

OIL ANALYSIS REPORT

Sample Rating Trend DIRT X



IRGM01BE (S/N CTL0580) Component

Biogas Engine

| DIAGNOSIS | SAMPLE INFOR | | method | limit/base | current | history1 | history2 |
|---|--|--|---|---|--|---|---|
| | | | | - minvbase | | | |
| Recommendation | Sample Number | | Client Info | | WC0789158 | WC0789159 | WC0789160 |
| I and filter change at the time of sampling has een noted. We recommend an early resample to | Sample Date | le ur | Client Info | | 12 Jul 2023 | 28 Jun 2023 | 20 Jun 2023 |
| onitor this condition. | Machine Age | hrs | Client Info | | 14492 | 14158 | 14020 |
| ar | Oil Age | hrs | Client Info | | 472 Observed | 138 | 574 Observed |
| component wear rates are normal. | Oil Changed | | Client Info | | Changed SEVERE | N/A NORMAL | Changed SEVERE |
| Contamination | Sample Status | | | | | | |
| mental level of silicon (Si) above normal. | CONTAMINATIC | N | method | limit/base | e current | history1 | history2 |
| id Condition | Fuel | | WC Method | >4.0 | <1.0 | <1.0 | <1.0 |
| e BN result indicates that there is suitable | Glycol | | WC Method | | NEG | NEG | NEG |
| alkalinity remaining in the oil. The AN level is acceptable for this fluid. | WEAR METALS | | method | limit/base | current | history1 | history2 |
| | Iron | ppm | ASTM D5185m | >15 | 10 | 7 | 24 |
| | Chromium | ppm | ASTM D5185m | >4 | <1 | <1 | 2 |
| | Nickel | ppm | ASTM D5185m | >2 | 1 | <1 | 2 |
| | Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | Silver | ppm | ASTM D5185m | | 0 | <1 | 0 |
| | Aluminum | ppm | ASTM D5185m | | 6 | 4 | 1 2 |
| | Lead | ppm | ASTM D5185m | >9 | 2 | <1 | 3 |
| | Copper | ppm | ASTM D5185m | >14 | 4 | 2 | 6 |
| | Tin | ppm | ASTM D5185m | >4 | 8 | 4 | 1 1 |
| | Vanadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| | Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| | ADDITIVES | | method | limit/base | e current | history1 | history2 |
| | Boron | ppm | ASTM D5185m | | 9 | 6 | 6 |
| | Barium | ppm | ASTM D5185m | | 2 | 0 | 0 |
| | Molybdenum | ppm | ASTM D5185m | | 9 | 8 | 9 |
| | Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| | Magnesium | ppm | ASTM D5185m | | 19 | 21 | 26 |
| | Calcium | ppm | ASTM D5185m | | 1764 | 1663 | 1790 |
| | Phosphorus | ppm | ASTM D5185m | | 347 | 344 | 369 |
| | Zinc | ppm | ASTM D5185m | | 463 | 437 | 473 |
| | Sulfur | ppm | ASTM D5185m | | 3557 | 3383 | 3698 |
| | CONTAMINANT | S | method | limit/base | e current | history1 | history2 |
| | | | | 101 | e 312 | 141 | 9393 |
| | Silicon | ppm | ASTM D5185m | >181 | - 512 | | |
| | Silicon Sodium | ppm ppm | ASTM D5185m ASTM D5185m | >181 | <1 | <1 | 3 |
| | | | | | | <1 1 | 3 2 |
| | Sodium | ppm | ASTM D5185m | | <1 1 | | 2 |
| | Sodium Potassium | ppm | ASTM D5185m ASTM D5185m | >20 | <1 1 | 1 | 2 |
| | Sodium Potassium INFRA-RED | ppm ppm | ASTM D5185m ASTM D5185m method | >20 limit/base | <1 1 current | 1 history1 | 2 history2 |
| | Sodium Potassium INFRA-RED Soot % | ppm ppm | ASTM D5185m ASTM D5185m method *ASTM D7844 | >20 limit/base | <1 1 current 0.1 | 1 history1 0.1 | 2 history2 0.1 |
| | Sodium Potassium INFRA-RED Soot % Nitration | ppm ppm ppm % Abs/cm Abs/.1mm | ASTM D5185m ASTM D5185m Method *ASTM D7844 *ASTM D7624 | >20 limit/base | <1 1 0.1 5.0 20.3 | 1 history1 0.1 4.3 | 2 history2 0.1 4.7 20.9 |
| | Sodium Potassium INFRA-RED Soot % Nitration Sulfation | ppm ppm ppm % Abs/cm Abs/.1mm | ASTM D5185m ASTM D5185m method *ASTM D7844 *ASTM D7624 *ASTM D7415 | >20 limit/base >20 >30 limit/base | <1 1 0.1 5.0 20.3 | 1 history1 0.1 4.3 17.7 | 2 history2 0.1 4.7 |
| | Sodium Potassium INFRA-RED Soot % Nitration Sulfation FLUID DEGRAD | <pre>ppm ppm % Abs/cm Abs/.1mm ATION</pre> | ASTM D5185m ASTM D5185m *ASTM D7844 *ASTM D7624 *ASTM D7624 method | >20 limit/base >20 >20 >30 limit/base >25 | <1 1 0.1 5.0 20.3 current | 1 history1 0.1 4.3 17.7 history1 | 2 history2 0.1 4.7 20.9 history2 |



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