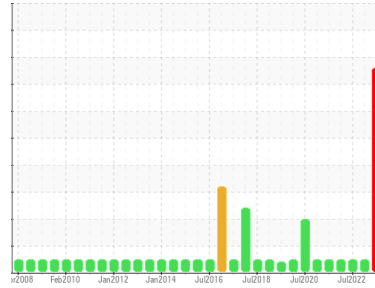




# PROBLEM SUMMARY

Area  
**LFC-1030-CM-01-CM029**  
 Machine Id  
**EX13MT02-1030 - EXTRUDER DRIVE 13\_2**  
 Component  
**Gearbox**  
 Fluid  
**LE 4220 (13 QTS)**

Sample Rating Trend

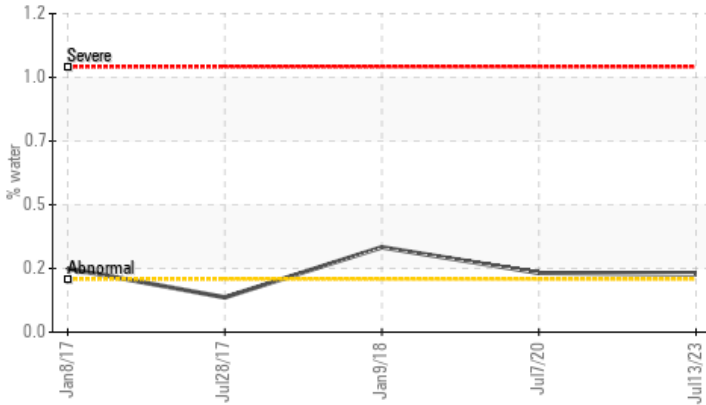


**WATER**



## COMPONENT CONDITION SUMMARY

▲ Water



## RECOMMENDATION

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

## PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	NORMAL	NORMAL
Water	%	ASTM D6304	>0.2	▲ <b>0.218</b>	---	---
ppm Water	ppm	ASTM D6304	>2000	▲ <b>2180</b>	---	---
Debris	scalar	*Visual	NONE	▲ <b>MODER</b>	VLITE	NONE
Appearance	scalar	*Visual	NORML	▲ <b>HAZY</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	▲ <b>0.2%</b>	NEG	NEG
Free Water	scalar	*Visual		● <b>10.0</b>	NEG	NEG

Customer Id: LEPALL  
 Sample No.: WC0823788  
 Lab Number: 05900084  
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Don Baldrige +1  
[don.b505@comcast.net](mailto:don.b505@comcast.net)

To change component or sample information:  
 Customer Service +1 1-800-237-1369  
[customerservice@wearcheck.com](mailto:customerservice@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Fluid	---	---	?	We recommend that you drain the oil from the component if this has not already been done.
Resample	---	---	?	We recommend an early resample to monitor this condition.
Check Water Access	---	---	?	We advise that you check for the source of water entry.

## HISTORICAL DIAGNOSIS

### 05 Jan 2023 Diag: Jonathan Hester

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 04 Jul 2022 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



### 07 Jan 2022 Diag: Wes Davis

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

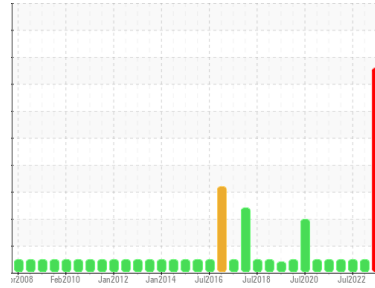
view report





# OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area  
**LFC-1030-CM-01-CM029**  
 Machine Id  
**EX13MT02-1030 - EXTRUDER DRIVE 13\_2**  
 Component  
**Gearbox**  
 Fluid  
**LE 4220 (13 QTS)**

## DIAGNOSIS

### Recommendation

We advise that you check for the source of water entry. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil. Excessive free water present.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable due to the presence of contaminants.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0823788</b>	WC0757561	WC0694337
Sample Date	Client Info		<b>13 Jul 2023</b>	05 Jan 2023	04 Jul 2022
Machine Age	days	Client Info	<b>0</b>	0	0
Oil Age	days	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>SEVERE</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >200	<b>75</b>	69	45
Chromium	ppm	ASTM D5185m >15	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m >15	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m >25	<b>&lt;1</b>	<1	1
Lead	ppm	ASTM D5185m >100	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m >200	<b>1</b>	2	<1
Tin	ppm	ASTM D5185m >25	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m >5	<b>---</b>	---	---
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	1
Barium	ppm	ASTM D5185m	<b>0</b>	0	2
Molybdenum	ppm	ASTM D5185m	<b>0</b>	<1	0
Manganese	ppm	ASTM D5185m	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Calcium	ppm	ASTM D5185m	<b>3</b>	<1	3
Phosphorus	ppm	ASTM D5185m	<b>411</b>	437	382
Zinc	ppm	ASTM D5185m	<b>6</b>	19	11
Sulfur	ppm	ASTM D5185m	<b>1670</b>	1585	1501

