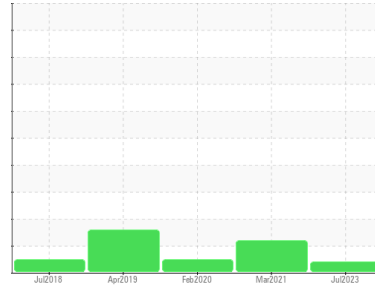




PROBLEM SUMMARY

Sample Rating Trend



VIS DEBRIS



Machine Id
RF03 BALER
 Component
Pump Hydraulic System
 Fluid

PETRO CANADA HYDREX AW 68 (400 GAL)

COMPONENT CONDITION SUMMARY

No relevant graphs to display

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

PROBLEMATIC TEST RESULTS

| Sample Status | | ABNORMAL | ABNORMAL | NORMAL |
|---------------|----------------|----------|----------|--------|
| Debris | scalar *Visual | ▲ MODER | NONE | NONE |

Customer Id: PRORIN
Sample No.: WC0665569
Lab Number: 05900078
Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Jonathan Hester +1 919-379-4092 x4092
jhester@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|---------------|--------|------|---------|---|
| Change Filter | --- | --- | ? | We recommend you service the filters on this component. |
| Alert | --- | --- | ? | We were unable to perform a particle count due to a high concentration of particles present in this sample. |

HISTORICAL DIAGNOSIS

08 Mar 2021 Diag: Don Baldrige

VISUAL METAL



We advise that you inspect for possible wear. Resample at the next service interval to monitor. We were unable to perform a particle count due to metal particles present in this sample. Moderate concentration of visible metal present. All component wear rates are normal. No other contaminants were detected in the oil. The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

[view report](#)



03 Feb 2020 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

[view report](#)



19 Apr 2019 Diag: Don Baldrige

ISO



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of particulates present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

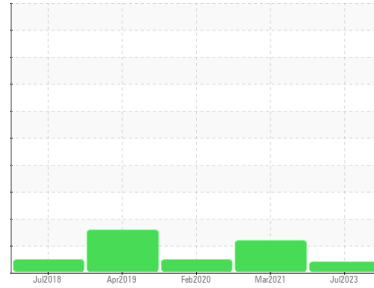
[view report](#)





OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id
RF03 BALER
 Component
Pump Hydraulic System

Fluid
PETRO CANADA HYDREX AW 68 (400 GAL)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | WC0665569 | WC0543831 | WC0359466 |
| Sample Date | Client Info | | 11 Jul 2023 | 08 Mar 2021 | 03 Feb 2020 |
| Machine Age | days | Client Info | 0 | 0 | 0 |
| Oil Age | days | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | ABNORMAL | ABNORMAL | NORMAL |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >20 | 4 | <1 | <1 |
| Chromium | ppm | ASTM D5185m >20 | 4 | 2 | 2 |
| Nickel | ppm | ASTM D5185m >20 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m >20 | <1 | 0 | 0 |
| Lead | ppm | ASTM D5185m >20 | 0 | <1 | <1 |
| Copper | ppm | ASTM D5185m >20 | 14 | 18 | 16 |
| Tin | ppm | ASTM D5185m >20 | 0 | <1 | <1 |
| Antimony | ppm | ASTM D5185m | --- | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | 0 | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-----------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m 0 | <1 | <1 | 0 |
| Barium | ppm | ASTM D5185m 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m 0 | <1 | 0 | <1 |
| Manganese | ppm | ASTM D5185m 0 | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m 0 | 4 | 0 | <1 |
| Calcium | ppm | ASTM D5185m 50 | 111 | 44 | 50 |
| Phosphorus | ppm | ASTM D5185m 330 | 296 | 292 | 262 |
| Zinc | ppm | ASTM D5185m 430 | 335 | 275 | 322 |
| Sulfur | ppm | ASTM D5185m 760 | 1160 | 573 | 606 |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|-----------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >15 | 2 | <1 | 2 |
| Sodium | ppm | ASTM D5185m | 3 | 4 | 4 |
| Potassium | ppm | ASTM D5185m >20 | <1 | 0 | <1 |

