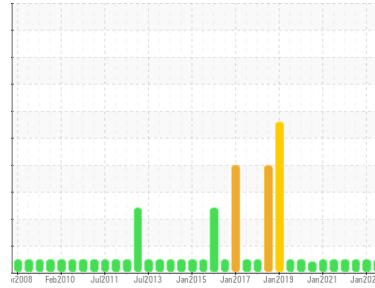




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
LFC-1030-CM-01-CM029
 Machine Id
EX13MT01-1030 - EXTRUDER DRIVE 13_1
 Component
Gearbox
 Fluid
LE 4220 (13 QTS)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0823787	WC0757542	WC0694336
Sample Date	Client Info		13 Jul 2023	05 Jan 2023	04 Jul 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>200	7	14	6
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>25	<1	0	1
Lead	ppm	ASTM D5185m	>100	<1	<1	<1
Copper	ppm	ASTM D5185m	>200	46	36	28
Tin	ppm	ASTM D5185m	>25	0	0	<1
Antimony	ppm	ASTM D5185m	>5	---	---	---
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m		0	0	2
Molybdenum	ppm	ASTM D5185m		0	0	<1
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m		<1	0	0
Calcium	ppm	ASTM D5185m		13	9	12
Phosphorus	ppm	ASTM D5185m		417	418	368
Zinc	ppm	ASTM D5185m		209	178	190
Sulfur	ppm	ASTM D5185m		2960	2796	2590

CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>50	6	5	6
Sodium	ppm	ASTM D5185m		0	1	0
Potassium	ppm	ASTM D5185m	>20	<1	0	<1

FLUID DEGRADATION

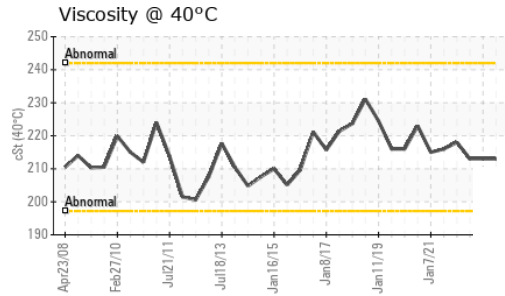
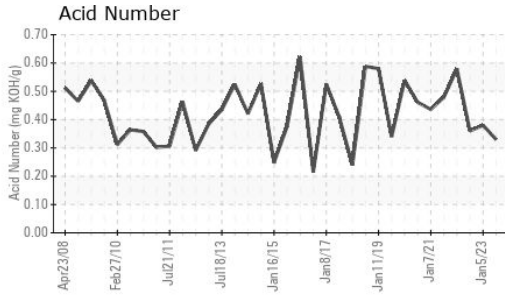
	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.33	0.38	0.36

VISUAL

	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	LIGHT	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG



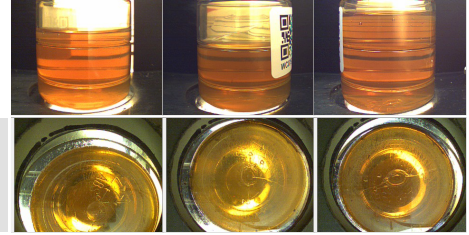
OIL ANALYSIS REPORT



FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445		213	213	213

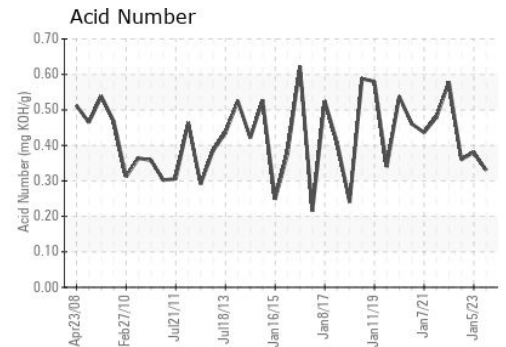
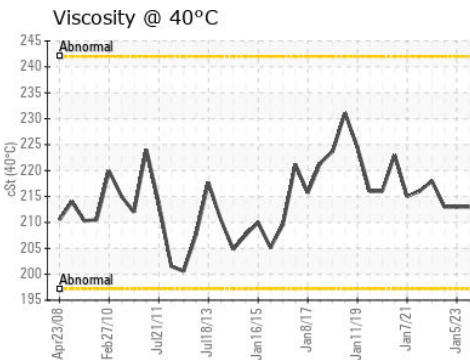
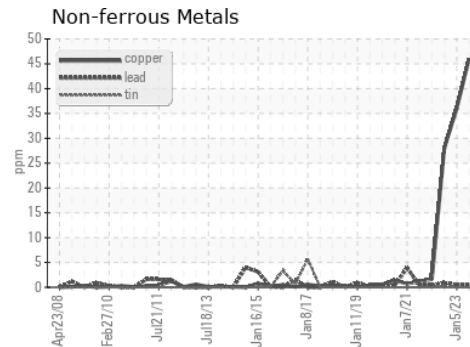
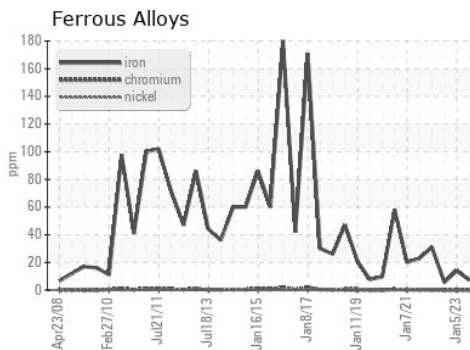
SAMPLE IMAGES		method	limit/base	current	history1	history2
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Color



Bottom

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0823787 **Received** : 17 Jul 2023
Lab Number : **05900085** **Diagnosed** : 18 Jul 2023
Unique Number : 10561441 **Diagnostician** : Wes Davis
Test Package : IND 2

LEPRINO FOODS - ALLENDALE
 4700 RICH STREET
 ALLENDALE, MI
 US 49401
 Contact: BILL FERRIER
 BFERRIER@LEPRINOFOODS.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: