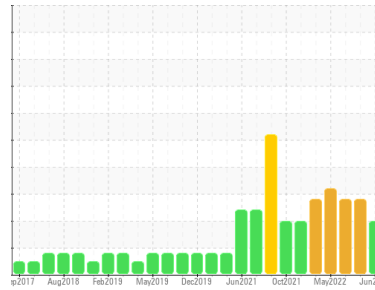




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**MANN S 1100 X6**

Component  
**Port Main Engine**

Fluid  
**SINCLAIR FULL SYNTHETIC SAE 5W40 (23 GAL)**

## DIAGNOSIS

### Recommendation

We advise that you check the air filter, air induction system, and any areas where dirt may enter the component. The filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

### Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>KLM2316481</b>	KL0008978	KL0008920
Sample Date	Client Info		<b>07 Jun 2023</b>	08 Jan 2023	04 Nov 2022
Machine Age	hrs	Client Info	<b>373</b>	13003	12574
Oil Age	hrs	Client Info	<b>373</b>	429	520
Oil Changed	Client Info		<b>Changed</b>	Changed	Changed
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>4.0	<b>&lt;1.0</b>	<1.0	<1.0
Glycol	WC Method		<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >75	<b>18</b>	7	6
Chromium	ppm	ASTM D5185m >8	<b>1</b>	<1	<1
Nickel	ppm	ASTM D5185m >2	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185m >3	<b>0</b>	<1	0
Silver	ppm	ASTM D5185m >2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >15	<b>1</b>	1	<1
Lead	ppm	ASTM D5185m >18	<b>&lt;1</b>	3	2
Copper	ppm	ASTM D5185m >80	<b>87</b>	▲ 137	▲ 119
Tin	ppm	ASTM D5185m >14	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>20</b>	40	30
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>53</b>	10	55
Manganese	ppm	ASTM D5185m	<b>1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	<b>881</b>	843	1086
Calcium	ppm	ASTM D5185m	<b>728</b>	1528	946
Phosphorus	ppm	ASTM D5185m	<b>827</b>	823	960
Zinc	ppm	ASTM D5185m	<b>1037</b>	1035	1282
Sulfur	ppm	ASTM D5185m	<b>3184</b>	3404	3371

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	<b>4</b>	3	3
Sodium	ppm	ASTM D5185m >75	<b>22</b>	3	4
Potassium	ppm	ASTM D5185m >20	<b>4</b>	3	0

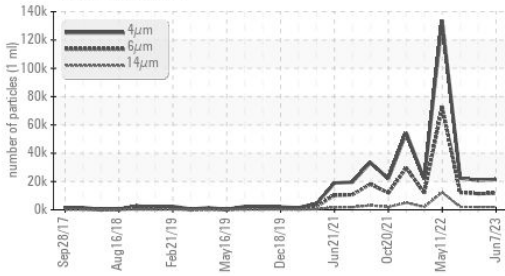
## INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	<b>0.3</b>	0.4	0.3
Nitration	Abs/cm	*ASTM D7624 >20	<b>9.5</b>	12.0	11.3
Sulfation	Abs/1mm	*ASTM D7415 >30	<b>20.9</b>	23.9	25.4

