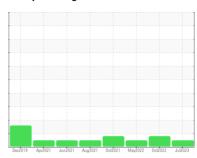


OIL ANALYSIS REPORT

Sample Rating Trend





Machine Id **EX-309**Component

Diesel Engine

CITGO CITGARD 700 15W40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil

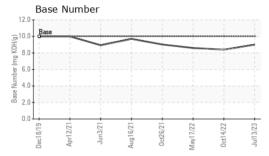
Fluid Condition

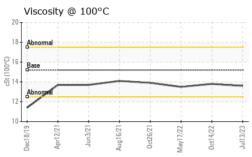
The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

| | | Dec2019 A | lpr2021 Jun2021 Aug20 | 121 Oct2021 May2022 Oct2023 | Jul2023 | |
|---------------|----------|-------------|-----------------------|-----------------------------|--------------|-------------|
| SAMPLE INFORM | MATION | method | limit/base | current | history1 | history2 |
| Sample Number | | Client Info | | WC0705262 | WC0705311 | WC0588259 |
| Sample Date | | Client Info | | 13 Jul 2023 | 14 Oct 2022 | 17 May 2022 |
| Machine Age | hrs | Client Info | | 3892 | 3422 | 2861 |
| Oil Age | hrs | Client Info | | 500 | 1000 | 500 |
| Oil Changed | | Client Info | | Changed | Changed | Changed |
| Sample Status | | | | NORMAL | ABNORMAL | NORMAL |
| CONTAMINATION | ٧ | method | limit/base | current | history1 | history2 |
| Fuel | | WC Method | >5 | <1.0 | <1.0 | <1.0 |
| Glycol | | WC Method | | NEG | NEG | NEG |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >100 | 19 | 35 | 22 |
| Chromium | ppm | ASTM D5185m | >20 | <1 | 1 | 1 |
| Nickel | ppm | ASTM D5185m | >4 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Silver | ppm | ASTM D5185m | >3 | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | 5 | 5 | 4 |
| Lead | ppm | ASTM D5185m | >40 | 1 | 3 | 2 |
| Copper | ppm | ASTM D5185m | >330 | 92 | △ 363 | 8 |
| Tin | ppm | ASTM D5185m | >15 | <1 | 1 | 1 |
| Antimony | ppm | ASTM D5185m | | | | |
| Vanadium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 20 | 6 | 5 | 10 |
| Barium | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 59 | 63 | 55 | 53 |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Magnesium | ppm | ASTM D5185m | 783 | 928 | 796 | 925 |
| Calcium | ppm | ASTM D5185m | 1238 | 1262 | 1214 | 1494 |
| Phosphorus | ppm | ASTM D5185m | 949 | 1025 | 918 | 1080 |
| Zinc | ppm | ASTM D5185m | 1116 | 1271 | 1119 | 1219 |
| Sulfur | ppm | ASTM D5185m | 2909 | 3635 | 3056 | 3417 |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 6 | 5 | 6 |
| Sodium | ppm | ASTM D5185m | | <1 | <1 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | 3 | 6 | <1 |
| INFRA-RED | | method | limit/base | current | history1 | history2 |
| Soot % | % | *ASTM D7844 | >3 | 8.0 | 1.8 | 1 |
| Nitration | Abs/cm | *ASTM D7624 | >20 | 7.5 | 9.8 | 8.0 |
| Sulfation | Abs/.1mm | *ASTM D7415 | >30 | 20.5 | 23.5 | 19.7 |



OIL ANALYSIS REPORT



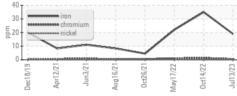


| FLUID CLEANLINESS | method | limit/base | current | history1 | history2 |
|-------------------|--------------|------------|---------|----------|----------|
| Particles >4µm | ASTM D7647 | >20000 | | | |
| Particles >6µm | ASTM D7647 | >5000 | | | |
| Particles >14μm | ASTM D7647 | >640 | | | |
| Particles >21µm | ASTM D7647 | >160 | | | |
| Particles >38μm | ASTM D7647 | >40 | | | |
| Particles >71µm | ASTM D7647 | >10 | | | |
| Oil Cleanliness | ISO 4406 (c) | >21/19/16 | | | |

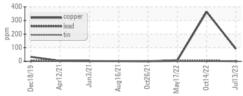
| Oil Cleanliness | | ISO 4406 (c) | >21/19/16 | | | |
|----------------------------|----------------------|---------------------------|------------|-------------|-------------|-------------|
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Oxidation Base Number (BN) | Abs/.1mm mg KOH/g | *ASTM D7414 ASTM D2896 | >25 10 | 14.6 9.0 | 17.4 8.4 | 14.7 8.6 |
| VISUAL | | method | limit/base | current | history1 | history2 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG | NEG |
| FLUID PROPERT | TES | method | limit/base | current | history1 | history2 |
| Visc @ 100°C | cSt | ASTM D445 | 15.2 | 13.6 | 13.8 | 13.5 |

GRAPHS

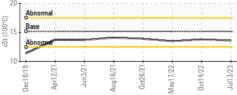
Ferrous Alloys

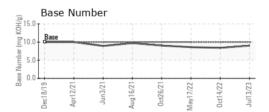


Non-ferrous Metals













Laboratory Sample No. Unique Number : 10562345

Lab Number

: WC0705262 : 05900989

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Received Diagnosed

: 18 Jul 2023 : 19 Jul 2023 Diagnostician : Don Baldridge

Test Package : FLEET (Additional Tests: PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

E.C. PACE CO.

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