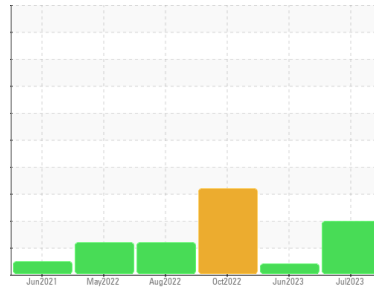




PROBLEM SUMMARY

Sample Rating Trend



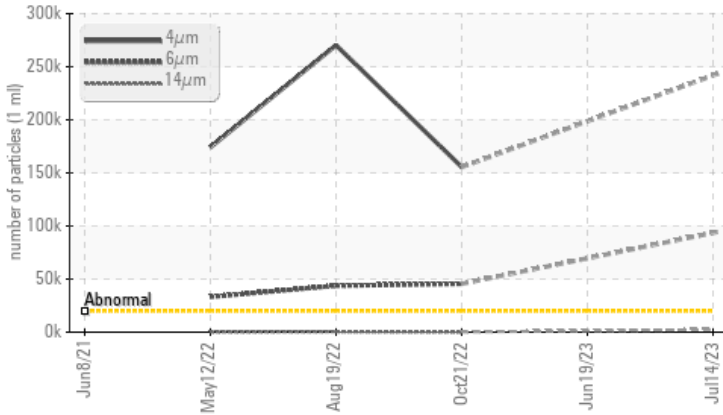
ISO



Area
FINISHING/1255
 Machine Id
1255-003-0200 - UNWIND 1 1255-003-0200 - UNWIND 1
 Component
Opposite Drive End Gearbox
 Fluid
CITGO COMPOUND EP 320 (--- GAL)

COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	SEVERE
Particles >4µm	ASTM D7647	>20000	▲ 241863	---	▲ 155501
Particles >6µm	ASTM D7647	>5000	▲ 93550	---	● 45525
Particles >14µm	ASTM D7647	>640	▲ 2393	---	170
Particles >21µm	ASTM D7647	>160	▲ 319	---	19
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 25/24/18	---	● 24/23/15

Customer Id: CONMUSAL
 Sample No.: KFS0003847
 Lab Number: 05899866
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Angela Borella +1 800-237-1369
angela.borella@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

19 Jun 2023 Diag: Doug Bogart

VIS DEBRIS



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample. All component wear rates are normal. Moderate concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

view report



21 Oct 2022 Diag: Wes Davis

ISO



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. All component wear rates are normal. Particles >6µm are severely high. Oil Cleanliness are severely high. Particles >4µm are abnormally high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



19 Aug 2022 Diag: Angela Borella

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

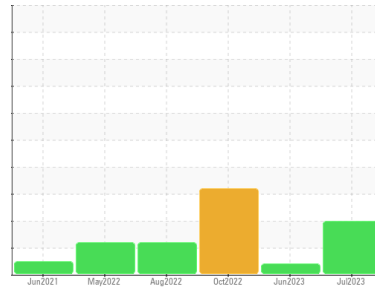
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
FINISHING/1255
 Machine Id
1255-003-0200 - UNWIND 1 1255-003-0200 - UNWIND 1
 Component
Opposite Drive End Gearbox
 Fluid
CITGO COMPOUND EP 320 (--- GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	KFS0003847	KFS0002108	KFS0002192
Sample Date	Client Info	14 Jul 2023	19 Jun 2023	21 Oct 2022
Machine Age	hrs	0	0	0
Oil Age	hrs	0	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	SEVERE

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	27	23	24
Chromium	ppm	ASTM D5185m >15	0	<1	0
Nickel	ppm	ASTM D5185m >15	0	0	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >25	<1	<1	0
Lead	ppm	ASTM D5185m >100	0	<1	0
Copper	ppm	ASTM D5185m >200	0	<1	<1
Tin	ppm	ASTM D5185m >25	0	0	0
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m	53	40	<1
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	0
Magnesium	ppm	ASTM D5185m	0	1	0
Calcium	ppm	ASTM D5185m	4	4	8
Phosphorus	ppm	ASTM D5185m	243	196	94
Zinc	ppm	ASTM D5185m	2	0	4
Sulfur	ppm	ASTM D5185m	8413	7607	7044

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	18	4	0
Sodium	ppm	ASTM D5185m	<1	1	0
Potassium	ppm	ASTM D5185m >20	<1	2	0

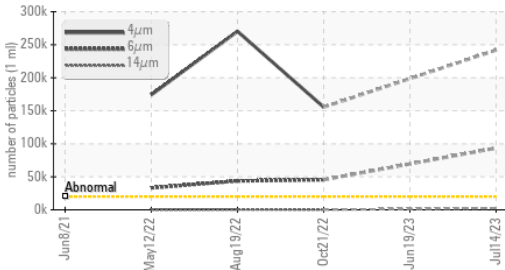
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	▲ 241863	---	▲ 155501
Particles >6µm	ASTM D7647 >5000	▲ 93550	---	● 45525
Particles >14µm	ASTM D7647 >640	▲ 2393	---	170
Particles >21µm	ASTM D7647 >160	▲ 319	---	19
Particles >38µm	ASTM D7647 >40	5	---	0
Particles >71µm	ASTM D7647 >10	0	---	0
Oil Cleanliness	ISO 4406 (c) >21/19/16	▲ 25/24/18	---	● 24/23/15

