molybdenum	ppm	ASTM D5185m 15	<b>0</b>	0	0
Manganese	ppm	ASTM D5185m	<b>1</b>	1	1
Magnesium	ppm	ASTM D5185m 50	<b>&lt;1</b>	0	<1
Calcium	ppm	ASTM D5185m 50	<b>35</b>	4	23
Phosphorus	ppm	ASTM D5185m 350	<b>224</b>	242	212
Zinc	ppm	ASTM D5185m 100	<b>0</b>	6	0

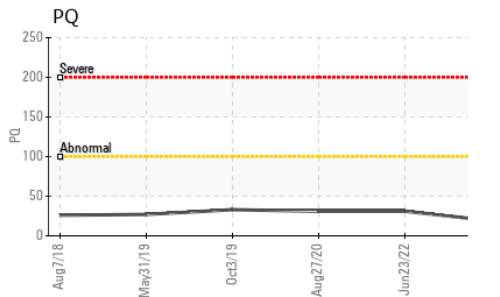
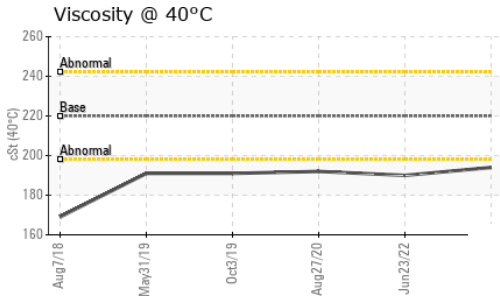
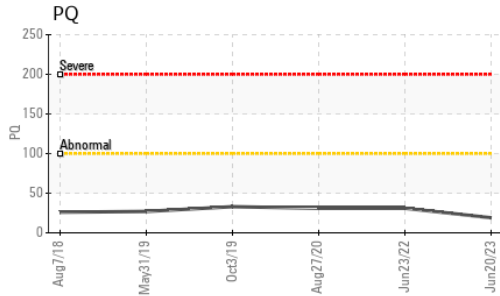
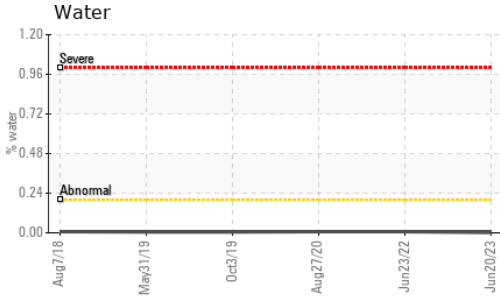
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>15</b>	16	15
Sodium	ppm	ASTM D5185m	<b>1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>4</b>	0	1
Water	%	ASTM D6304 >0.2	<b>0.002</b>	0.007	0.007
ppm Water	ppm	ASTM D6304 >2000	<b>19.5</b>	72.4	70.5

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.85	<b>0.45</b>	0.53	0.483

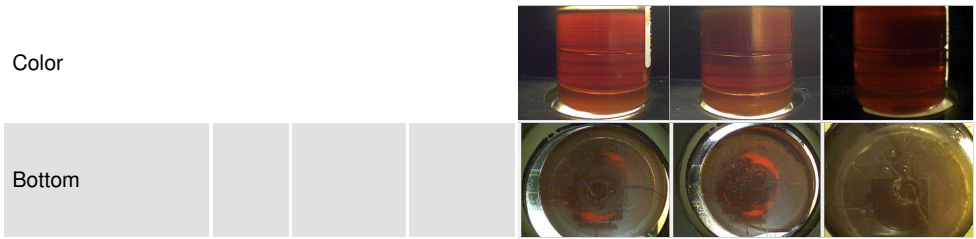
# OIL ANALYSIS REPORT



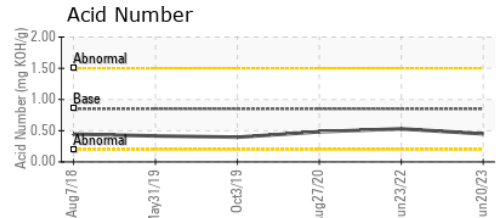
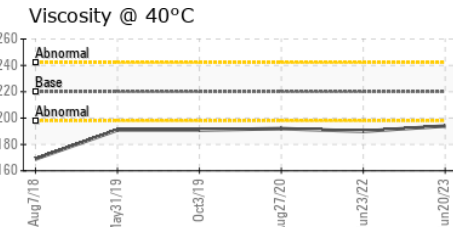
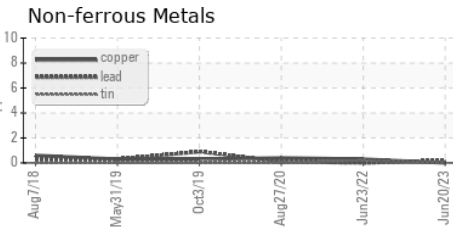
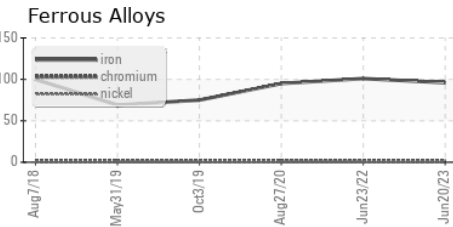
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	<b>LIGHT</b>	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	220	<b>194</b>	190	192

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0035366 **Received** : 22 Jun 2023  
**Lab Number** : 05880946 **Diagnosed** : 26 Jun 2023  
**Unique Number** : 10526049 **Diagnostician** : Don Baldrige

**Test Package** : IND 2 ( Additional Tests: PQ, PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL  
 US 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x: