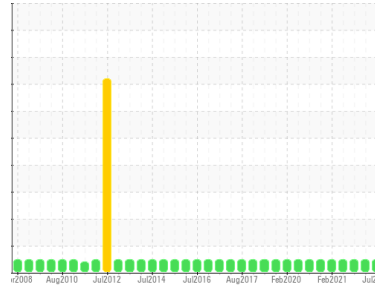




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**LFC-1030-CM-01-CM029**  
 Machine Id  
**EX14MT02-1030 - EXTRUDER DRIVE 14\_2**  
 Component  
**Gearbox**  
 Fluid  
**LE 4220 (13 QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0823794</b>	WC0699144	WC0669152
Sample Date	Client Info			<b>13 Jul 2023</b>	12 Aug 2022	11 Feb 2022
Machine Age	days	Client Info		<b>0</b>	0	0
Oil Age	days	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	<b>4</b>	77	106
Chromium	ppm	ASTM D5185m	>15	<b>0</b>	<1	<1
Nickel	ppm	ASTM D5185m	>15	<b>0</b>	<1	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	<1	<1
Aluminum	ppm	ASTM D5185m	>25	<b>&lt;1</b>	<1	<1
Lead	ppm	ASTM D5185m	>100	<b>0</b>	<1	<1
Copper	ppm	ASTM D5185m	>200	<b>&lt;1</b>	1	2
Tin	ppm	ASTM D5185m	>25	<b>0</b>	0	<1
Antimony	ppm	ASTM D5185m	>5	<b>---</b>	---	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>11</b>	3	<1
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m		<b>2</b>	<1	0
Calcium	ppm	ASTM D5185m		<b>2</b>	7	12
Phosphorus	ppm	ASTM D5185m		<b>347</b>	299	389
Zinc	ppm	ASTM D5185m		<b>5</b>	159	288
Sulfur	ppm	ASTM D5185m		<b>13916</b>	1739	1611

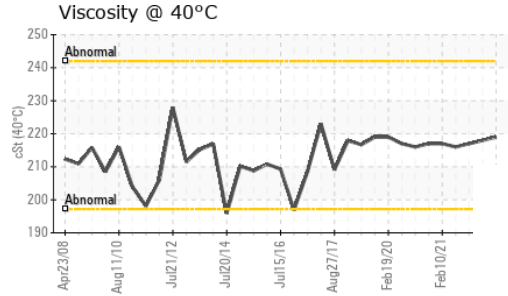
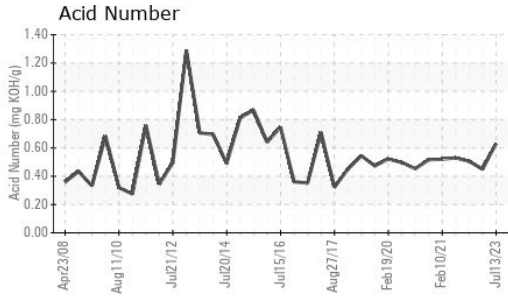
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<b>&lt;1</b>	2	4
Sodium	ppm	ASTM D5185m		<b>0</b>	8	12
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.63</b>	0.45	0.505

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	*Visual		<b>NEG</b>	NONE	NEG



# OIL ANALYSIS REPORT

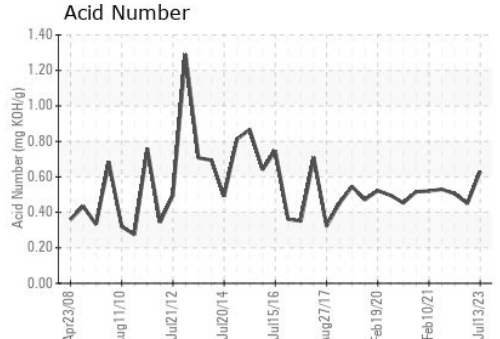
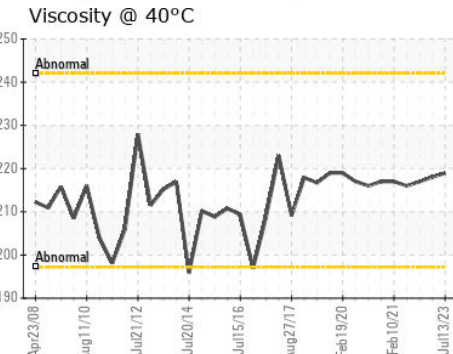
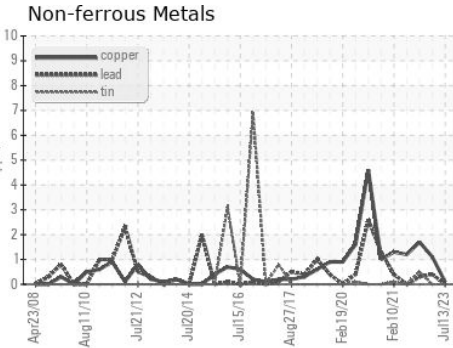
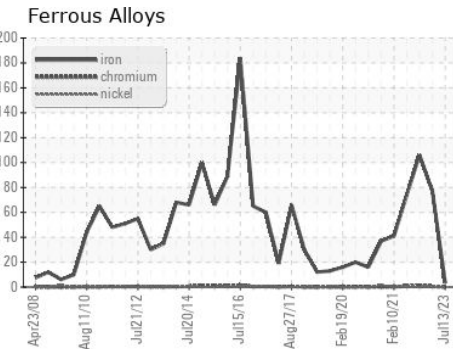


FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	219	218	217

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0823794 **Received** : 17 Jul 2023  
**Lab Number** : 05900102 **Diagnosed** : 18 Jul 2023  
**Unique Number** : 10561458 **Diagnostician** : Wes Davis  
**Test Package** : IND 2

**LEPRINO FOODS - ALLENDALE**  
 4700 RICH STREET  
 ALLENDALE, MI  
 US 49401  
 Contact: BILL FERRIER  
 BFERRIER@LEPRINOFOODS.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)