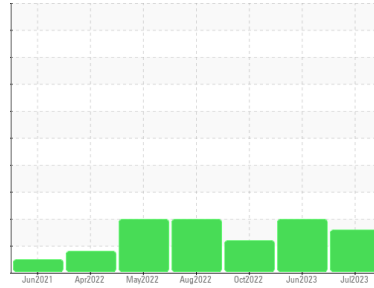




PROBLEM SUMMARY

Sample Rating Trend



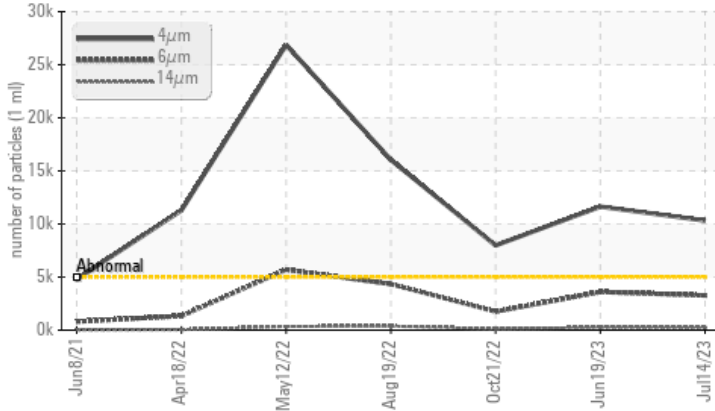
ISO



Area
FINISHING/1255
 Machine Id
1255-003-1800 - CENTER GUIDE HPU 1255-003-1800 - CENTER GUIDE HPU
 Component
Hydraulic System
 Fluid
PETRO CANADA HYDREX AW 68 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ATTENTION
Particles >4µm	ASTM D7647	>5000	▲ 10322	▲ 11633	▲ 7978
Particles >6µm	ASTM D7647	>1300	▲ 3270	▲ 3601	▲ 1746
Particles >14µm	ASTM D7647	>160	▲ 235	▲ 261	▲ 121
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/19/15	▲ 21/19/15	▲ 20/18/14

Customer Id: CONMUSAL
 Sample No.: KFS0003849
 Lab Number: 05899865
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Information Required	---	---	?	NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

HISTORICAL DIAGNOSIS

19 Jun 2023 Diag: Wes Davis

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



21 Oct 2022 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



19 Aug 2022 Diag: Don Baldrige

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

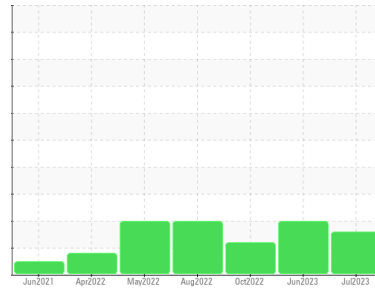
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
FINISHING/1255
 Machine Id
1255-003-1800 - CENTER GUIDE HPU 1255-003-1800 - CENTER GUIDE HPU
 Component
Hydraulic System
 Fluid
PETRO CANADA HYDREX AW 68 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KFS0003849	KFS0002219	KFS0002250
Sample Date	Client Info	14 Jul 2023	19 Jun 2023	21 Oct 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	0	0
Chromium	ppm	ASTM D5185m >20	0	0
Nickel	ppm	ASTM D5185m >20	0	0
Titanium	ppm	ASTM D5185m	0	<1
Silver	ppm	ASTM D5185m	0	0
Aluminum	ppm	ASTM D5185m >20	0	<1
Lead	ppm	ASTM D5185m >20	0	<1
Copper	ppm	ASTM D5185m >20	2	2
Tin	ppm	ASTM D5185m >20	0	0
Vanadium	ppm	ASTM D5185m	0	0
Cadmium	ppm	ASTM D5185m	0	<1

ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0
Barium	ppm	ASTM D5185m 0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0
Manganese	ppm	ASTM D5185m 0	0	<1
Magnesium	ppm	ASTM D5185m 0	0	1
Calcium	ppm	ASTM D5185m 50	53	49
Phosphorus	ppm	ASTM D5185m 330	363	340
Zinc	ppm	ASTM D5185m 430	465	434
Sulfur	ppm	ASTM D5185m 760	1039	932

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<1	<1
Sodium	ppm	ASTM D5185m	0	<1
Potassium	ppm	ASTM D5185m >20	<1	<1

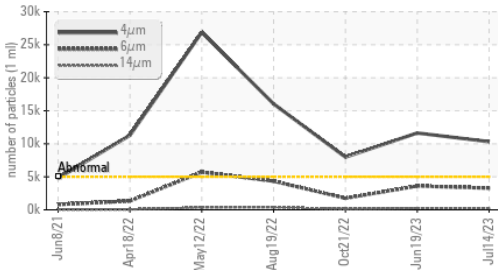
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	▲ 10322	▲ 11633	▲ 7978
Particles >6µm	ASTM D7647 >1300	▲ 3270	▲ 3601	▲ 1746
Particles >14µm	ASTM D7647 >160	▲ 235	▲ 261	121
Particles >21µm	ASTM D7647 >40	▲ 50	▲ 68	28
Particles >38µm	ASTM D7647 >10	▲ 1	1	1
Particles >71µm	ASTM D7647 >3	▲ 0	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	▲ 21/19/15	▲ 21/19/15	▲ 20/18/14

