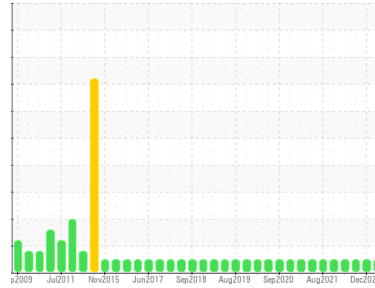




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Mixing Mill Line
 Machine Id
Mill-47 (S/N TPK-066)
 Component
Inboard Bearing
 Fluid
R&O OIL ISO 68 (1 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0811648	WC0728324	WC0680113
Sample Date	Client Info		07 Jul 2023	13 Dec 2022	16 Jun 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	<1	<1
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	<1
Titanium	ppm	ASTM D5185m	0	0	0
Silver	ppm	ASTM D5185m	0	0	<1
Aluminum	ppm	ASTM D5185m >20	<1	0	0
Lead	ppm	ASTM D5185m >20	25	24	24
Copper	ppm	ASTM D5185m >20	1	<1	<1
Tin	ppm	ASTM D5185m >20	12	11	13
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	2
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 5	<1	0	0
Calcium	ppm	ASTM D5185m 5	2	0	<1
Phosphorus	ppm	ASTM D5185m 100	16	33	13
Zinc	ppm	ASTM D5185m 25	0	<1	2
Sulfur	ppm	ASTM D5185m 1500	2086	1946	1765

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	<1	<1
Sodium	ppm	ASTM D5185m	<1	<1	1
Potassium	ppm	ASTM D5185m >20	<1	0	0

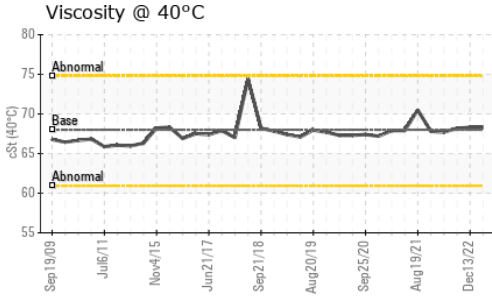
VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >2	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES

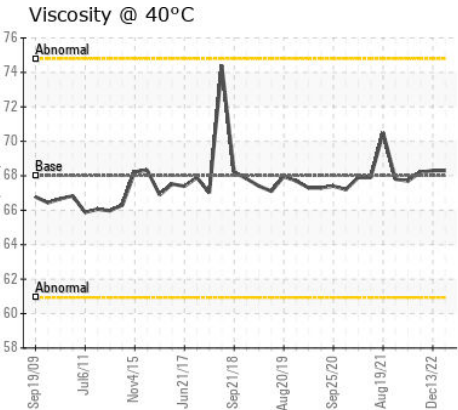
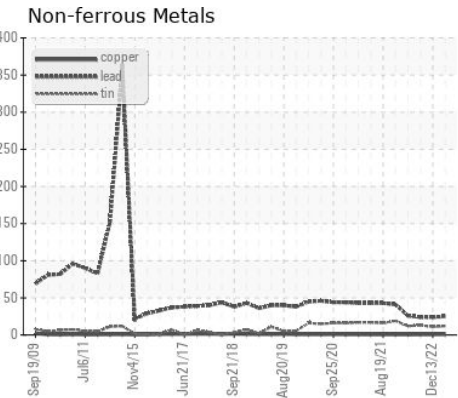
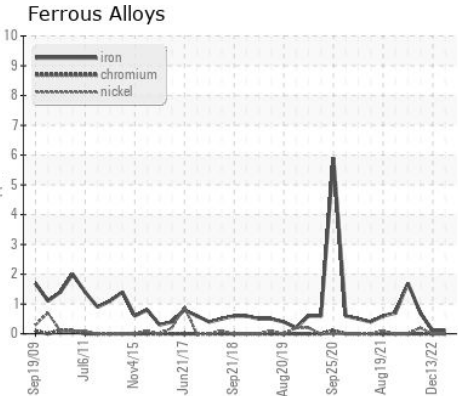
	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	68.3	68.3	68.2

OIL ANALYSIS REPORT



SAMPLE IMAGES	method	limit/base	current	history1	history2
Color			no image		no image
Bottom			no image		no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0811648 **Received** : 14 Jul 2023
Lab Number : 05899483 **Diagnosed** : 18 Jul 2023
Unique Number : 10560839 **Diagnostician** : Angela Borella
Test Package : IND 1

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

SIEMENS INDUSTRY INC.
 4140 E. FRONT ST.
 KANSAS CITY, MO
 US 64120

Contact: Dave Wisemore
david.wisemore@siemens.com

T: (816)241-5544

F: x: