

OIL ANALYSIS REPORT

Mixing Mill Line Mill-47 (S/N TPK-066)

Component Outboard Bearing R&O OIL ISO 68 (1 GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

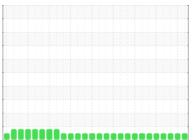
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.



Sample Rating Trend



NORMAL

SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0811647	WC0728323	WC0680112
Sample Date		Client Info		07 Jul 2023	13 Dec 2022	16 Jun 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0	<1
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	<1
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>20	<1	0	0
Lead	ppm	ASTM D5185m	>20	12	12	14
Copper	ppm	ASTM D5185m	>20	<1	1	1
Tin	ppm	ASTM D5185m	>20	12	11	12
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	2
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	5	<1	0	0
Calcium	ppm	ASTM D5185m	5	0	0	<1
Phosphorus	ppm	ASTM D5185m	100	10	32	9
Zinc	ppm	ASTM D5185m	25	0	0	<1
Sulfur	ppm	ASTM D5185m	1500	2106	1942	1729
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	0	<1
Sodium	ppm	ASTM D5185m		<1	<1	<1
Potassium	ppm	ASTM D5185m	>20	0	0	0
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	67.6	67.5	67.1
8:31:10) Rov: 1		-				Dave Wisemore

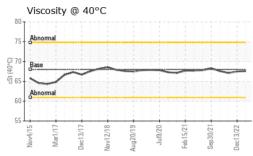
Report Id: SIEKAN [WUSCAR] 05899482 (Generated: 07/18/2023 18:34:19) Rev: 1

Submitted By: Dave Wisemore



OIL ANALYSIS REPORT

SAMPLE IMAGES



		Color	no image	no image
Nov12/18 Aug20/19	Feb 15/21 +	Bottom	no image	no image
Au	டல் ப	GRAPHS		
		Ferrous Alloys		
		10 9		
		8- mickel		
		Ed. 5		
		2		
		Nov4/15 Marl/17 Nov12/18 Jul9/20 Feb15/21 Feb15/21 Dec13/22		
		Non-ferrous Metals		
		50		
		45- 40-		
		35		
		30 <u><u><u></u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u><u></u></u>		
		20		
		5-		
		Nov4/15		
		ୟ ଅକ୍ଟିରୁ ଅନ୍ମିହିର ଥିବି Viscosity @ 40°C		
		76 Abnormal		
		74		
		72-70-		
		G 68 Base		
		64		
		62 - Abnormal 60 -		
		713		
		Nov4/15 Nar1/17 Dec13/17 Nov12/18 Jul9/20 Feb15/21 Feb15/21 Sep30/21 Dec13/22		
d	Laboratory	: WearCheck USA - 501 Madison Ave., Cary, NC		SIEMENS INDUSTRY INC.
ANAB	Sample No. Lab Number	: WC0811647 Received : 14 Jul 202 : 05899482 Diagnosed : 18 Jul 202		4140 E. FRONT ST. KANSAS CITY, MO
ISONEC (7025	Unique Number	: 10560838 Diagnostician : Angela Bo		US 64120
		: IND 1 contact Customer Service at 1-800-237-1369.		Contact: Dave Wisemore david.wisemore@siemens.com
		re outside of the ISO 17025 scope of accreditation		T: (816)241-5544

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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