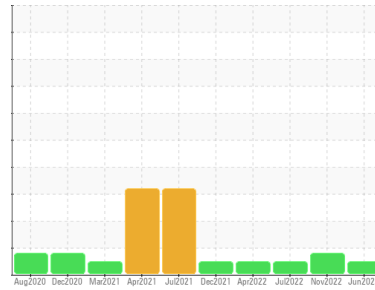




# COOLANT REPORT

Sample Rating Trend



**NORMAL**



Area  
**Nashville**  
 Machine Id  
**[Nashville] Coolant - Starboard Main Engine**  
 Component  
**Coolant**  
 Fluid  
**CATERPILLAR ELC (--- GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

### Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

### Contaminants

There is no indication of any contamination in the coolant.

### Coolant Condition

Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0683262</b>	WC0683344	RP0016007
Sample Date	Client Info		<b>13 Jun 2023</b>	27 Nov 2022	11 Jul 2022
Machine Age	hrs	Client Info	<b>0</b>	50768	47998
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ABNORMAL	NORMAL

## PHYSICAL TEST RESULTS

	method	limit/base	current	history1	history2
Specific Gravity	*ASTM D1298		<b>1.054</b>	1.054	1.054
pH	Scale 0-14 ASTM D1287		<b>8.81</b>	8.87	8.91
Nitrites	ppm AP-053:2009		<b>336</b>	524	412
Reserve Alkalinity	Scale 0-20 *ASTM D1121		<b>---</b>	---	---
Percentage Glycol	% ASTM D3321		<b>39.9</b>	40.0	39.4
Freezing Point	°F ASTM D3321		<b>-11</b>	-13	-11
Total Dissolved Solids			<b>264.0</b>	265.5	287.5
Carboxylate			<b>fail</b>	pass	fail

## CORROSION INHIBITORS

	method	limit/base	current	history1	history2
Silicon	ppm ASTM D6130	0	<b>4</b>	26	18
Phosphorus	ppm ASTM D6130	0	<b>0</b>	0	0
Boron	ppm ASTM D6130	0	<b>33</b>	72	48
Molybdenum	ppm ASTM D6130	950	<b>787</b>	817	812

## CORROSION

	method	limit/base	current	history1	history2
Iron	ppm ASTM D6130	>15	<b>0</b>	2	0
Aluminum	ppm ASTM D6130	>10	<b>0</b>	<1	0
Copper	ppm ASTM D6130	>10	<b>&lt;1</b>	2	1
Lead	ppm ASTM D6130	>10	<b>0</b>	1	0
Tin	ppm ASTM D6130	>10	<b>0</b>	1	0
Zinc	ppm ASTM D6130		<b>0</b>	<1	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Chlorine	ppm ASTM D6130		<b>0</b>	46	30

## CARRIER SALTS

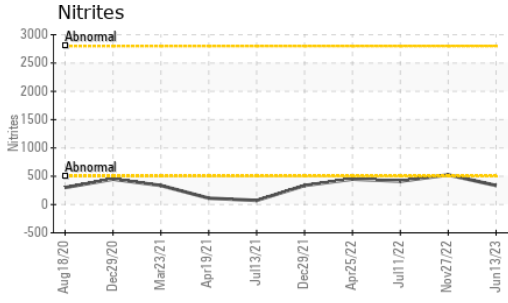
	method	limit/base	current	history1	history2
Sodium	ppm ASTM D6130		<b>5081</b>	5726	2360
Potassium	ppm ASTM D6130		<b>0</b>	19	11

## SCALE POTENTIAL

	method	limit/base	current	history1	history2
Calcium	ppm ASTM D6130		<b>18</b>	14	13
Magnesium	ppm ASTM D6130		<b>3</b>	4	3