## CONTAMINANTS

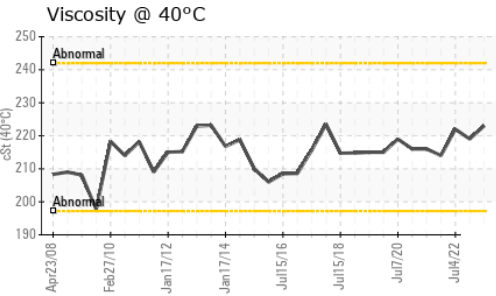
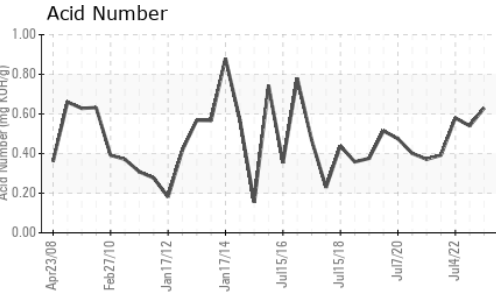
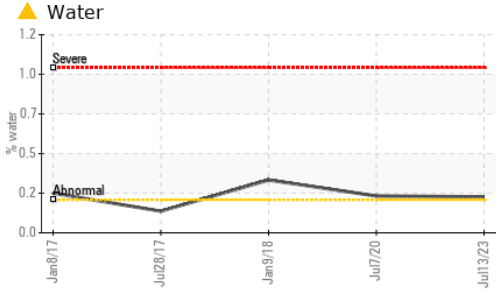
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	<b>5</b>	5	4
Sodium	ppm	ASTM D5185m	<b>13</b>	10	7
Potassium	ppm	ASTM D5185m >20	<b>2</b>	0	1
Water	%	ASTM D6304 >0.2	<b>▲ 0.218</b>	---	---
ppm Water	ppm	ASTM D6304 >2000	<b>▲ 2180</b>	---	---

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.63</b>	0.54	0.58



# OIL ANALYSIS REPORT



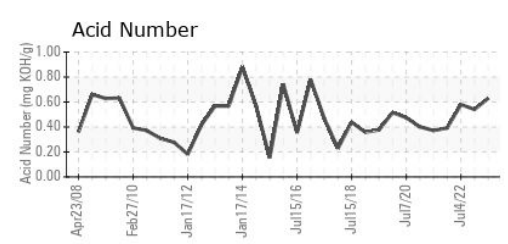
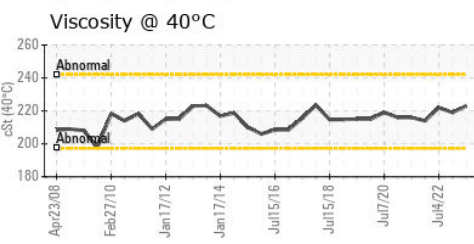
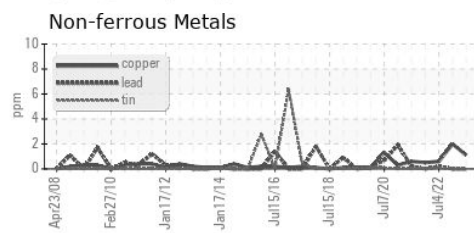
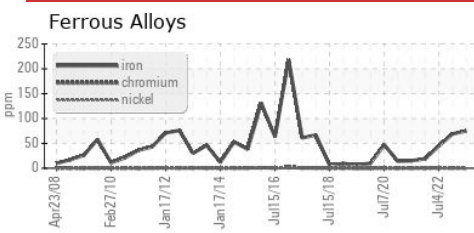
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	VLITE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	MODER	NONE	NONE
Debris	scalar	*Visual	NONE	MODER	VLITE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	HAZY	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG	NEG
Free Water	scalar	*Visual		10.0	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	223	219	222

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0823788 **Received** : 17 Jul 2023  
**Lab Number** : 05900084 **Diagnosed** : 18 Jul 2023  
**Unique Number** : 10561440 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF )

**LEPRINO FOODS - ALLENDALE**  
 4700 RICH STREET  
 ALLENDALE, MI  
 US 49401  
 Contact: BILL FERRIER  
 BFERRIER@LEPRINOFOODS.COM  
 T:  
 F:

Certificate L2367  
 To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)