PROBLEM SUMMARY

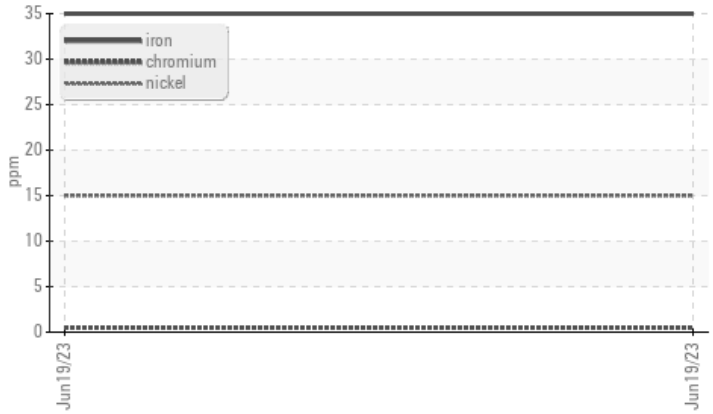
Sample Rating Trend

WEAR

Machine Id
KAESER ESD 442SFC 4423312 (S/N 1041)
Component
Compressor
Fluid
HCF 12 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Ferrous Alloys



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				**ABNORMAL**	---	---
Nickel	ppm	ASTM D5185m	>3	▲ **15**	---	---

Customer Id: UTBOAK
Sample No.: KCPA003046
Lab Number: 05881553
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

KAESER COMPRESSORS
Built for a lifetime.

OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Machine Id
KAESER ESD 442SFC 4423312 (S/N 1041)
Component
Compressor
Fluid
HCF 12 (--- GAL)

DIAGNOSIS

▲ Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

▲ Wear

The nickel level is abnormal. All other component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history 1	history 2
Sample Number		Client Info		**KCPA003046**	---	---
Sample Date		Client Info		**19 Jun 2023**	---	---
Machine Age	hrs	Client Info		**67148**	---	---
Oil Age	hrs	Client Info		**0**	---	---
Oil Changed		Client Info		**N/A**	---	---
Sample Status				**ABNORMAL**	---	---

WEAR METALS		method	limit/base	current	history 1	history 2
Iron	ppm	ASTM D5185m	>50	**35**	---	---
Chromium	ppm	ASTM D5185m	>10	**<1**	---	---
Nickel	ppm	ASTM D5185m	>3	▲ **15**	---	---
Titanium	ppm	ASTM D5185m	>3	**0**	---	---
Silver	ppm	ASTM D5185m	>2	**0**	---	---
Aluminum	ppm	ASTM D5185m	>10	**0**	---	---
Lead	ppm	ASTM D5185m	>10	**0**	---	---
Copper	ppm	ASTM D5185m	>50	**<1**	---	---
Tin	ppm	ASTM D5185m	>10	**0**	---	---
Vanadium	ppm	ASTM D5185m		**0**	---	---
Cadmium	ppm	ASTM D5185m		**0**	---	---

ADDITIVES		method	limit/base	current	history 1	history 2
Boron	ppm	ASTM D5185m		**0**	---	---
Barium	ppm	ASTM D5185m		**1**	---	---
Molybdenum	ppm	ASTM D5185m		**0**	---	---
Manganese	ppm	ASTM D5185m		**2**	---	---
Magnesium	ppm	ASTM D5185m		**2**	---	---
Calcium	ppm	ASTM D5185m		**0**	---	---
Phosphorus	ppm	ASTM D5185m		**2**	---	---
Zinc	ppm	ASTM D5185m		**0**	---	---
Sulfur	ppm	ASTM D5185m		**581**	---	---

CONTAMINANTS		method	limit/base	current	history 1	history 2
Silicon	ppm	ASTM D5185m	>25	**<1**	---	---
Sodium	ppm	ASTM D5185m		**2**	---	---
Potassium	ppm	ASTM D5185m	>20	**3**	---	---
Water	%	ASTM D6304	>0.05	**0.012**	---	---
ppm Water	ppm	ASTM D6304	>500	**121.2**	---	---

FLUID CLEANLINESS		method	limit/base	current	history 1	history 2
Particles >4µm		ASTM D7647		**982**	---	---
Particles >6µm		ASTM D7647	>1300	**253**	---	---
Particles >14µm		ASTM D7647	>80	**20**	---	---
Particles >21µm		ASTM D7647	>20	**7**	---	---
Particles >38µm		ASTM D7647	>4	**0**	---	---
Particles >71µm		ASTM D7647	>3	**0**	---	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	**17/15/11**	---	---

FLUID DEGRADATION		method	limit/base	current	history 1	history 2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.076**	---	---

