

PROBLEM SUMMARY

[603777709 SR] Machine Id CRMB REFINER 4 (S/N 20059919)

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 68 (--- GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

2012 1 2014	1 2010 1 2010 1 2010 0 2020 1 2022	

160

Sample Rating Trend

PROBLEMATIC TEST RESULTS							
Sample Status			ATTENTION	NORMAL	ATTENTION		
Particles >4µm	ASTM D7647	>5000	<u> </u>	3346	▲ 6312		
Particles >6µm	ASTM D7647	>1300	<u> </u>	873	1229		
Particles >14µm	ASTM D7647	>160	🔺 166	63	50		
Particles >21µm	ASTM D7647	>40	<u> </u>	11	8		
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<u> </u>	19/17/13	2 0/17/13		

Customer Id: MARSCHI Sample No.: WC0562487 Lab Number: 05901244 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Don Baldridge +1 <u>don.b505@comcast.net</u>

To change component or sample information: Customer Service +1 1-800-237-1369 <u>customerservice@wearcheck.com</u>

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS

07 Jan 2023 Diag: Don Baldridge



Resample at the next service interval to monitor.All component wear rates are normal. The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



07 Jul 2022 Diag: Don Baldridge



No corrective action is recommended at this time. Resample at the next service interval to monitor. All component wear rates are normal. There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. The

AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



ISO

14 Jan 2022 Diag: Doug Bogart



No corrective action is recommended at this time. Resample at the next service interval to monitor.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Area [603777709 SR] Machine Id CRMB REFINER 4 (S/N 20059919) Component

Hydraulic System

AW HYDRAULIC OIL ISO 68 (--- GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0562487	WC0562113	WC0605639
Sample Date		Client Info		06 Jul 2023	07 Jan 2023	07 Jul 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				ATTENTION	NORMAL	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	2	<1	<1
Chromium	ppm	ASTM D5185m	>20	0	0	0
Nickel	ppm	ASTM D5185m	>20	0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>20	<1	<1	<1
Lead	ppm	ASTM D5185m	>20	0	0	<1
Copper	ppm	ASTM D5185m	>20	<1	<1	<1
Tin	ppm	ASTM D5185m	>20	0	0	<1
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	<1	0	0
Manganese	ppm	ASTM D5185m		<1	0	0
Magnesium	ppm	ASTM D5185m	25	<1	<1	<1
Calcium	ppm	ASTM D5185m	200	<1	1	0
Phosphorus	ppm	ASTM D5185m	300	213	190	179
Zinc	ppm	ASTM D5185m	370	0	7	4
Sulfur	ppm	ASTM D5185m	2500	2294	2355	2056
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	2	3	2
Sodium	ppm	ASTM D5185m		0	0	0
Potassium	ppm	ASTM D5185m	>20	<1	0	2
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	6 383	3346	6 312
Particles >6µm		ASTM D7647	>1300	<u> </u>	873	1229
Particles >14µm		ASTM D7647	>160	🔺 166	63	50
Particles >21µm		ASTM D7647	>40	<u> </u>	11	8
Particles >38µm		ASTM D7647	>10	4	0	1
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 20/18/15	19/17/13	▲ 20/17/13
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.85	0.73	0.65



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(40°C)

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OIL ANALYSIS REPORT







White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	VLITE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERTI	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	66.0	67.3	67.3
SAMPLE IMAGES		method	limit/base	current	history1	history2
			- I			

method limit/base current



history1 history2

VISUAL





Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact/Location: TONY FIORE - MARSCHI