

COOLANT REPORT

West Virginia [West Virginia] Coolant - Starboard Genset Component

Coolant

CATERPILLAR ELC (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service. (Customer Sample Comment: Thurman Richardson)

Corrosion

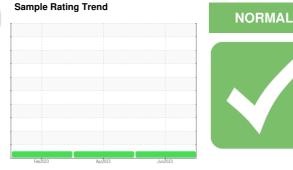
All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

There is no indication of any contamination in the coolant.

Coolant Condition

Carboxylate test failed. The glycol level is acceptable. The pH level of this fluid is within the acceptable limits.





SAMPLE INFORMATION method WC0769149 WC0769414 WC0735805 Sample Number **Client Info** 30 Jun 2023 16 Apr 2023 Sample Date Client Info 19 Feb 2023 24493 23556 0 Machine Age hrs **Client Info** Oil Age hrs Client Info 0 0 0 Oil Changed Client Info N/A N/A N/A NORMAL NORMAL Sample Status NORMAL PHYSICAL TEST RESULTS method *ASTM D1298 1.022 1.022 1.022 Specific Gravity Scale 0-14 ASTM D1287 8.07 8.17 8.20 pН Nitrites ppm AP-053:2009 560 260 148 **Reserve Alkalinity** Scale 0-20 *ASTM D1121 ---Percentage Glycol % ASTM D3321 18.0 18.1 18.0 Freezing Point °F ASTM D3321 18 18 18 **Total Dissolved Solids** 103.0 113.5 119.0 fail Carboxylate fail fail CORROSION INHIBITORS method Silicon ASTM D6130 0 52 26 29 ppm ASTM D6130 0 0 Phosphorus ppm 0 0 0 14 Boron ppm ASTM D6130 1 7 Molybdenum ASTM D6130 950 7 3 5 ppm CORROSION 2 4 3 Iron ppm ASTM D6130 >15 0 Aluminum ppm ASTM D6130 >10 0 <1 Copper ASTM D6130 >10 1 <1 <1 ppm Lead >10 0 <1 <1 ppm ASTM D6130 0 0 0 Tin ASTM D6130 >10 ppm 0 0 Zinc ASTM D6130 0 ppm Chlorine ASTM D6130 66 76 95 ppm CARRIER SALTS 2158 Sodium ppm ASTM D6130 2424 2579 Potassium 529 476 516 ASTM D6130 ppm SCALE POTENTIAL Calcium ASTM D6130 18 16 21 ppm Magnesium ppm ASTM D6130 4 3 4



COOLANT REPORT

