

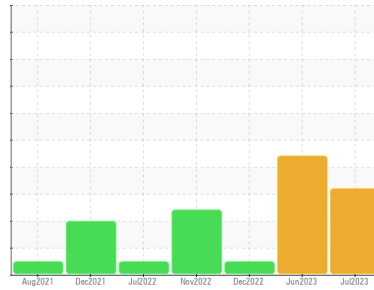


# PROBLEM SUMMARY



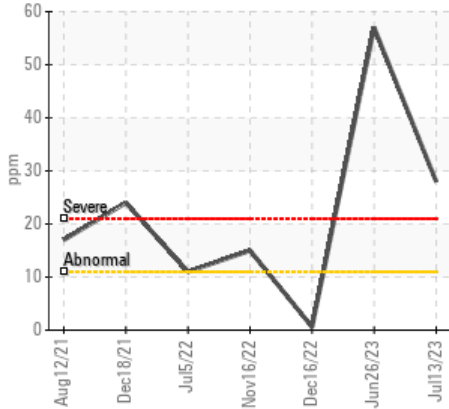
Area  
**{unassigned}**  
 Machine Id  
**JOHN DEERE 300GL 1FF300GXTLF731734**  
 Component  
**Hydraulic System**  
 Fluid  
**HITACHI HYDRAULIC SUPER EX 46HN (77 GAL)**

Sample Rating Trend

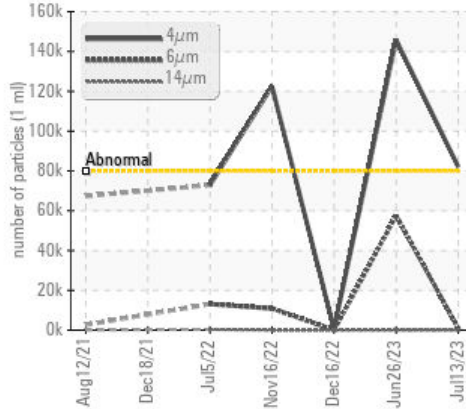


## COMPONENT CONDITION SUMMARY

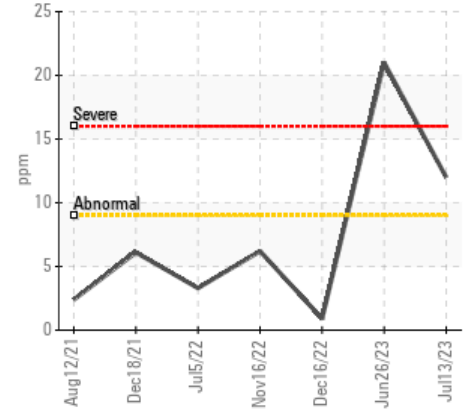
▲ Silicon (ppm)



▲ Particle Trend



▲ Aluminum (ppm)



## RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

## PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	ABNORMAL	NORMAL
Aluminum	ppm	ASTM D5185m	>9	▲ 12	▲ 21	<1
Silicon	ppm	ASTM D5185m	>11	▲ 28	▲ 57	<1
Particles >4µm		ASTM D7647	>80000	▲ 82164	▲ 145836	584
Oil Cleanliness		ISO 4406 (c)	>23/21/16	▲ 24/17/7	▲ 24/23/11	16/13/10

Customer Id: LESMAROH  
 Sample No.: LEC0041772  
 Lab Number: 05899285  
 Test Package: CONST



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Jonathan Hester +1 919-379-4092 x4092  
[jhester@wearcheckusa.com](mailto:jhester@wearcheckusa.com)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Check Dirt Access	---	---	?	We advise that you check all areas where dirt can enter the system.

HISTORICAL DIAGNOSIS

26 Jun 2023 Diag: Angela Borella

DIRT



We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. The iron level is abnormal. All other component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress. The AN level is acceptable for this fluid.



16 Dec 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



16 Nov 2022 Diag: Angela Borella

DIRT



No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



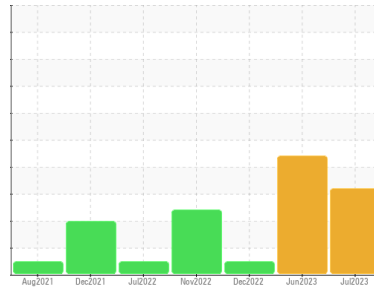


# OIL ANALYSIS REPORT



Area  
**{unassigned}**  
Machine Id  
**JOHN DEERE 300GL 1FF300GXTLF731734**  
Component  
**Hydraulic System**  
Fluid  
**HITACHI HYDRAULIC SUPER EX 46HN (77 GAL)**

Sample Rating Trend



**DIRT**



## DIAGNOSIS

### Recommendation

We advise that you check all areas where dirt can enter the system. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oils additive package is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>LEC0041772</b>	LEC0042396	LEC0037951
Sample Date	Client Info	<b>13 Jul 2023</b>	26 Jun 2023	16 Dec 2022
Machine Age	hrs	<b>2319</b>	2259	2009
Oil Age	hrs	<b>310</b>	250	2009
Oil Changed	Client Info	<b>Not Chngd</b>	Not Chngd	Changed
Sample Status		<b>ABNORMAL</b>	ABNORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
PQ	ASTM D8184 >50	<b>16</b>	31	7
Iron	ppm ASTM D5185m >32	<b>14</b>	▲ 34	0
Chromium	ppm ASTM D5185m >9	<b>0</b>	<1	0
Nickel	ppm ASTM D5185m >5	<b>0</b>	<1	0
Titanium	ppm ASTM D5185m	<b>&lt;1</b>	1	0
Silver	ppm ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm ASTM D5185m >9	▲ <b>12</b>	▲ 21	<1
Lead	ppm ASTM D5185m >28	<b>0</b>	<1	0
Copper	ppm ASTM D5185m >50	<b>2</b>	3	0
Tin	ppm ASTM D5185m >5	<b>0</b>	<1	0
Vanadium	ppm ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm ASTM D5185m	<b>0</b>	<1	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185m	<b>0</b>	0	0
Barium	ppm ASTM D5185m	<b>0</b>	2	0
Molybdenum	ppm ASTM D5185m	<b>&lt;1</b>	2	0
Manganese	ppm ASTM D5185m	<b>&lt;1</b>	<1	0
Magnesium	ppm ASTM D5185m	<b>&lt;1</b>	7	0
Calcium	ppm ASTM D5185m	<b>17</b>	30	0
Phosphorus	ppm ASTM D5185m 827	<b>601</b>	519	600
Zinc	ppm ASTM D5185m 0	<b>9</b>	12	6
Sulfur	ppm ASTM D5185m 13	<b>75</b>	64	40

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185m >11	▲ <b>28</b>	▲ 57	<1
Sodium	ppm ASTM D5185m >21	<b>&lt;1</b>	3	0
Potassium	ppm ASTM D5185m >20	<b>1</b>	5	0

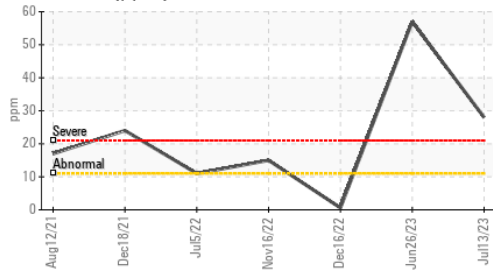
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >80000	▲ <b>82164</b>	▲ 145836	584
Particles >6µm	ASTM D7647 >20000	<b>977</b>	▲ 57492	61
Particles >14µm	ASTM D7647 >640	<b>1</b>	11	6
Particles >21µm	ASTM D7647 >160	<b>0</b>	1	2
Particles >38µm	ASTM D7647 >40	<b>0</b>	0	0
Particles >71µm	ASTM D7647 >10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c) >23/21/16	▲ <b>24/17/7</b>	▲ 24/23/11	16/13/10

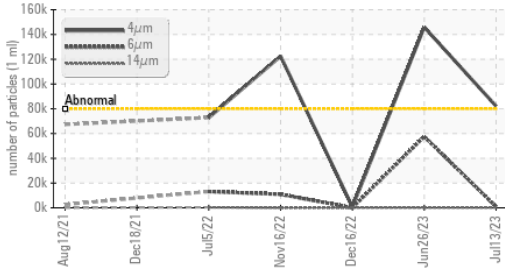
## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D8045 0.06	<b>0.13</b>	0.14	0.06

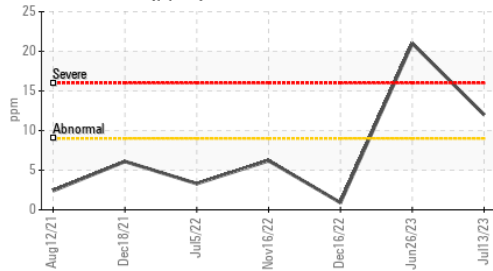
### ▲ Silicon (ppm)



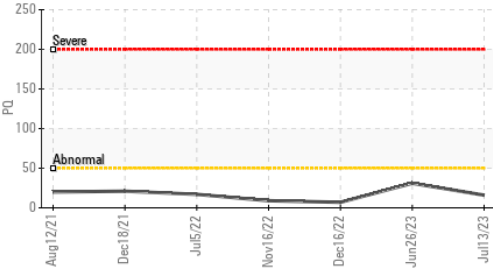
### ▲ Particle Trend



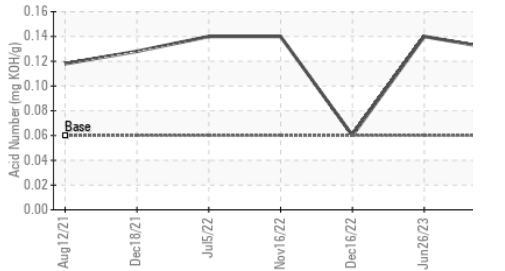
### ▲ Aluminum (ppm)



### PQ



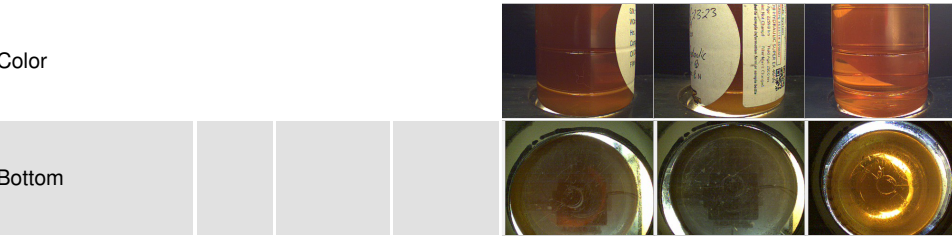
### Acid Number



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.075	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

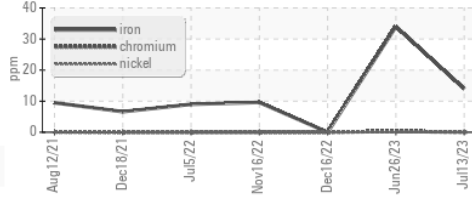
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 47	48.0	47.8	48.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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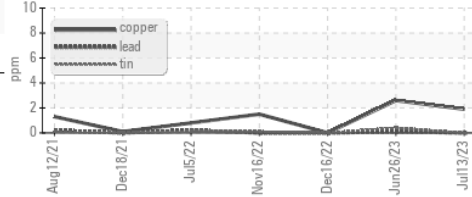


### GRAPHS

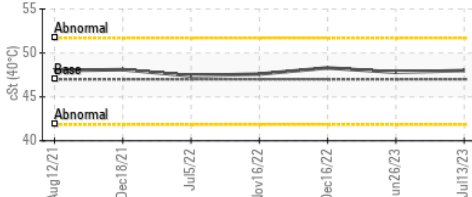
#### Ferrous Alloys



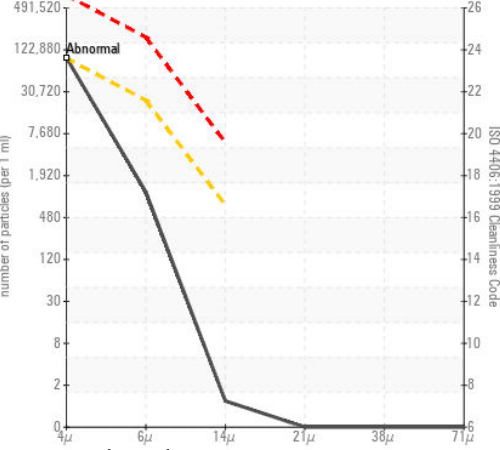
#### Non-ferrous Metals



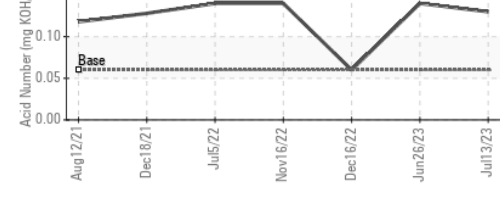
#### Viscosity @ 40°C



#### Particle Count



#### Acid Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : LEC0041772 **Received** : 14 Jul 2023  
**Lab Number** : 05899285 **Diagnosed** : 18 Jul 2023  
**Unique Number** : 10560641 **Diagnostician** : Jonathan Hester  
**Test Package** : CONST ( Additional Tests: PQ )

**LESLIE EQUIPMENT COMPANY**  
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 MARIETTA, OH  
 US 45750-9765  
 Contact: LEANNE KENDALL  
 KendalLeanne@lec1.com  
 T:  
 F: (740)373-5570

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)