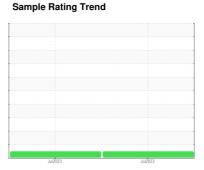


OIL ANALYSIS REPORT

Area [AFTER FILTERING] **ROTOCHOPPER (S/N SP66)**

Hydraulic System

RYCON PREM 46 (--- GAL)





Recommendation

Resample at the next service interval to monitor. (after system cleaning).

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

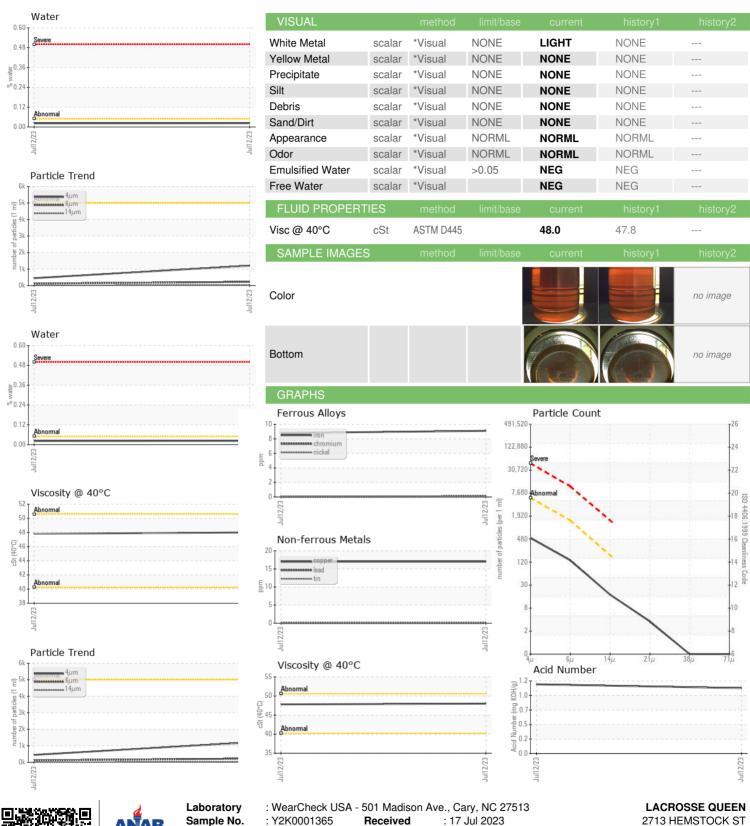
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

			Jul2023	Jul2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		Y2K0001365	Y2K0001366	
Sample Date		Client Info		12 Jul 2023	12 Jul 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	9	9	
Chromium	ppm	ASTM D5185m	>20	0	<1	
Nickel	ppm	ASTM D5185m	>20	0	0	
Titanium	ppm	ASTM D5185m		<1	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>20	<1	<1	
Lead	ppm	ASTM D5185m	>20	0	0	
Copper	ppm	ASTM D5185m	>20	17	17	
Tin	ppm	ASTM D5185m	>20	0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		2	2	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		56	58	
Barium	ppm	ASTM D5185m		0	0	
Molybdenum	ppm	ASTM D5185m		2	2	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m		18	21	
Calcium	ppm	ASTM D5185m		2021	2013	
Phosphorus	ppm	ASTM D5185m		783	788	
Zinc	ppm	ASTM D5185m		1008	1007	
Sulfur	ppm	ASTM D5185m		6397	6761	
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	4	5	
Sodium	ppm	ASTM D5185m		5	5	
Potassium	ppm	ASTM D5185m	>20	0	0	
Water	%	ASTM D6304	>0.05	0.023	0.022	
ppm Water	ppm	ASTM D6304	>500	239.9	221.1	
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4μm		ASTM D7647	>5000	451	1205	
Particles >6µm		ASTM D7647	>1300	118	225	
Particles >14µm		ASTM D7647	>160	15	22	
Particles >21µm		ASTM D7647	>40	3	7	
Particles >38µm		ASTM D7647	>10	0	1	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/14/11	17/15/12	
FLUID DEGRADA	NOITA	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		1.081	1.144	



OIL ANALYSIS REPORT







Certificate L2367

Sample No. Lab Number **Unique Number**

: Y2K0001365 : 05899890 : 10561246

Received Diagnosed

: 17 Jul 2023 Diagnostician : Don Baldridge Test Package : MOB 2 (Additional Tests: KF)

: 18 Jul 2023

LACROSSE, WI US 54603 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F: