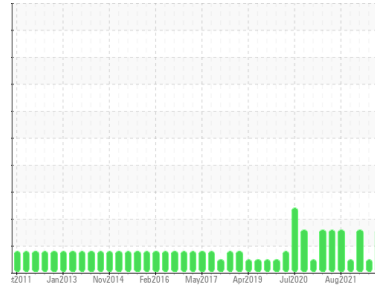




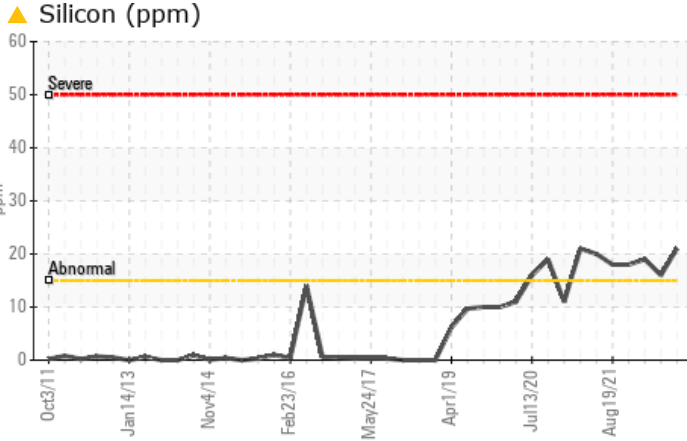
PROBLEM SUMMARY

Sample Rating Trend



Area
Mixing Mill Line
 Machine Id
Mill-33 GM100 (S/N TPK-125)
 Component
Outboard Bearing
 Fluid
R&O OIL ISO 68 (1 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time.
 Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status				ABNORMAL	NORMAL	ABNORMAL
Silicon	ppm	ASTM D5185m	>15	▲ 21	16	▲ 19

Customer Id: SIEKAN
 Sample No.: WC0811654
 Lab Number: 05899478
 Test Package: IND 1



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

16 Jun 2022 Diag: Don Baldrige

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

view report



28 Mar 2022 Diag: Angela Borella

DIRT



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. Elemental level of silicon (Si) above normal. The condition of the oil is acceptable for the time in service.

view report



30 Sep 2021 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.

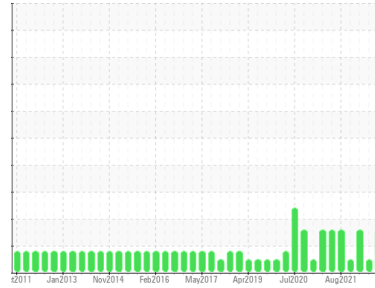
view report





OIL ANALYSIS REPORT

Sample Rating Trend



DIRT



Area
Mixing Mill Line
 Machine Id
Mill-33 GM100 (S/N TPK-125)
 Component
Outboard Bearing
 Fluid
R&O OIL ISO 68 (1 GAL)

DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 Elemental level of silicon (Si) above normal.

Fluid Condition
 The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0811654	WC0680105	WC0661931
Sample Date	Client Info		07 Jul 2023	16 Jun 2022	28 Mar 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	<1	1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	<1	0
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	<1	<1
Aluminum	ppm	ASTM D5185m >20	<1	0	<1
Lead	ppm	ASTM D5185m >20	3	2	6
Copper	ppm	ASTM D5185m >20	<1	1	2
Tin	ppm	ASTM D5185m >20	9	6	18
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	<1	1
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	0	0	<1
Magnesium	ppm	ASTM D5185m 5	1	0	0
Calcium	ppm	ASTM D5185m 5	0	0	0
Phosphorus	ppm	ASTM D5185m 100	9	10	8
Zinc	ppm	ASTM D5185m 25	0	0	0
Sulfur	ppm	ASTM D5185m 1500	2090	1674	1596

CONTAMINANTS

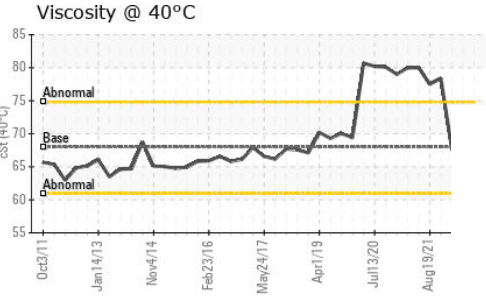
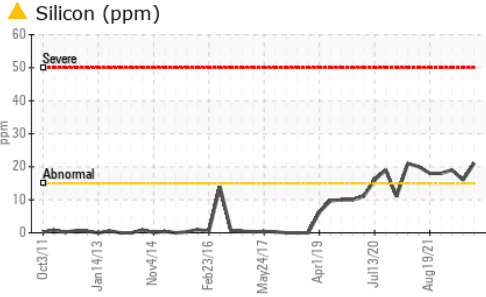
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	▲ 21	16	▲ 19
Sodium	ppm	ASTM D5185m	<1	<1	1
Potassium	ppm	ASTM D5185m >20	0	0	0

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >2	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG



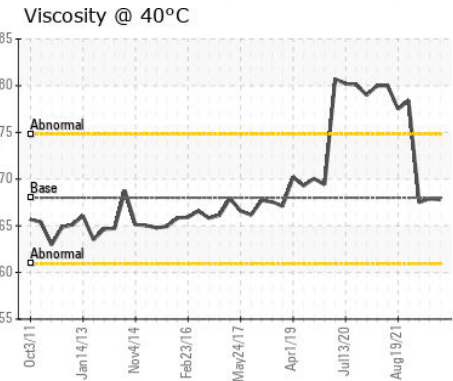
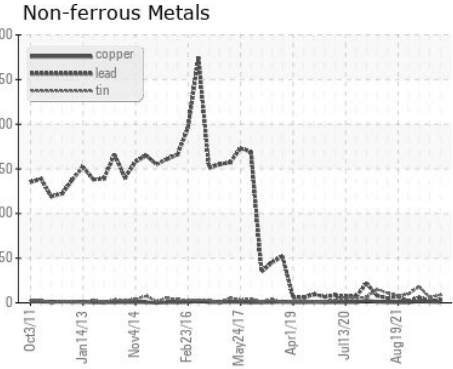
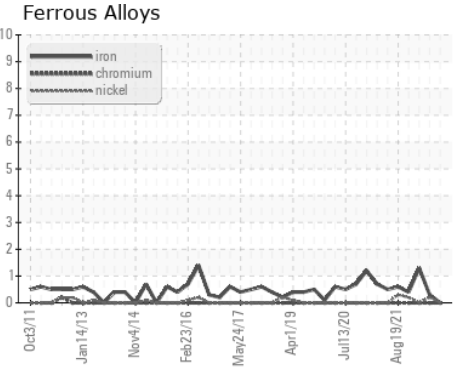
OIL ANALYSIS REPORT



FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	67.8	67.9	67.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			no image	no image	no image
Bottom			no image	no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0811654 **Received** : 14 Jul 2023
Lab Number : 05899478 **Diagnosed** : 18 Jul 2023
Unique Number : 10560834 **Diagnostician** : Angela Borella
Test Package : IND 1

SIEMENS INDUSTRY INC.
 4140 E. FRONT ST.
 KANSAS CITY, MO
 US 64120
 Contact: BRIAN JOHNSON

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (816)241-5544

F: