

PROBLEM SUMMARY

KAESER 8258298

Component Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status		ATTENTION	
Particles >6µm	ASTM D7647 >1300	<u> </u>	
Particles >14µm	ASTM D7647 >80	A 105	
Particles >21µm	ASTM D7647 >20	<u> </u>	
Oil Cleanliness	ISO 4406 (c) >/17/13	A 20/18/14	

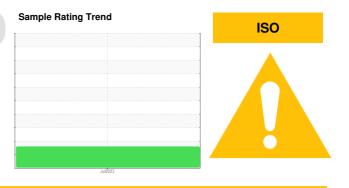
Customer Id: COOSAN Sample No.: KCPA002125 Lab Number: 05899991 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>



There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT





Machine Id KAESER 8258298 Component

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA002125		
Sample Date		Client Info		10 Jul 2023		
Machine Age	hrs	Client Info		6682		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ATTENTION		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	1		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	9		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m	90	0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m	90	8		
Calcium	ppm	ASTM D5185m	2	0		
Phosphorus	ppm	ASTM D5185m		6		
Zinc	ppm	ASTM D5185m		20		
Sulfur	ppm	ASTM D5185m		22676		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0		
Sodium	ppm	ASTM D5185m		3		
Potassium	ppm	ASTM D5185m	>20	4		
Water	%	ASTM D6304	>0.05	0.010		
ppm Water	ppm	ASTM D6304	>500	108.7		
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		6009		
Particles >6µm		ASTM D7647	>1300	<u> </u>		
Particles >14µm		ASTM D7647	>80	<u> </u>		
Particles >21µm		ASTM D7647	>20	<u> </u>		
Particles >38µm		ASTM D7647	>4	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	A 20/18/14		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.35		



Acid Number

0.50

(B/HO) Ê0.3

E 0.20

Pio 0.1

0.00

1.20

0.9

_늘0.72

a²0.48 0.24

0.00.

52

50

48

()-46 ()-46 44 B

47

40

38

Abnorm

Water

OIL ANALYSIS REPORT

method

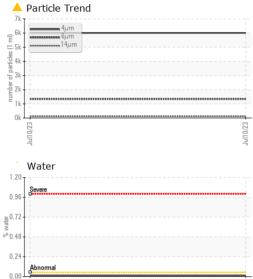
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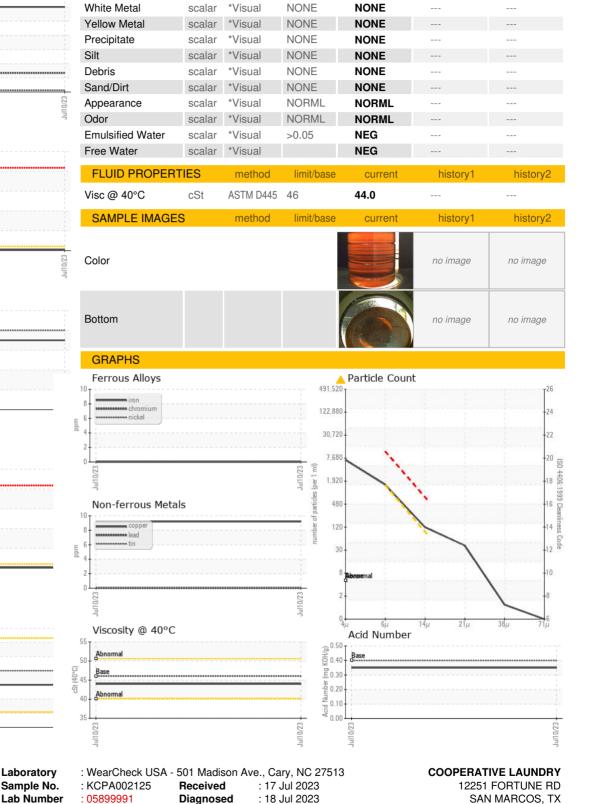
current

history1

history2

VISUAL





Viscosity @ 40°C

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Diagnostician : Don Baldridge

US 78666

Contact: Service Manager