



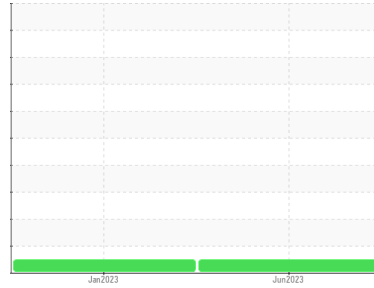
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
CS-46 [PLC2147884]
 Machine Id
KAESER 1620 - CAL BIO GAS
 Component
Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH05899361	UCH05774013	---
Sample Date	Client Info		30 Jun 2023	27 Jan 2023	---
Machine Age	hrs	Client Info	9457	6056	---
Oil Age	hrs	Client Info	2000	6056	---
Oil Changed	Client Info		Not Changed	Changed	---
Sample Status			NORMAL	NORMAL	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	0	0	---
Chromium	ppm	ASTM D5185m >10	0	0	---
Nickel	ppm	ASTM D5185m >3	0	0	---
Titanium	ppm	ASTM D5185m >3	0	0	---
Silver	ppm	ASTM D5185m >2	0	0	---
Aluminum	ppm	ASTM D5185m >10	<1	0	---
Lead	ppm	ASTM D5185m >10	0	0	---
Copper	ppm	ASTM D5185m >50	2	3	---
Tin	ppm	ASTM D5185m >10	0	0	---
Vanadium	ppm	ASTM D5185m	<1	0	---
Cadmium	ppm	ASTM D5185m	0	0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1.5	0	0	---
Barium	ppm	ASTM D5185m 0	6	1	---
Molybdenum	ppm	ASTM D5185m 0	0	0	---
Manganese	ppm	ASTM D5185m 0.3	0	0	---
Magnesium	ppm	ASTM D5185m 0	<1	0	---
Calcium	ppm	ASTM D5185m 0	0	0	---
Phosphorus	ppm	ASTM D5185m 406	124	164	---
Zinc	ppm	ASTM D5185m 0	0	0	---
Sulfur	ppm	ASTM D5185m 1283	2194	3790	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	4	0	---
Sodium	ppm	ASTM D5185m	1	0	---
Potassium	ppm	ASTM D5185m >20	0	<1	---

FLUID DEGRADATION

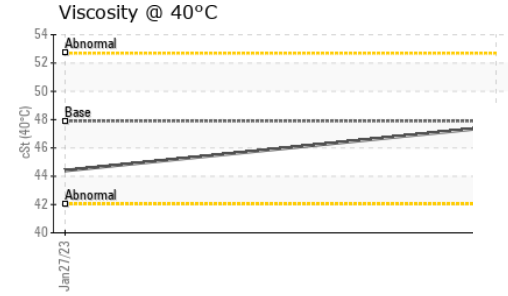
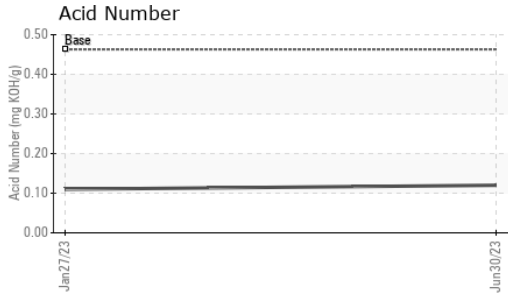
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.463	0.12	0.11	---

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual NONE	NONE	NONE	---
Precipitate	scalar	*Visual NONE	NONE	NONE	---
Silt	scalar	*Visual NONE	NONE	NONE	---
Debris	scalar	*Visual NONE	NONE	LIGHT	---
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	---
Appearance	scalar	*Visual NORML	NORML	NORML	---
Odor	scalar	*Visual NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual >0.05	NEG	NEG	---
Free Water	scalar	*Visual	NEG	NEG	---

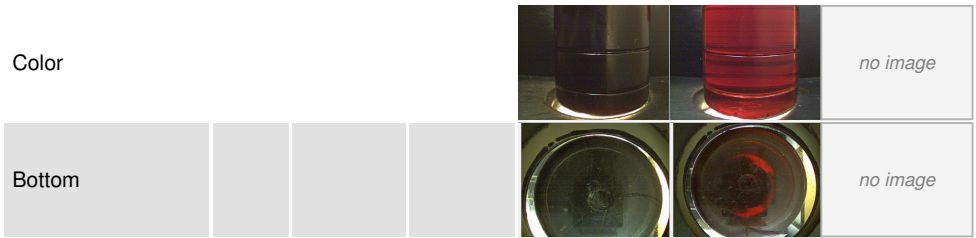


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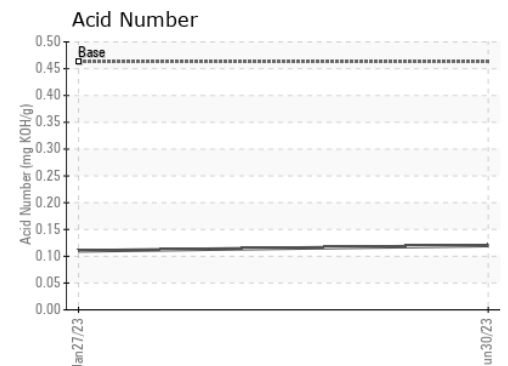
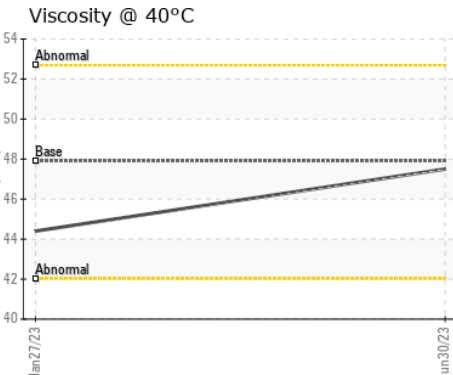
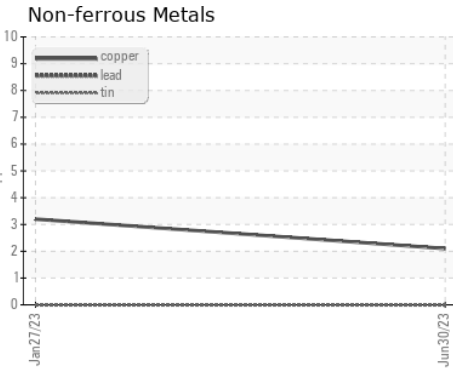
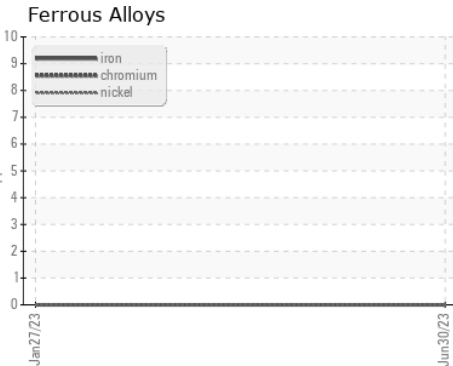


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	47.9	47.5	44.4	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05899361 **Received** : 14 Jul 2023
Lab Number : **05899361** **Diagnosed** : 18 Jul 2023
Unique Number : 10560717 **Diagnostician** : Angela Borella
Test Package : IND 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)