KAESER COMPRESSORS
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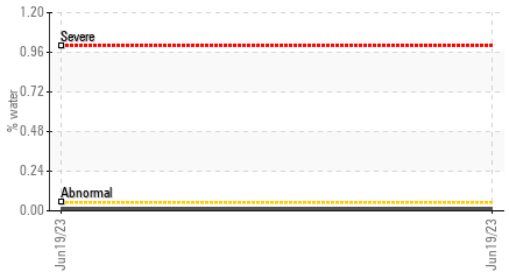
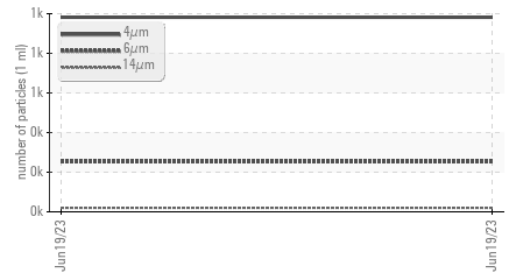
OIL ANALYSIS REPORT

Water

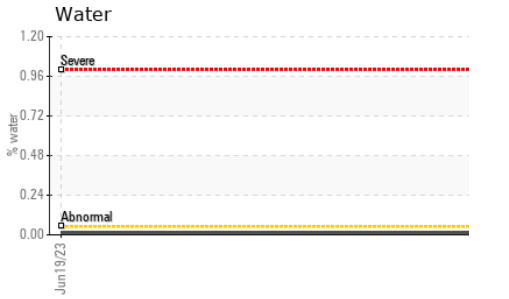


Particle Trend

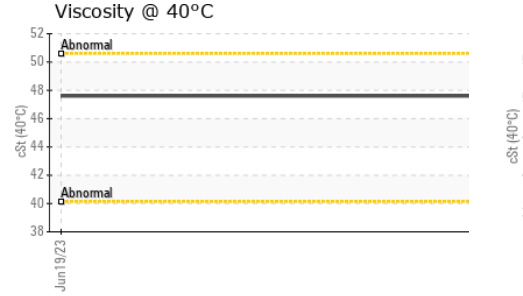


Acid Number

Water

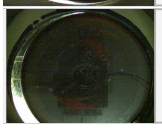


Viscosity @ 40°C



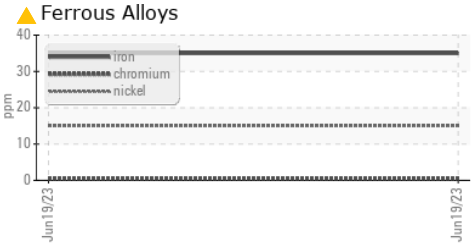
VISUAL		method	limit/base	current	history 1	history 2
White Metal	scalar	*Visual	NONE	**NONE**	---	---
Yellow Metal	scalar	*Visual	NONE	**NONE**	---	---
Precipitate	scalar	*Visual	NONE	**NONE**	---	---
Silt	scalar	*Visual	NONE	**NONE**	---	---
Debris	scalar	*Visual	NONE	**NONE**	---	---
Sand/Dirt	scalar	*Visual	NONE	**NONE**	---	---
Appearance	scalar	*Visual	NORML	**NORML**	---	---
Odor	scalar	*Visual	NORML	**NORML**	---	---
Emulsified Water	scalar	*Visual	>0.05	**NEG**	---	---
Free Water	scalar	*Visual		**NEG**	---	---

FLUID PROPERTIES		method	limit/base	current	history 1	history 2
Visc @ 40°C	cSt	ASTM D445		**47.6**	---	---

SAMPLE IMAGES	method	limit/base	current	history 1	history 2
Color				*no image*	*no image*
Bottom				*no image*	*no image*

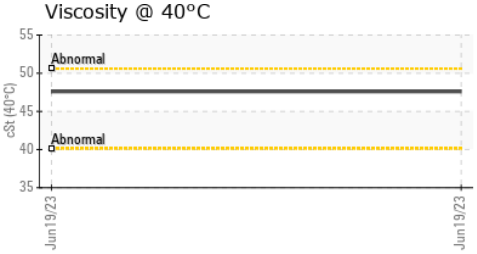
GRAPHS

Ferrous Alloys

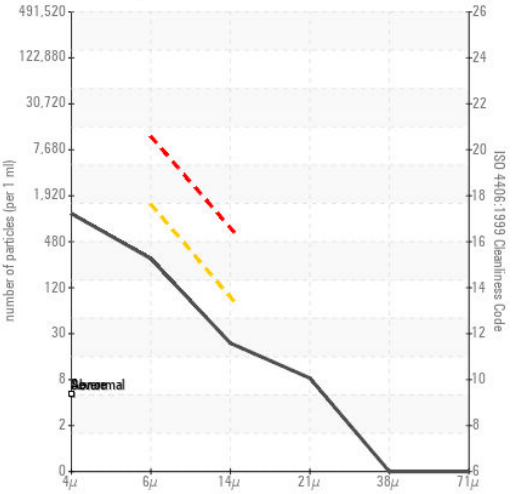


Non-ferrous Metals

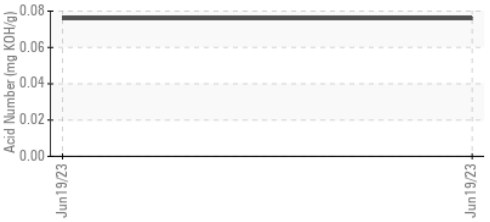
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA003046 **Received** : 22 Jun 2023
Lab Number : 05881553 **Diagnosed** : 30 Jun 2023
Unique Number : 10526656 **Diagnostician** : Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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