



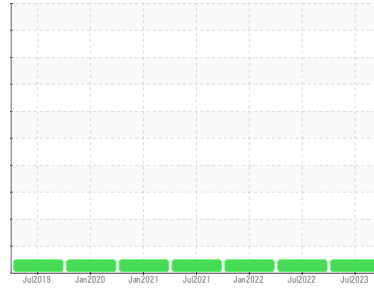
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
TE-PAO FG
 Machine Id
KAESER 1089 - ELIQUITECH
 Component
Compressor



DIAGNOSIS

- Recommendation**
 Resample at the next service interval to monitor.
- Wear**
 All component wear rates are normal.
- Contamination**
 There is no indication of any contamination in the oil.
- Fluid Condition**
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | UCH05900062 | UCH05593255 | UCH05440230 |
| Sample Date | Client Info | | 13 Jul 2023 | 13 Jul 2022 | 07 Jan 2022 |
| Machine Age | hrs | Client Info | 10493 | 8678 | 8610 |
| Oil Age | hrs | Client Info | 2 | 2 | 914 |
| Oil Changed | Client Info | | Changed | Changed | Not Changed |
| Sample Status | | | NORMAL | NORMAL | NORMAL |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >50 | 0 | 0 | <1 |
| Chromium | ppm | ASTM D5185m >10 | 0 | 0 | 0 |
| Nickel | ppm | ASTM D5185m >3 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m >3 | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m >2 | 0 | 0 | <1 |
| Aluminum | ppm | ASTM D5185m >10 | <1 | <1 | 2 |
| Lead | ppm | ASTM D5185m >10 | 0 | 0 | <1 |
| Copper | ppm | ASTM D5185m >50 | <1 | <1 | <1 |
| Tin | ppm | ASTM D5185m >10 | 0 | <1 | <1 |
| Antimony | ppm | ASTM D5185m | --- | --- | 0 |
| Vanadium | ppm | ASTM D5185m | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | 2 | <1 |
| Barium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | <1 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Phosphorus | ppm | ASTM D5185m | 517 | 574 | 409 |
| Zinc | ppm | ASTM D5185m | 2 | 0 | 0 |
| Sulfur | ppm | ASTM D5185m | 683 | 1254 | 791 |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >25 | 1 | 3 | 2 |
| Sodium | ppm | ASTM D5185m | 0 | <1 | 0 |
| Potassium | ppm | ASTM D5185m >20 | <1 | 0 | 0 |

FLUID DEGRADATION

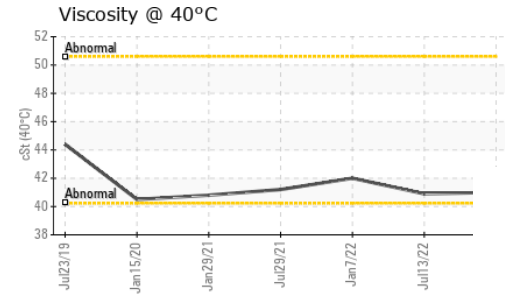
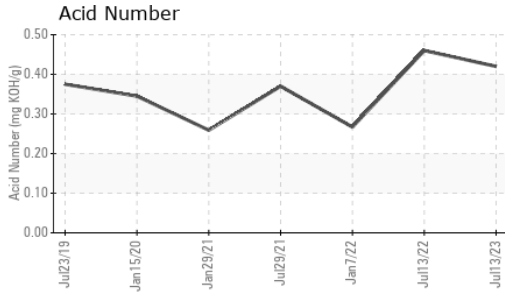
| | method | limit/base | current | history1 | history2 |
|------------------|----------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.42 | 0.46 | 0.267 |

VISUAL

| | method | limit/base | current | history1 | history2 |
|------------------|--------|---------------|--------------|----------|----------|
| White Metal | scalar | *Visual NONE | NONE | NONE | LIGHT |
| Yellow Metal | scalar | *Visual NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual NONE | LIGHT | NONE | NONE |
| Sand/Dirt | scalar | *Visual NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual >0.05 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | NEG | NEG | NEG |



OIL ANALYSIS REPORT



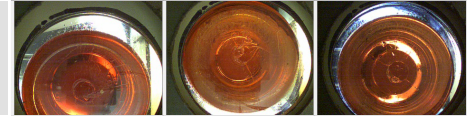
| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|-------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 41.0 | 40.9 | 42.0 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

Color

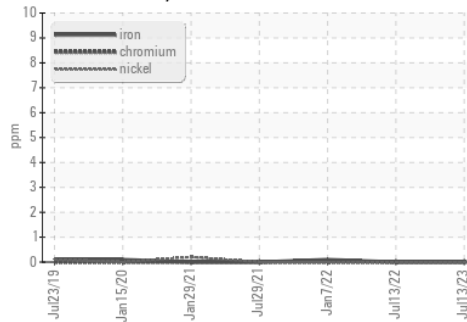


Bottom

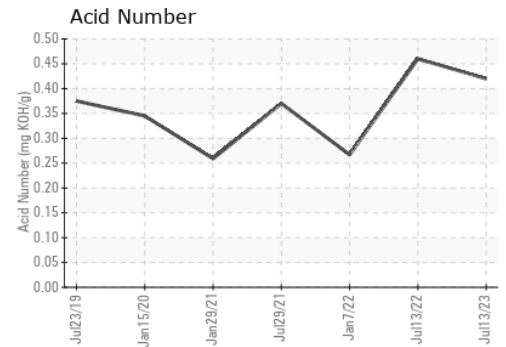
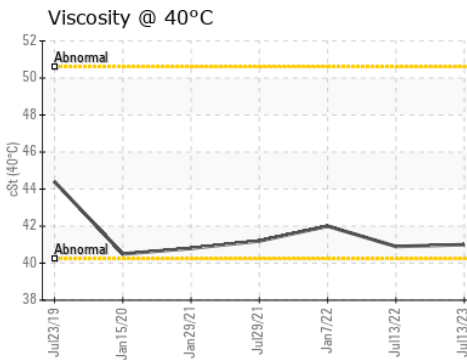
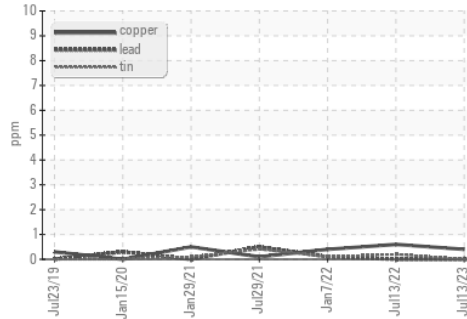


GRAPHS

Ferrous Alloys



Non-ferrous Metals



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH05900062 **Received** : 17 Jul 2023
Lab Number : **05900062** **Diagnosed** : 18 Jul 2023
Unique Number : 10561418 **Diagnostician** : Don Baldrige
Test Package : IND 2

TATE ENGINEERING
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 BALTIMORE, MD
 US 21227
 Contact: JOSH PLITT
 josh.plitt@tate.com
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 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)