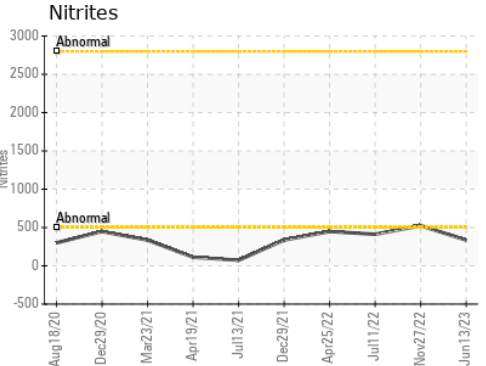
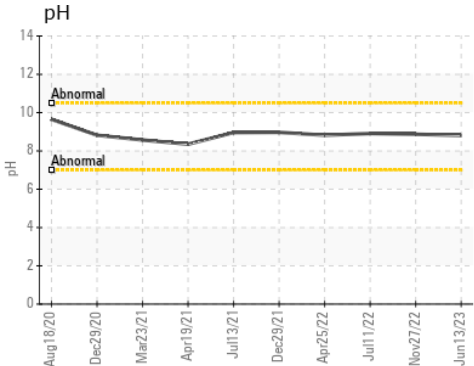
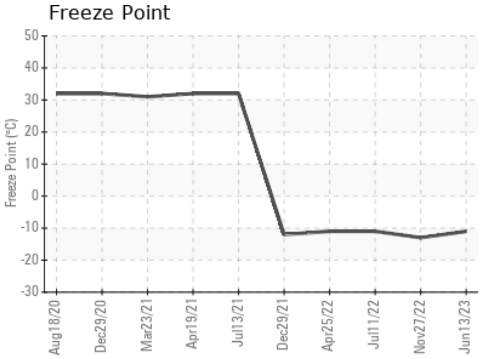
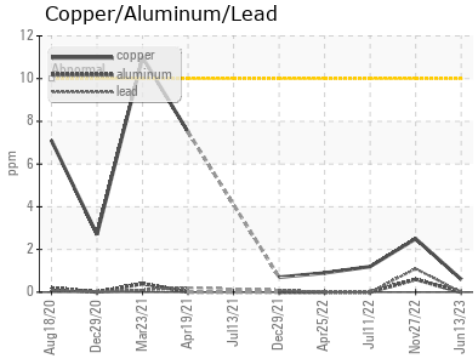
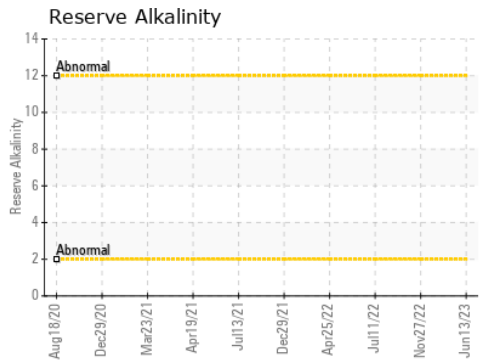
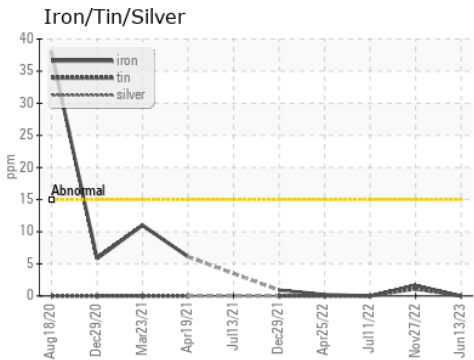


# COOLANT REPORT



VISUAL	method	limit/base	current	history1	history2
Coolant Color	*Visual		Red	Red	Orange
Coolant Appearance	*Visual	Clear	normal	▲ oil	normal
Color					
Bottom					

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0683262 **Received** : 22 Jun 2023  
**Lab Number** : 05881237 **Diagnosed** : 28 Jun 2023  
**Unique Number** : 10526340 **Diagnostician** : Jonathan Hester  
**Test Package** : COOL- ( Additional Tests: COOL, ICP )

**MARATHON PETROLEUM CO.**  
 101 12TH ST  
 CATLETTSBURG, KY  
 US 41169  
 Contact: CORY GUMBERT  
 cagumbert@marathonpetroleum.com  
 T: (606)585-3950  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)