

PROBLEM SUMMARY

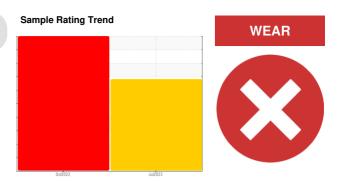




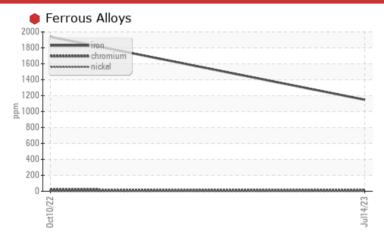
CONSTRUCTORS, INC **CATERPILLAR 1717**

Left Auger Pump Drive

MOBIL MOBILUBE HD 85W140 (--- GAL)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

PROBLEMATIC TEST RESULTS								
Sample Status				SEVERE	SEVERE			
Iron	ppm	ASTM D5185m	>200	1149	1938			
Chromium	mqq	ASTM D5185m	>10	14	2 0			

Customer Id: CONLINNE Sample No.: SBP0004544 Lab Number: 05900826 Test Package: FLEET



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 dougb@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Inspect Wear Source			?	We advise that you inspect for the source(s) of wear.		
Change Fluid			?	We recommend that you drain the oil from the component if this has not already been done.		
Resample			?	We recommend an early resample to monitor this condition.		

HISTORICAL DIAGNOSIS

10 Oct 2022 Diag: Don Baldridge

WEAR



The oil change at the time of sampling has been noted. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition. Gear wear is indicated. There is no indication of any contamination in the oil. The condition of the oil is acceptable for the time in service.





OIL ANALYSIS REPORT

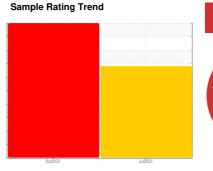




CONSTRUCTORS, INC **CATERPILLAR 1717**

Left Auger Pump Drive

MOBIL MOBILUBE HD 85W140 (--- GAL)





DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

Wear

Gear wear is indicated.

Contamination

There is no indication of any contamination in the

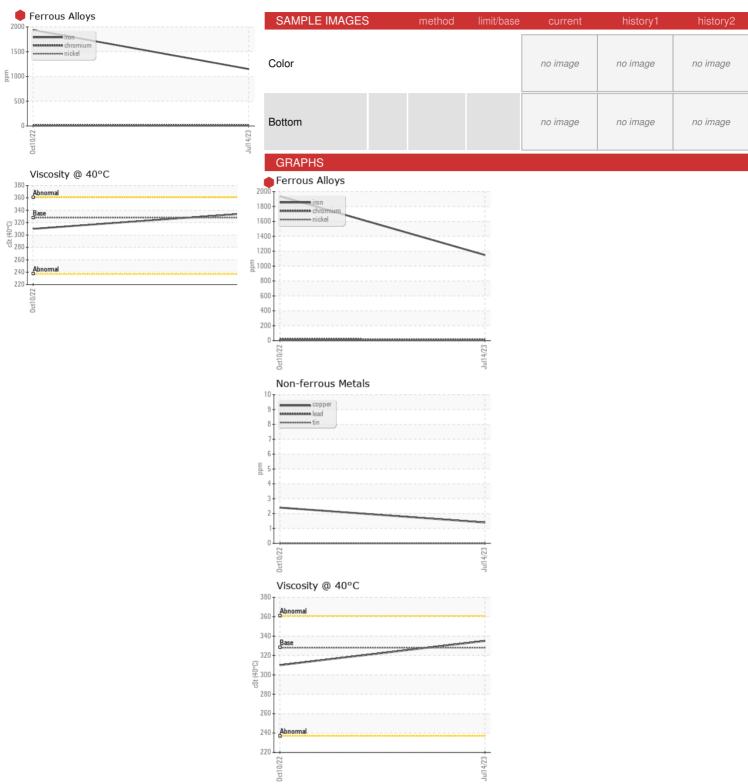
Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

) 85W140 (GA	L)		0ct2022	Jul2023		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		SBP0004544	SBP0002062	
Sample Date		Client Info		14 Jul 2023	10 Oct 2022	
Machine Age	hrs	Client Info		8806	7957	
Oil Age	hrs	Client Info		849	624	
Oil Changed		Client Info		N/A	Changed	
Sample Status				SEVERE	SEVERE	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	1149	1938	
Chromium	ppm	ASTM D5185m	>10	<u> </u>	2 0	
Nickel	ppm	ASTM D5185m	>10	1	0	
Titanium	ppm	ASTM D5185m		<1	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m		3	9	
Lead	ppm	ASTM D5185m		0	0	
Copper	ppm	ASTM D5185m		1	2	
Tin	ppm	ASTM D5185m		0	0	
Vanadium	ppm	ASTM D5185m		0	0	
Cadmium	ppm	ASTM D5185m		0	<1	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		190	185	
Barium	ppm	ASTM D5185m		0	2	
Molybdenum	ppm	ASTM D5185m		7	14	
Manganese	ppm	ASTM D5185m		12	20	
Magnesium	ppm	ASTM D5185m		2	2	
Calcium	ppm	ASTM D5185m		66	100	
Phosphorus	ppm	ASTM D5185m		1039	991	
Zinc	ppm	ASTM D5185m		36	33	
Sulfur	ppm	ASTM D5185m		30368	27699	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		19	41	
Sodium	ppm	ASTM D5185m		0	<1	
Potassium	ppm	ASTM D5185m	>20	2	4	
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	
FLUID PROPERT	TES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	328	335	310	



OIL ANALYSIS REPORT







Laboratory Sample No. Lab Number

Unique Number : 10562182 Test Package : FLEET

: SBP0004544 : 05900826

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received : 17 Jul 2023 Diagnosed : 19 Jul 2023 Diagnostician : Doug Bogart

US 68508 Contact: Jack Linhart jackl@constructorslincoln.com T: (402)434-2157

Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Constructors Inc. - 603659

1815 Y Street

Lincoln, NE