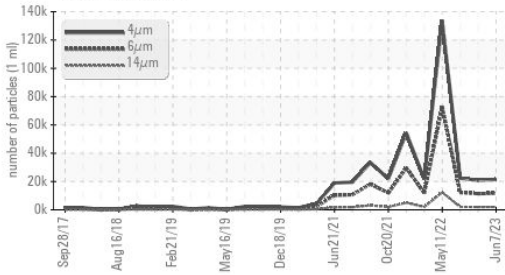


# OIL ANALYSIS REPORT

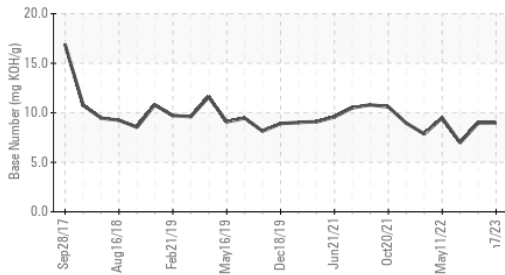
▲ Particle Trend



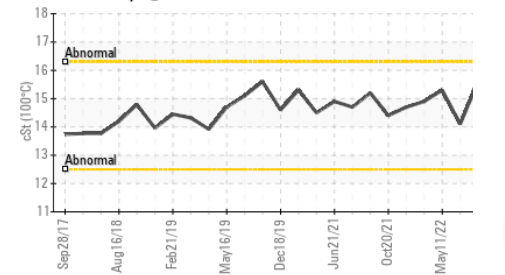
▲ Particle Trend



Base Number



Viscosity @ 100°C



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647		<b>21445</b>	20966	22349
Particles >6µm	ASTM D7647	>5000	▲ <b>11682</b>	▲ 11421	▲ 12175
Particles >14µm	ASTM D7647	>640	▲ <b>1988</b>	▲ 1944	▲ 2072
Particles >21µm	ASTM D7647	>160	▲ <b>670</b>	▲ 655	▲ 698
Particles >38µm	ASTM D7647	>40	▲ <b>103</b>	▲ 101	▲ 108
Particles >71µm	ASTM D7647	>10	▲ <b>11</b>	10	11
Oil Cleanliness	ISO 4406 (c)	>19/16	▲ <b>21/18</b>	▲ 21/18	▲ 21/18

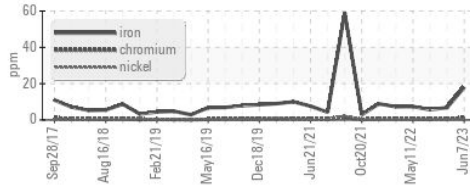
FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm *ASTM D7414	>25	<b>18.0</b>	20.7	23.2
Base Number (BN)	mg KOH/g ASTM D2896		<b>8.98</b>	8.96	6.98

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar *Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar *Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar *Visual	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar *Visual		<b>NEG</b>	NEG	NEG

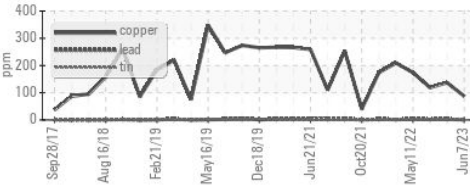
FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt ASTM D445		<b>13.7</b>	15.6	14.1

GRAPHS

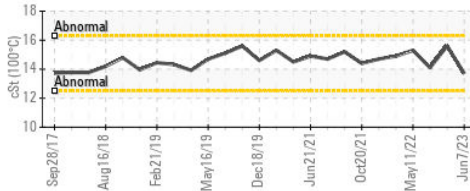
Ferrous Alloys



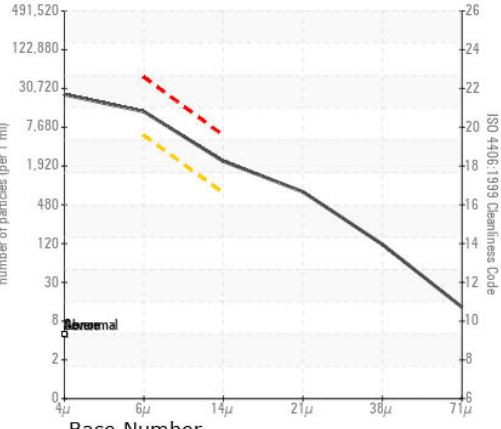
Non-ferrous Metals



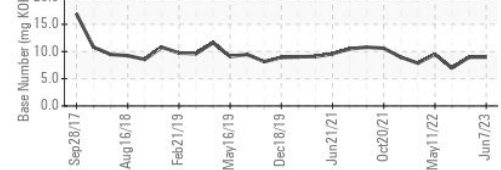
Viscosity @ 100°C



▲ Particle Count



Base Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : KLM2316481 Received : 17 Jul 2023  
 Lab Number : 05900777 Diagnosed : 19 Jul 2023  
 Unique Number : 10562133 Diagnostician : Wes Davis  
 Test Package : MOB 2 ( Additional Tests: PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**EXPEDITIONS**  
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