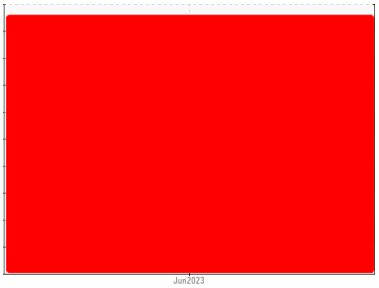
PROBLEM SUMMARY

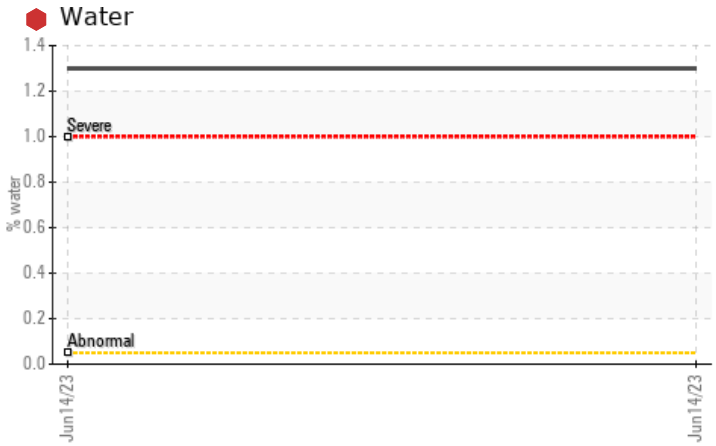
Sample Rating Trend



WATER

Machine Id
KAESER 8074426
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

PROBLEMATIC TEST RESULTS

Sample Status				**SEVERE**	---	---
Water	%	ASTM D6304	>0.05	**1.30**	---	---
ppm Water	ppm	ASTM D6304	>500	**13000**	---	---
Silt	scalar	*Visual	NONE	**MODER**	---	---
Appearance	scalar	*Visual	NORML	**MILKY**	---	---
Emulsified Water	scalar	*Visual	>0.05	**0.2%**	---	---
Free Water	scalar	*Visual		**>10%**	---	---

Customer Id: RATGOO
Sample No.: KCPA002260
Lab Number: 05881538
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Alert	---	---	?	We were unable to perform a particle count due to a high concentration of particles present in this sample.

HISTORICAL DIAGNOSIS

KAESER COMPRESSORS
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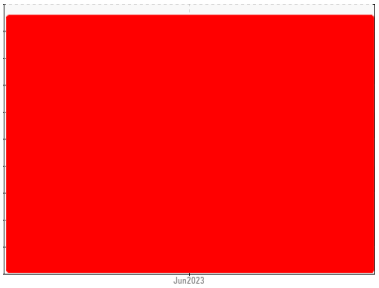
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
KAESER 8074426
Component
Compressor
Fluid
KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

The filter change at the time of sampling has been noted. We were unable to perform a particle count due to a high concentration of particles present in this sample. We advise that you stop the unit and follow the water drain-off procedure for this component. We recommend an early resample in 500 hours to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Appearance is milky. Excessive free water present. There is a high concentration of water present in the oil. There is a moderate amount of visible silt present in the sample.

Fluid Condition

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**KCPA002260**	---	---
Sample Date		Client Info		**14 Jun 2023**	---	---
Machine Age	hrs	Client Info		**13**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**SEVERE**	---	---

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	**<1**	---	---
Chromium	ppm	ASTM D5185m	>10	**<1**	---	---
Nickel	ppm	ASTM D5185m	>3	**<1**	---	---
Titanium	ppm	ASTM D5185m	>3	**0**	---	---
Silver	ppm	ASTM D5185m	>2	**0**	---	---
Aluminum	ppm	ASTM D5185m	>10	**0**	---	---
Lead	ppm	ASTM D5185m	>10	**1**	---	---
Copper	ppm	ASTM D5185m	>50	**<1**	---	---
Tin	ppm	ASTM D5185m	>10	**<1**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m	0	**0**	---	---
Barium	ppm	ASTM D5185m	90	**12**	---	---
Molybdenum	ppm	ASTM D5185m	0	**0**	---	---
Manganese	ppm	ASTM D5185m		**1**	---	---
Magnesium	ppm	ASTM D5185m	100	**19**	---	---
Calcium	ppm	ASTM D5185m	0	**2**	---	---
Phosphorus	ppm	ASTM D5185m	0	**6**	---	---
Zinc	ppm	ASTM D5185m	0	**16**	---	---
Sulfur	ppm	ASTM D5185m	23500	**24536**	---	---

