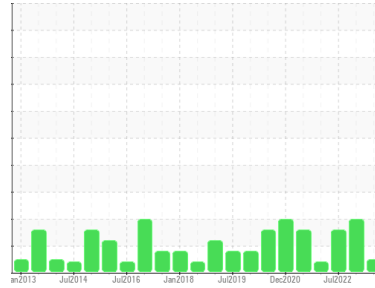




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**[603777710 SR]**  
 Machine Id  
**CRMB REFINER 5 (S/N 20059990)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0562492</b>	WC0562119	WC0605636
Sample Date	Client Info		<b>06 Jul 2023</b>	07 Jan 2023	07 Jul 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>Not Changed</b>	Not Changd	Not Changed
Sample Status			<b>NORMAL</b>	ABNORMAL	ABNORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >20	<1	2	2
Chromium	ppm	ASTM D5185m >20	0	0	0
Nickel	ppm	ASTM D5185m >20	0	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >20	<1	0	0
Lead	ppm	ASTM D5185m >20	0	0	<1
Copper	ppm	ASTM D5185m >20	<1	<1	<1
Tin	ppm	ASTM D5185m >20	0	0	0
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 5	0	0	0
Barium	ppm	ASTM D5185m 5	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	<1	0	0
Magnesium	ppm	ASTM D5185m 25	1	0	<1
Calcium	ppm	ASTM D5185m 200	7	11	1
Phosphorus	ppm	ASTM D5185m 300	212	195	185
Zinc	ppm	ASTM D5185m 370	4	10	2
Sulfur	ppm	ASTM D5185m 2500	2335	2097	2034

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	1	2	1
Sodium	ppm	ASTM D5185m	0	<1	0
Potassium	ppm	ASTM D5185m >20	<1	0	2

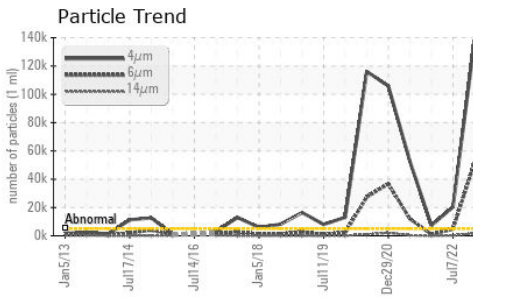
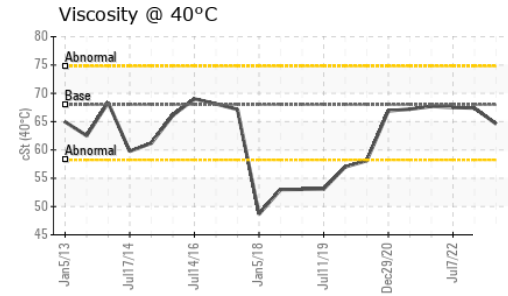
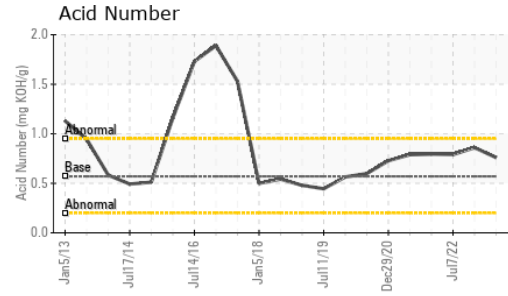
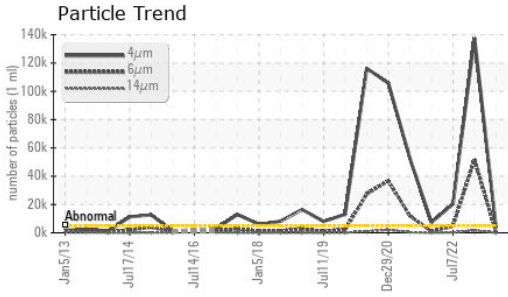
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>3840</b>	▲ 137479	▲ 20384
Particles >6µm	ASTM D7647	>1300	<b>713</b>	▲ 51735	▲ 4801
Particles >14µm	ASTM D7647	>160	<b>42</b>	▲ 1675	▲ 186
Particles >21µm	ASTM D7647	>40	<b>8</b>	▲ 164	29
Particles >38µm	ASTM D7647	>10	<b>0</b>	7	4
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>19/17/13</b>	▲ 24/23/18	▲ 22/19/15

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.57	<b>0.76</b>	0.86	0.79

# OIL ANALYSIS REPORT

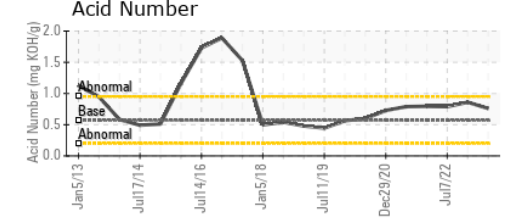
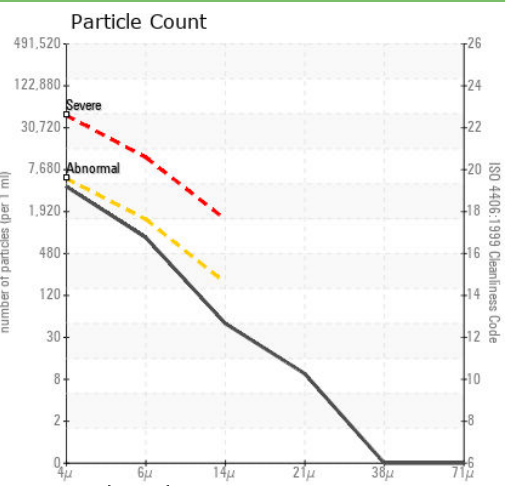
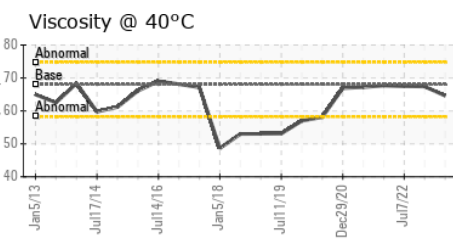
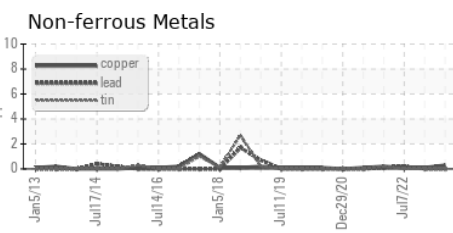
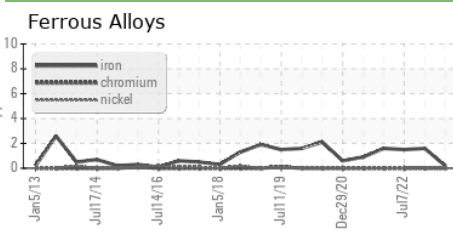


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	<b>64.6</b>	67.4	67.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0562492 **Received** : 18 Jul 2023  
**Lab Number** : **05901239** **Diagnosed** : 20 Jul 2023  
**Unique Number** : 10562595 **Diagnostician** : Don Baldrige  
**Test Package** : IND 2

**MARS CHOCOLATE**  
 2019 NORTH OAK PARK  
 CHICAGO, IL  
 US 60707  
 Contact: TONY FIORE  
 tony.fiore@effem.com  
 T: (773)745-2279  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)