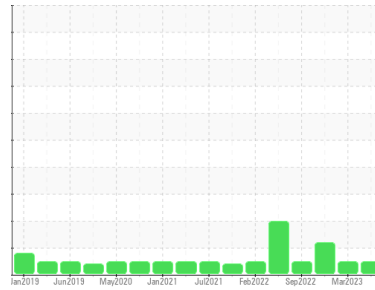




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
BUSCH VAC PUMP 7 (S/N 5994063)

Component
Pump
Fluid
USPI VAC 100 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	USP255073	USPM27660	USPM25170
Sample Date	Client Info	16 Jul 2023	22 Mar 2023	11 Dec 2022
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	NORMAL	ATTENTION

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >90	10	7	7
Chromium	ppm	ASTM D5185m >5	0	0	0
Nickel	ppm	ASTM D5185m >5	0	<1	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >3	0	0	0
Aluminum	ppm	ASTM D5185m >7	1	1	2
Lead	ppm	ASTM D5185m >12	0	0	0
Copper	ppm	ASTM D5185m >30	<1	<1	<1
Tin	ppm	ASTM D5185m >9	0	<1	<1
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 0	0	0	1
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 0	0	<1	<1
Calcium	ppm	ASTM D5185m 0	<1	<1	0
Phosphorus	ppm	ASTM D5185m 1800	717	551	736
Zinc	ppm	ASTM D5185m 0	16	21	4
Sulfur	ppm	ASTM D5185m 0	620	521	564

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >60	<1	2	1
Sodium	ppm	ASTM D5185m	1	1	<1
Potassium	ppm	ASTM D5185m >20	<1	<1	0
Water	%	ASTM D6304	0.012	0.015	0.016
ppm Water	ppm	ASTM D6304 >.1	129.1	154.4	163.8

FLUID CLEANLINESS

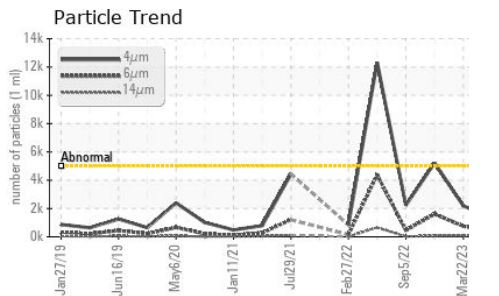
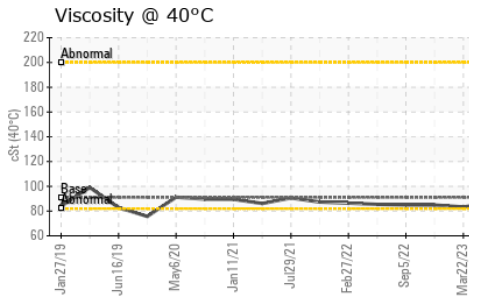
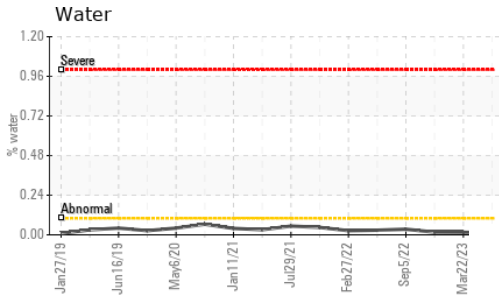
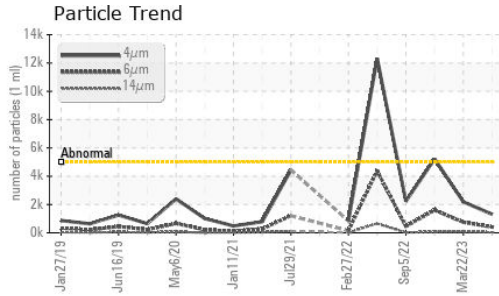
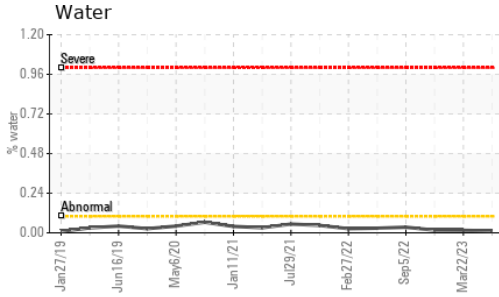
method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	1313	2188	▲ 5216
Particles >6µm	ASTM D7647 >1300	412	750	▲ 1605
Particles >14µm	ASTM D7647 >160	33	82	66
Particles >21µm	ASTM D7647 >40	9	19	7
Particles >38µm	ASTM D7647 >10	0	0	0
Particles >71µm	ASTM D7647 >3	0	0	0
Oil Cleanliness	ISO 4406 (c) >19/17/14	18/16/12	18/17/14	▲ 20/18/13

FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	0.16	0.156	0.17



OIL ANALYSIS REPORT



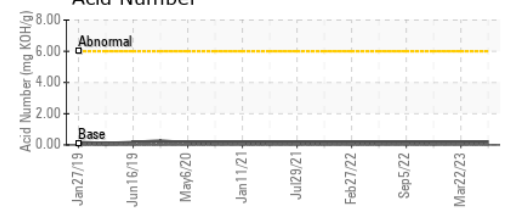
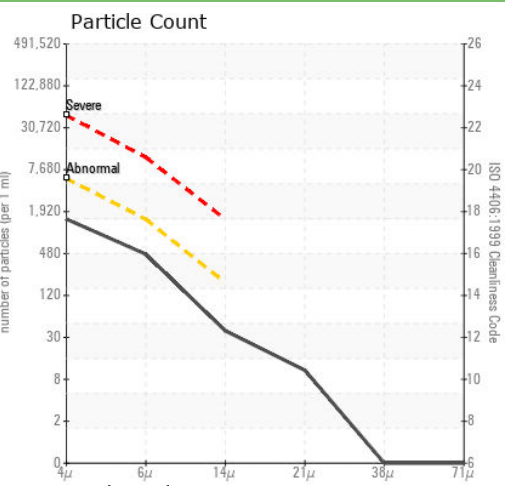
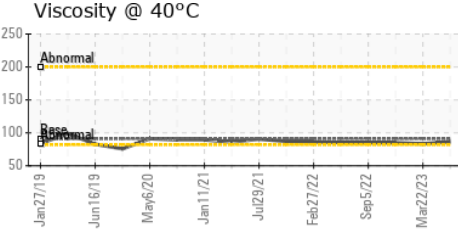
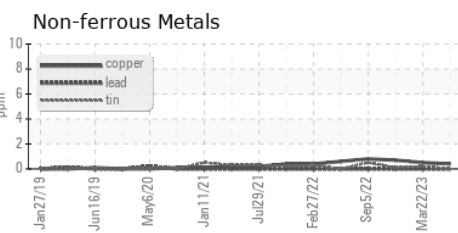
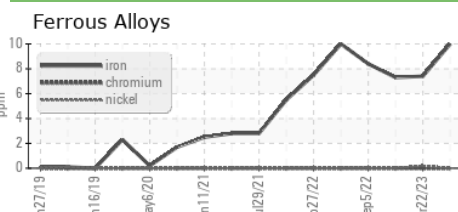
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	86.6	83.3	84.9

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USP255073
Lab Number : 05899952
Unique Number : 10561308
Test Package : IND 2
Received : 17 Jul 2023
Diagnosed : 18 Jul 2023
Diagnostician : Doug Bogart

SIUXPREME PACKAGING COMPANY
 2800 MURRAY STREET
 SIOUX CITY, IA
 US 51111
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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