

## **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL



## CONSTRUCTORS, INC CATERPILLAR 1717

Component Pump Drive Fluid

## MOBIL DTE 10 EXCEL 46 (--- GAL)

DIAGNOSIS	SAMPLE INFORM	IATION	method				history2
Recommendation	Sample Number		Client Info		SBP0004546	SBP0002081	
Resample at the next service interval to monitor.	Sample Date		Client Info		14 Jul 2023	10 Oct 2022	
Wear	Machine Age	hrs	Client Info		8806	7957	
All component wear rates are normal.	Oil Age	hrs	Client Info		849	624	
Contamination	Oil Changed		Client Info		N/A	Changed	
There is no indication of any contamination in the	Sample Status				NORMAL	NORMAL	
oil.	WEAR METALS		method	limit/base	current	history1	history2
Fluid Condition							TIISTOL ÅZ
The condition of the oil is acceptable for the time in	Iron	ppm	ASTM D5185m	>500	15	38	
service.	Chromium	ppm	ASTM D5185m		0	0	
	Nickel	ppm	ASTM D5185m	>10	0	0	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>20	5	11	
	Lead	ppm	ASTM D5185m		2	3	
	Copper	ppm	ASTM D5185m	>35	0	<1	
	Tin	ppm	ASTM D5185m	>4	0	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	Cadmium	ppm	ASTM D5185m		0	0	
	ADDITIVES		method	limit/base	current	history1	history2
	Boron	ppm	ASTM D5185m		<1	2	
	Barium	ppm	ASTM D5185m		0	2	
	Molybdenum	ppm	ASTM D5185m		0	0	
	Manganese	ppm	ASTM D5185m		<1	1	
	Magnesium	ppm	ASTM D5185m		1	2	
	Calcium	ppm	ASTM D5185m		47	108	
	Phosphorus	ppm	ASTM D5185m		538	566	
	Zinc	ppm	ASTM D5185m		11	45	
	Sulfur	ppm	ASTM D5185m		2496	2152	
	CONTAMINANTS		method	limit/base		history1	history2
	Silicon	ppm	ASTM D5185m	>/5	6	7	
	Sodium	ppm	ASTM D5185m		0	0	
	Potassium	ppm	ASTM D5185m	>20	<1	1	
	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	MODER	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPERT	IES	method	limit/base		history1	history2
	Visc @ 40°C	cSt	ASTM D445	40.0	48.7	43.1	

Report Id: CONLINNE [WUSCAR] 05900828 (Generated: 07/19/2023 12:16:15) Rev: 1



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