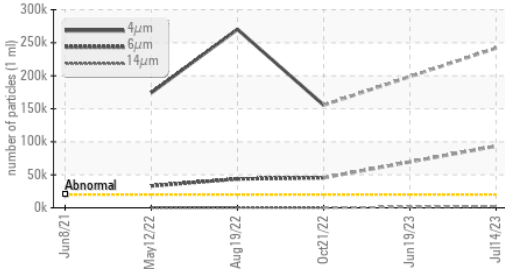
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.39	0.30	0.13

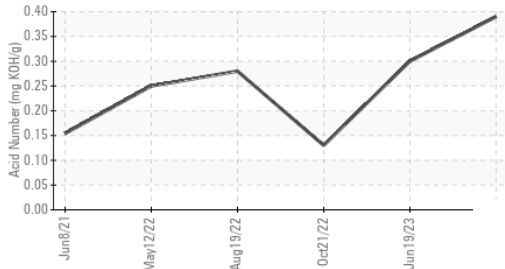
▲ Particle Trend



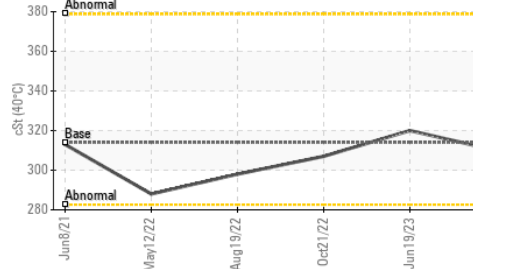
▲ Particle Trend



Acid Number



Viscosity @ 40°C

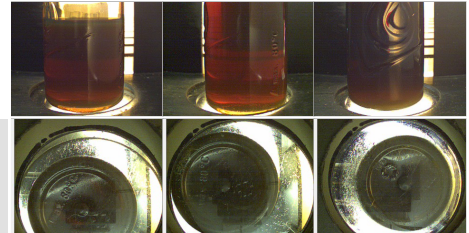


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	314	310	320

SAMPLE IMAGES	method	limit/base	current	history1	history2
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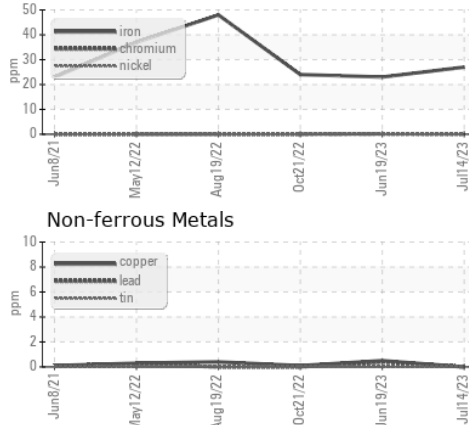
Color



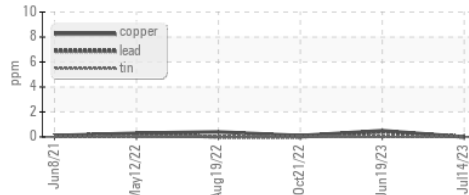
Bottom

GRAPHS

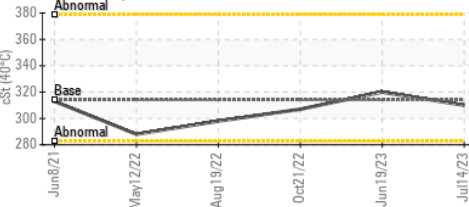
Ferrous Alloys



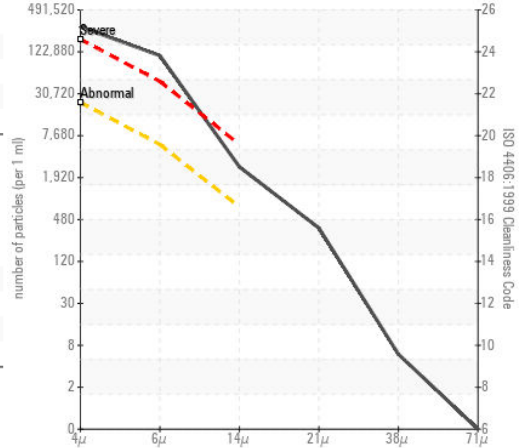
Non-ferrous Metals



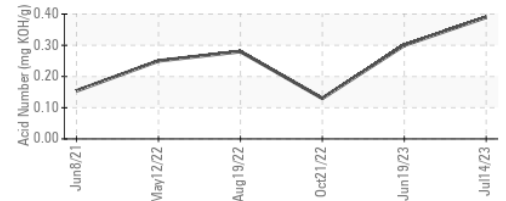
Viscosity @ 40°C



▲ Particle Count



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0003847 **Received** : 17 Jul 2023
Lab Number : 05899866 **Diagnosed** : 18 Jul 2023
Unique Number : 10561222 **Diagnostician** : Angela Borella
Test Package : IND 2 (Additional Tests: PrtCount)

CONSTELLIUM
 4805 SECOND STREET
 MUSCLE SHOALS, AL
 US 35661

Contact: Randy Nichols
 randall.nichols@constellium.com

T: (256)386-6956

F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)