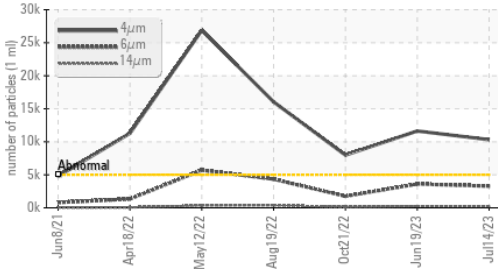
FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.60	0.23	0.20

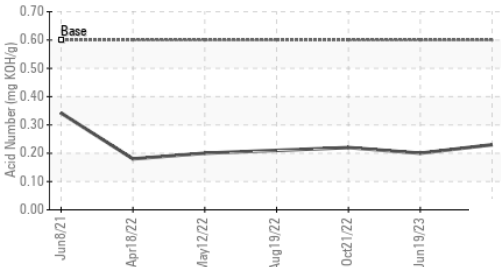
▲ Particle Trend



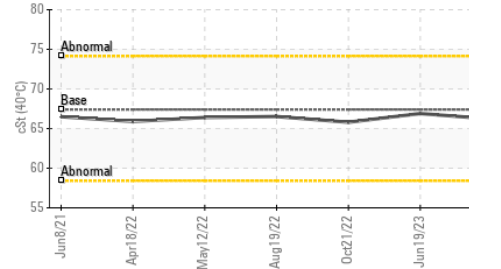
▲ Particle Trend



Acid Number



Viscosity @ 40°C

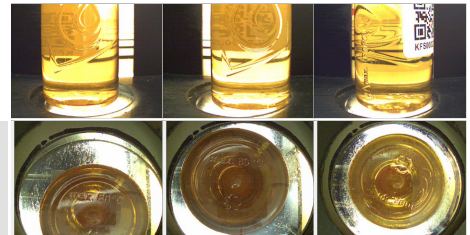


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67.4	66.2	66.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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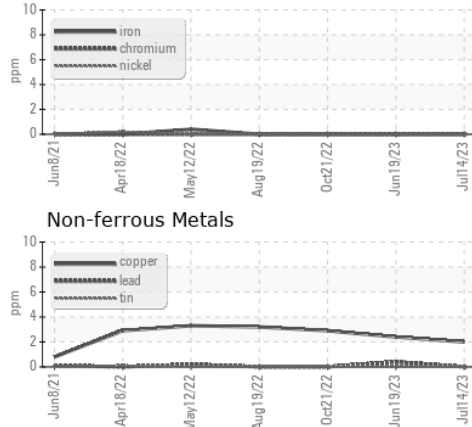
Color



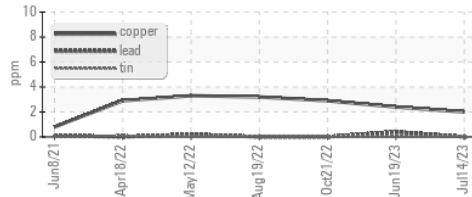
Bottom

GRAPHS

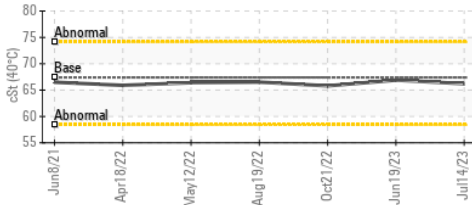
Ferrous Alloys



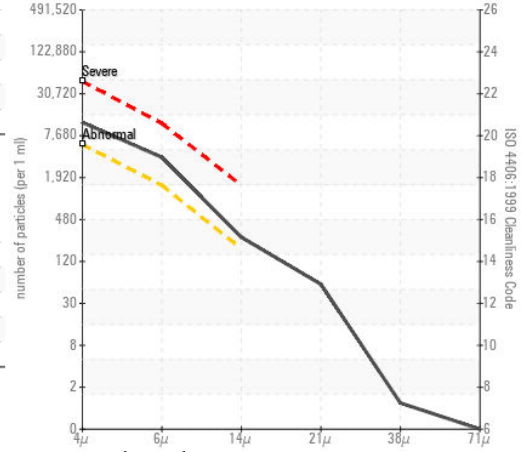
Non-ferrous Metals



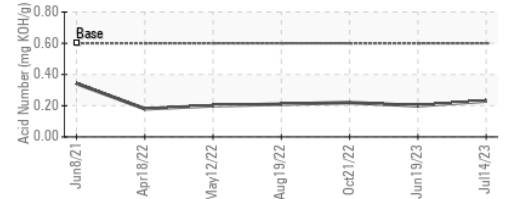
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : KFS0003849
 Lab Number : 05899865
 Unique Number : 10561221
 Test Package : IND 2

Received : 17 Jul 2023
 Diagnosed : 18 Jul 2023
 Diagnostician : Wes Davis

CONSTELLIUM
 4805 SECOND STREET
 MUSCLE SHOALS, AL
 US 35661

Contact: Randy Nichols
 randall.nichols@constellium.com
 T: (256)386-6956

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: