

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Machine Id **KOMATSU PC228USLC EX-208 (S/N 50761)** Component **Diesel Engine** Fluid

CITGO CITGARD 700 15W40 (6 GAL)

5W40 (6 GAL)		Jan2017	Mar2018 Aug2019	Aug2020 Jun2021	May2023	
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0705253	WC0588195	WC035560
Sample Date		Client Info		26 May 2023	03 May 2022	08 Jun 202
Machine Age	hrs	Client Info		5328	4832	4341
Oil Age	hrs	Client Info		500	500	0
Oil Changed		Client Info		Changed	Changed	N/A
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	٧	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	18	22	14
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>4	0	<1	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m	>3	0	0	<1
Aluminum	ppm	ASTM D5185m	>20	2	2	0
Lead	ppm	ASTM D5185m	>40	<1	<1	<1
Copper	ppm	ASTM D5185m	>330	1	<1	<1
Tin	ppm	ASTM D5185m	>15	<1	1	<1
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	20	8	9	15
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	59	61	61	56
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	783	935	1120	834
Calcium	ppm	ASTM D5185m	1238	1304	1406	1118
Phosphorus	ppm	ASTM D5185m	949	1068	1227	993
Zinc	ppm	ASTM D5185m	1116	1320	1379	1084
Sulfur	ppm	ASTM D5185m	2909	3980	3723	2672
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	3	4	2
Sodium	ppm	ASTM D5185m		2	2	0
Potassium	ppm	ASTM D5185m	>20	<1	<1	<1
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.3	0.3	0.3
Nitration	Abs/cm	*ASTM D7624	>20	7.3	7.1	6.8
Cultation.	Alan / day	******	00	10 5	10.0	10

DIAGNOSIS Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

Sulfation

Abs/.1mm *ASTM D7415 >30

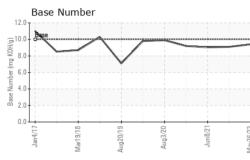
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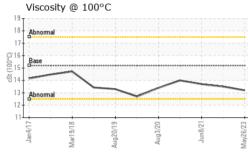
19

19.5

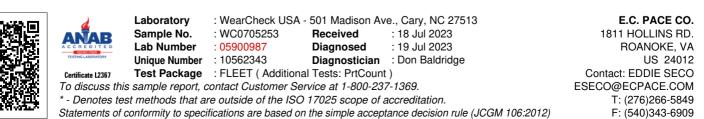


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FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000			6020
Particles >6µm		ASTM D7647	>5000			3280
Particles >14µm		ASTM D7647	>640			558
Particles >21µm		ASTM D7647	>160			188
Particles >38µm		ASTM D7647	>40			29
Particles >71µm		ASTM D7647	>10			3
Oil Cleanliness		ISO 4406 (c)	>21/19/16			20/19/16
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	14.5	14.1	14.2
Base Number (BN)	mg KOH/g	ASTM D2896	10	9.4	9.1	9.05
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual	20.L	NEG	NEG	NEG
	50					
FLUID PROPERT	IES	method	limit/base	current	historv1	history2
FLUID PROPERT Visc @ 100°C	cSt	method ASTM D445	limit/base 15.2	current 13.2	history1 13.5	history2 13.7
Visc @ 100°C GRAPHS Ferrous Alloys						
Visc @ 100°C GRAPHS Ferrous Alloys						
Visc @ 100°C GRAPHS Ferrous Alloys						
Visc @ 100°C GRAPHS Ferrous Alloys						
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2			
Visc @ 100°C GRAPHS Ferrous Alloys			15.2			
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445				
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2			
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2			
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2			
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2			
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2 62/97/ew			
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2 62/97/ew			
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2	13.2		
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2 E2/92/eW			
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2 E2/92/eW	13.2		
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2 E2/92/eW	13.2		
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2 E2/92/eW	13.2		
Visc @ 100°C GRAPHS Ferrous Alloys	cSt	ASTM D445	15.2 62/97/ew	13.2		history2 13.7



Contact/Location: EDDIE SECO - ECPROA