



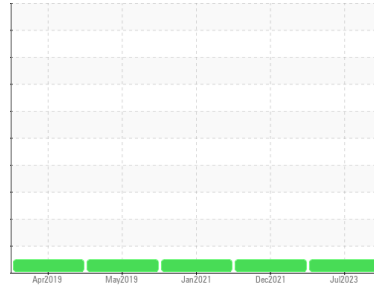
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
ACI 46
 Machine Id
KAESER 1298 - LASER CAM
 Component
Compressor



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		UCH05900033	UCH05435548	UCH05153899
Sample Date	Client Info		10 Jul 2023	22 Dec 2021	06 Jan 2021
Machine Age	hrs	Client Info	89585	89258	86236
Oil Age	hrs	Client Info	0	1885	3358
Oil Changed	Client Info		Changed	Not Changd	Not Changd
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	1	<1	0
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >3	0	0	0
Titanium	ppm	ASTM D5185m >3	0	0	0
Silver	ppm	ASTM D5185m >2	0	0	1
Aluminum	ppm	ASTM D5185m >10	<1	0	0
Lead	ppm	ASTM D5185m >10	0	0	<1
Copper	ppm	ASTM D5185m >50	<1	<1	<1
Tin	ppm	ASTM D5185m >10	0	<1	<1
Antimony	ppm	ASTM D5185m	---	0	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 1.5	0	<1	<1
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	0	0	<1
Manganese	ppm	ASTM D5185m 0.3	0	0	0
Magnesium	ppm	ASTM D5185m 0	<1	0	<1
Calcium	ppm	ASTM D5185m 0	0	0	2
Phosphorus	ppm	ASTM D5185m 406	211	170	172
Zinc	ppm	ASTM D5185m 0	10	4	0
Sulfur	ppm	ASTM D5185m 1283	1338	933	207

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	10	<1	2
Sodium	ppm	ASTM D5185m	<1	<1	0
Potassium	ppm	ASTM D5185m >20	<1	0	0

FLUID DEGRADATION

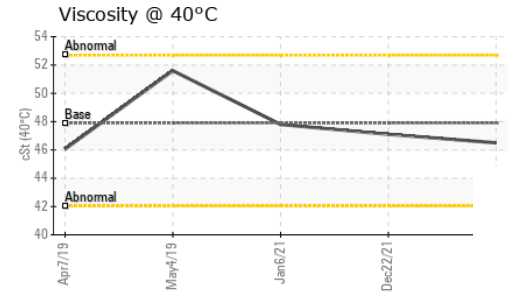
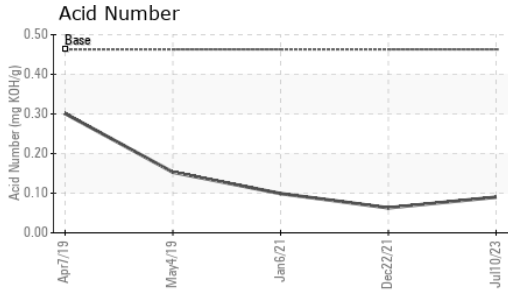
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.463	0.09	0.063	0.099

VISUAL

	method	limit/base	current	history1	history2
White Metal	scalar	*Visual NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual NONE	NONE	NONE	NONE
Silt	scalar	*Visual NONE	NONE	NONE	NONE
Debris	scalar	*Visual NONE	LIGHT	MODER	MODER
Sand/Dirt	scalar	*Visual NONE	NONE	NONE	NONE
Appearance	scalar	*Visual NORML	NORML	NORML	NORML
Odor	scalar	*Visual NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual >0.05	NEG	NEG	0.2%
Free Water	scalar	*Visual	NEG	NEG	0.2%

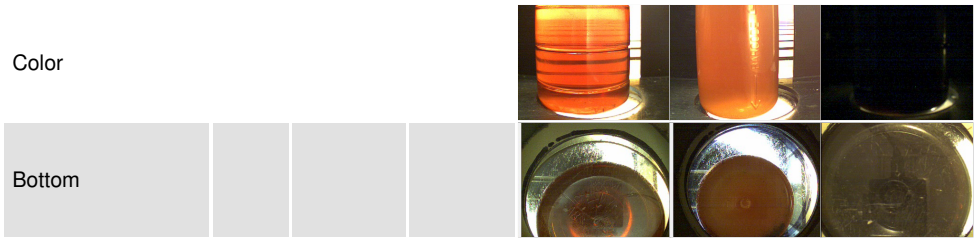


OIL ANALYSIS REPORT

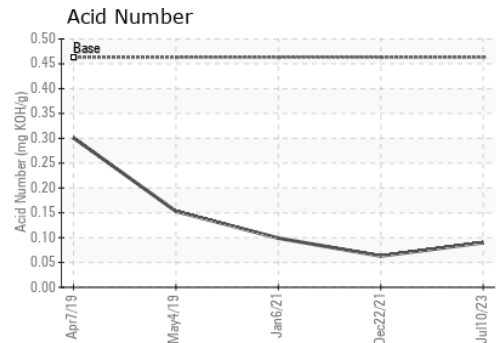
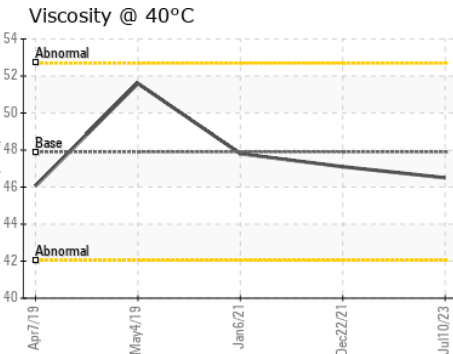
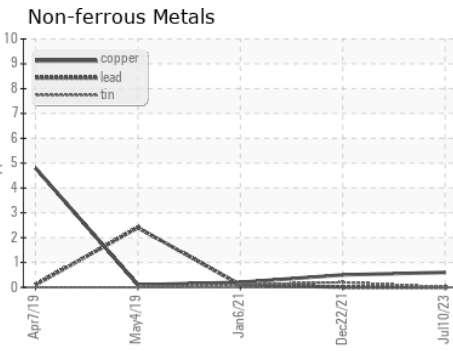
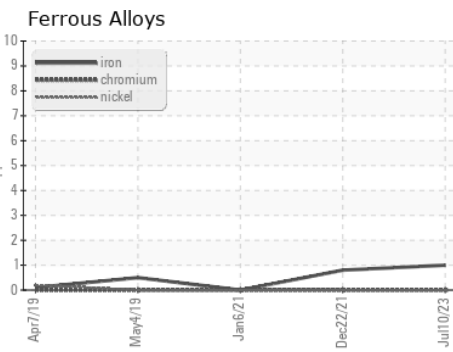


FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	47.9	46.5	47.1	47.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05900033 **Received** : 17 Jul 2023
Lab Number : **05900033** **Diagnosed** : 18 Jul 2023
Unique Number : 10561389 **Diagnostician** : Don Baldrige
Test Package : IND 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)