FLUID CLEANLINESS

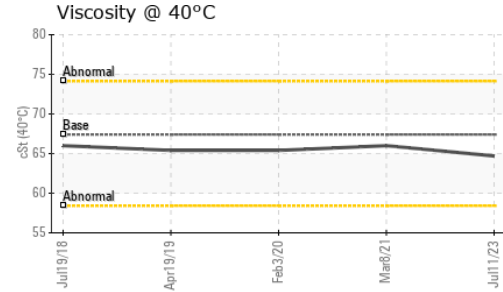
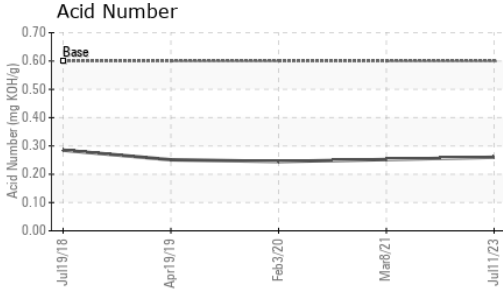
| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|------------|----------|----------|
| Particles >4µm | ASTM D7647 | >5000 | --- | --- | 1971 |
| Particles >6µm | ASTM D7647 | >1300 | --- | --- | 543 |
| Particles >14µm | ASTM D7647 | >160 | --- | --- | 43 |
| Particles >21µm | ASTM D7647 | >40 | --- | --- | 16 |
| Particles >38µm | ASTM D7647 | >10 | --- | --- | 1 |
| Particles >71µm | ASTM D7647 | >3 | --- | --- | 0 |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14 | --- | --- | 18/16/13 |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|-----------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 0.60 | 0.26 | 0.252 | 0.245 |



OIL ANALYSIS REPORT



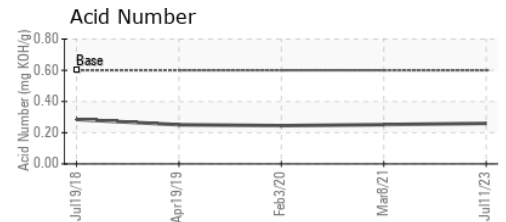
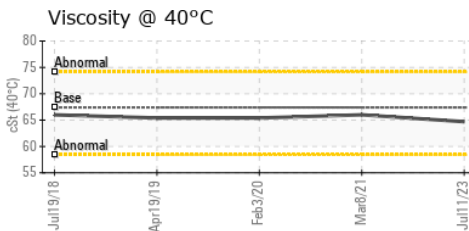
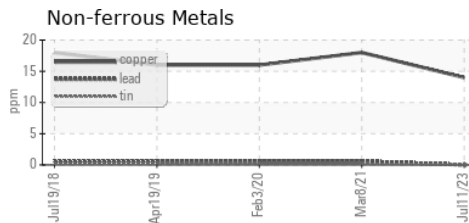
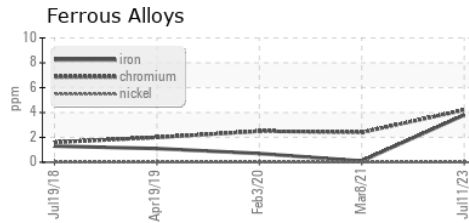
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | ▲ MODER | LIGHT |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | ▲ MODER | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 67.4 | 64.7 | 66.0 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : WC0665569 Received : 17 Jul 2023
 Lab Number : 05900078 Diagnosed : 19 Jul 2023
 Unique Number : 10561434 Diagnostician : Jonathan Hester
 Test Package : IND 2

PROPEX RINGGOLD PLANT
 428 ROLLINS INDUSTRIAL BLVD
 RINGGOLD, GA
 US 30736
 Contact: MITCH HELTON
 MITCH.HELTON@PROPEXGLOBAL.COM
 T: (423)553-3723
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)