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	**2**	---	---
Sodium	ppm	ASTM D5185m		**2**	---	---
Potassium	ppm	ASTM D5185m	>20	**3**	---	---
Water	%	ASTM D6304	>0.05	**1.30**	---	---
ppm Water	ppm	ASTM D6304	>500	**13000**	---	---

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	**0.25**	---	---

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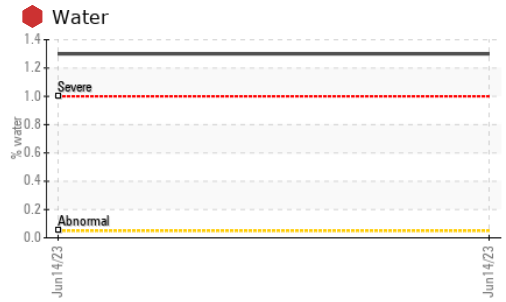
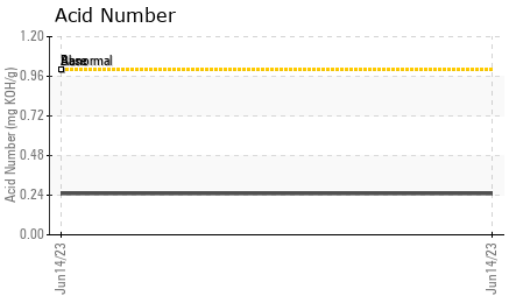
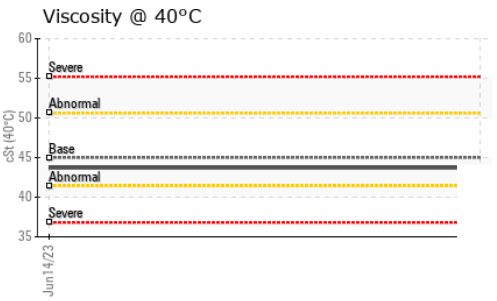
OIL ANALYSIS REPORT

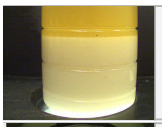
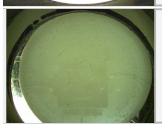




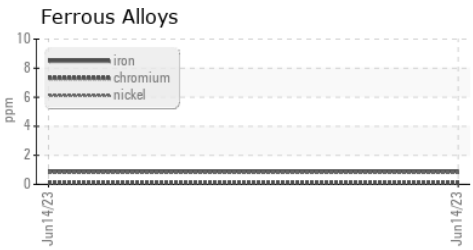


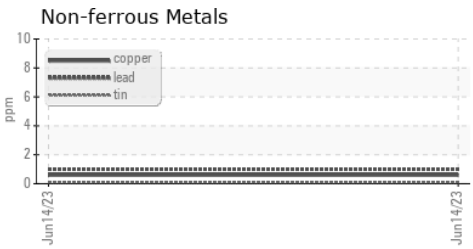
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	▲ **MODER**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	▲ **MILKY**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.05	▲ **0.2%**	---	---
Free Water	scalar	*Visual		⬢ **>10%**	---	---

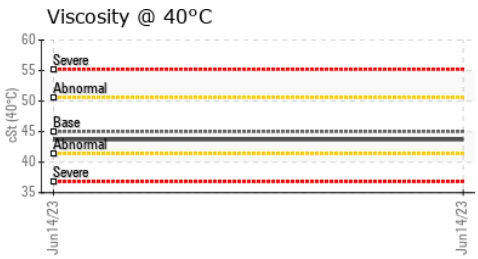
FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445	45	**43.7**	---	---

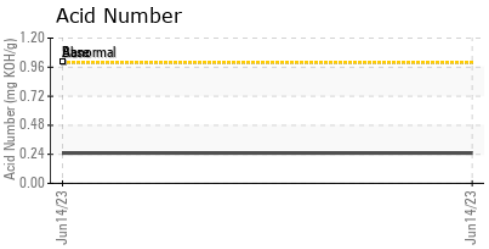
SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

GRAPHS









Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA002260 **Received** : 22 Jun 2023
Lab Number : 05881538 **Diagnosed** : 30 Jun 2023
Unique Number : 10526641 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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