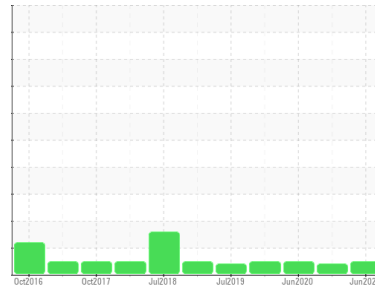




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**West Molding**  
 Machine Id  
**145 (S/N 829-0047)**

Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 46 (400 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0034637</b>	RP0016384	RP0007242
Sample Date	Client Info		<b>29 Jun 2023</b>	09 Jul 2021	17 Jun 2020
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	ABNORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<b>10</b>	7	4
Chromium	ppm	ASTM D5185m >20	<b>1</b>	<1	<1
Nickel	ppm	ASTM D5185m >20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Silver	ppm	ASTM D5185m	<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185m >20	<b>0</b>	1	1
Copper	ppm	ASTM D5185m >20	<b>5</b>	6	7
Tin	ppm	ASTM D5185m >20	<b>0</b>	<1	<1
Antimony	ppm	ASTM D5185m	<b>---</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	<b>0</b>	3	<1
Barium	ppm	ASTM D5185m 5	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 5	<b>&lt;1</b>	<1	<1
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m 25	<b>6</b>	9	5
Calcium	ppm	ASTM D5185m 200	<b>64</b>	85	65
Phosphorus	ppm	ASTM D5185m 300	<b>308</b>	300	304
Zinc	ppm	ASTM D5185m 370	<b>375</b>	366	402

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>3</b>	2	1
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	<1
Water	%	ASTM D6304 >0.05	<b>0.019</b>	0.037	0.019
ppm Water	ppm	ASTM D6304 >500	<b>199.5</b>	370.5	195.7

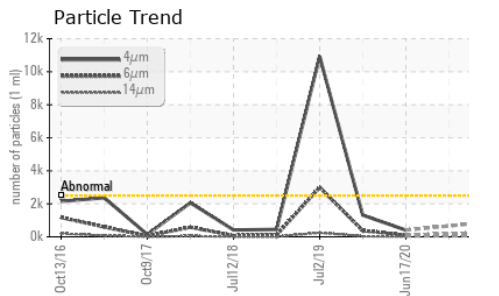
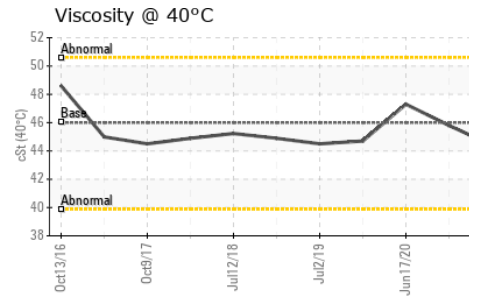
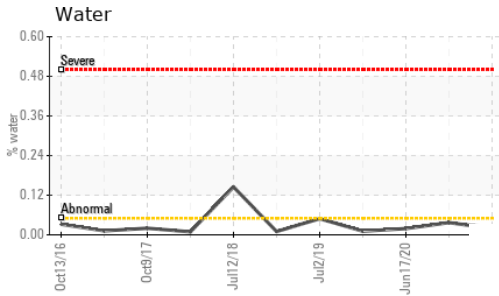
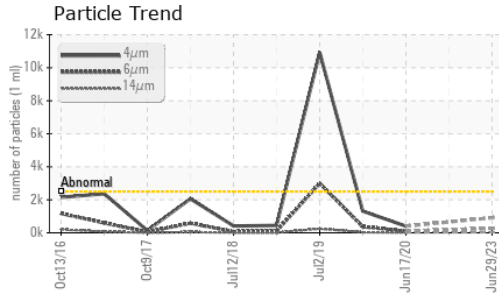
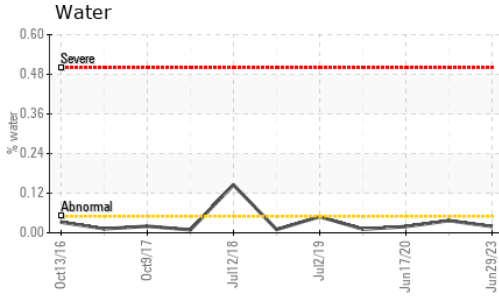
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	<b>912</b>	---	404
Particles >6µm	ASTM D7647	>320	<b>262</b>	---	97
Particles >14µm	ASTM D7647	>80	<b>32</b>	---	15
Particles >21µm	ASTM D7647	>20	<b>11</b>	---	4
Particles >38µm	ASTM D7647	>4	<b>0</b>	---	1
Particles >71µm	ASTM D7647	>3	<b>0</b>	---	0
Oil Cleanliness	ISO 4406 (c)	>18/15/13	<b>17/15/12</b>	---	16/14/11

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.51</b>	0.501	0.536

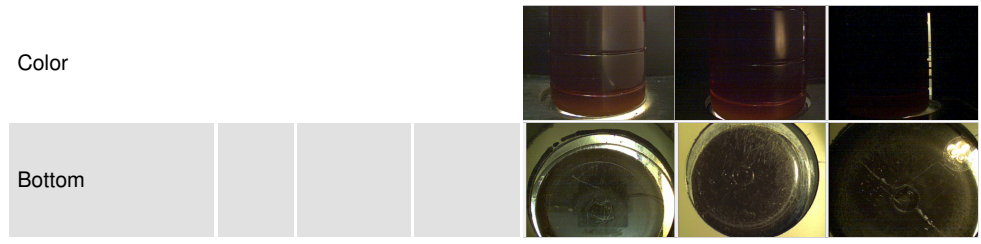
# OIL ANALYSIS REPORT



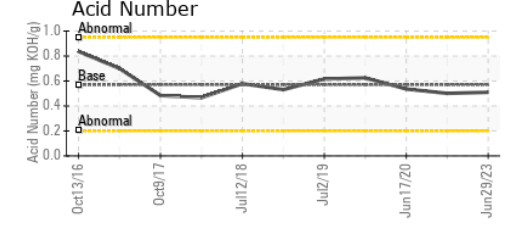
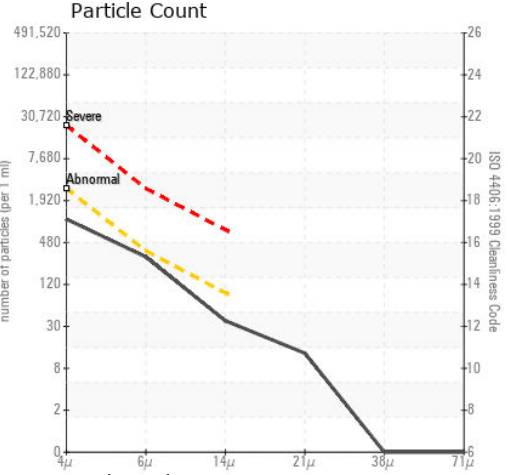
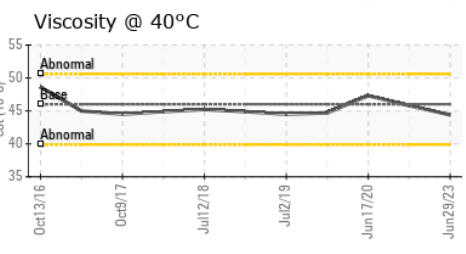
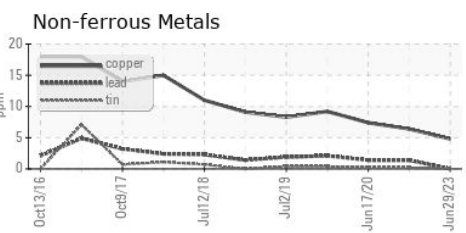
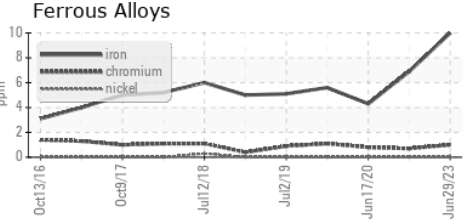
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 46	44.4	45.8	47.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0034637 **Received** : 17 Jul 2023  
**Lab Number** : 05899894 **Diagnosed** : 18 Jul 2023  
**Unique Number** : 10561250 **Diagnostician** : Wes Davis  
**Test Package** : IND 2

**YANFENG AUTOMOTIVE INTERIORS**  
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 HOLLAND, MI  
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 T: (616)915-4443  
 F: (616)394-1725

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)