

# **PROBLEM SUMMARY**

#### Sample Rating Trend



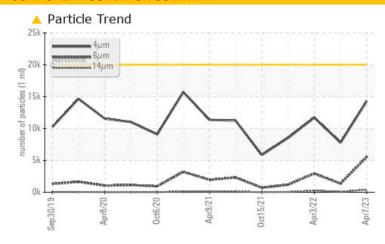
PEANUT ROASTER 1 (S/N B56841)

Main Gearbox

PETRO CANADA 220 (3 GAL)

#### Main Gearbox Fluid

## **COMPONENT CONDITION SUMMARY**



#### RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

PROBLEMATIC TE	EST RESULTS				
Sample Status			ATTENTION	NORMAL	NORMAL
Particles >6μm	ASTM D7647	>5000	<b>△</b> 5533	1365	2936
Oil Cleanliness	ISO 4406 (c)	>21/19/16	<b>21/20/16</b>	20/18/13	21/19/15

Customer Id: SKILIT Sample No.: WC0743680 Lab Number: 05901259 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Doug Bogart +1 (800)237-1369 x4016 dougb@wearcheckusa.com

To change component or sample information: Customer Service +1 1-800-237-1369 customerservice@wearcheck.com

#### **RECOMMENDED ACTIONS**

There are no recommended actions for this sample.

#### HISTORICAL DIAGNOSIS

## 29 Jun 2022 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



#### 03 Apr 2022 Diag: Doug Bogart

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



#### 30 Dec 2021 Diag: Don Baldridge

NORMAL



Resample at the next service interval to monitor. All component wear rates are normal. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





# **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

# PEANUT ROASTER 1 (S/N B56841)

Component

**Main Gearbox** 

PETRO CANADA 220 (3 GAL)

## DIAGNOSIS

#### Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

## Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

#### **Fluid Condition**

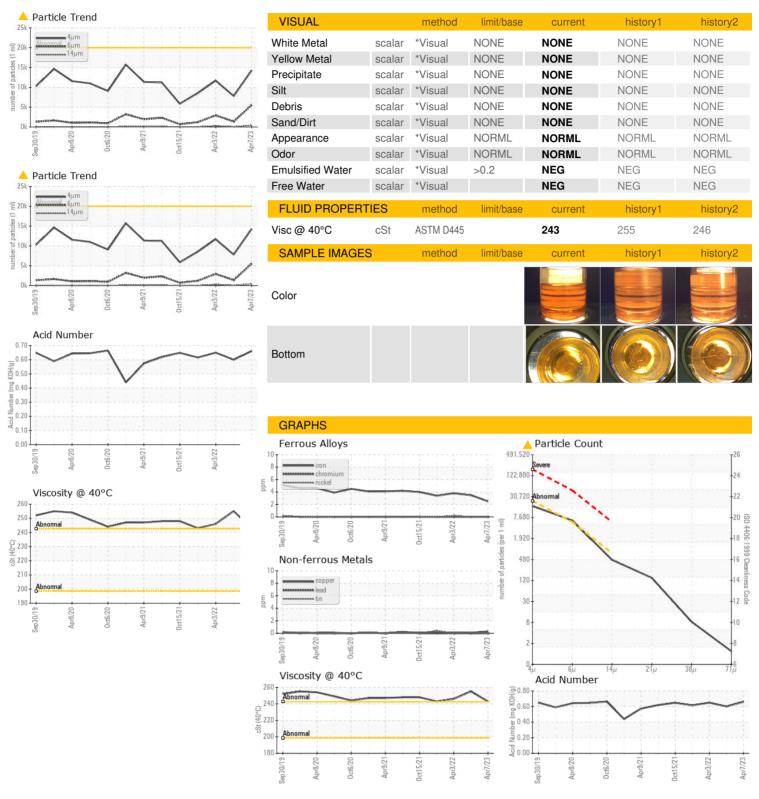
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

		Sep2019	Apr2020 Oct2020	Apr2021 Oct2021 Apr2022	Apr2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0743680	WC05585501	WC0650782
Sample Date		Client Info		07 Apr 2023	29 Jun 2022	03 Apr 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	2	4	4
Chromium	ppm	ASTM D5185m	>15	0	0	0
Nickel	ppm	ASTM D5185m	>15	0	0	<1
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	1	0
Lead	ppm	ASTM D5185m	>100	0	0	0
Copper	ppm	ASTM D5185m	>200	<1	<1	<1
Tin	ppm	ASTM D5185m	>25	0	<1	0
Antimony	ppm	ASTM D5185m	>5			
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	2	2
Barium	ppm	ASTM D5185m		0	2	0
	ppm ppm	ASTM D5185m ASTM D5185m		0	2	0
Molybdenum				-		
Barium Molybdenum Manganese Magnesium	ppm	ASTM D5185m		0	0	0
Molybdenum Manganese	ppm	ASTM D5185m ASTM D5185m		0 <1	0 <1	0 <1
Molybdenum Manganese Magnesium Calcium	ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1	0 <1 <1	0 <1 0
Molybdenum Manganese Magnesium Calcium	ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 0	0 <1 <1 3	0 <1 0
Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m		0 <1 <1 0 610	0 <1 <1 3 490	0 <1 0 1 633
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	limit/base	0 <1 <1 <0 0 610 0	0 <1 <1 <3 490 8	0 <1 0 1 633 3
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method	limit/base >50	0 <1 <1 0 610 0 2706	0 <1 <1 3 490 8 2369	0 <1 0 1 633 3 2105
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS	ppm ppm ppm ppm ppm ppm	ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m method		0 <1 <1 <0 0 610 0 2706 current	0 <1 <1 <1 3 490 8 2369 history1	0 <1 0 1 633 3 2105 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m		0 <1 <1 <0 0 610 0 2706 current	0 <1 <1 <1 3 490 8 2369 history1 5	0 <1 0 1 633 3 2105 history2 5
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	>50	0 <1 <1 <0 <0 <0 <0 <0 <0 <0 <0 <0 <0 <0 <0 <0	0 <1 <1 3 490 8 2369 history1 5	0 <1 0 1 633 3 2105 history2 5 0
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  method ASTM D5185m ASTM D5185m ASTM D5185m	>50 >20	0 <1 <1 <0 <0 <0 <0 <0 <0 <0 <0 <0 <0 <0 <0 <0	0 <1 <1 <3 490 8 2369 history1 5 0 <1	0 <1 0 1 633 3 2105 history2 5 0 0
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m	>50 >20 limit/base	0	0 <1 <1 <3 490 8 2369 history1 5 0 <1 history1	0 <1 0 1 633 3 2105 history2 5 0 0 history2
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m MEthod ASTM D5185m	>50 >20 limit/base >20000	0	0 <1 <1 <3 490 8 2369 history1 5 0 <1 history1 7792	0 <1 0 1 633 3 2105 history2 5 0 0 history2 11704
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  Method ASTM D5185m	>50 >20 limit/base >20000 >5000 >640	0 <1 <1 0 610 0 2706 current 4 <1 0 current 14273 ▲ 5533	0 <1 <1 <1 3 490 8 2369 history1 5 0 <1 history1 7792 1365	0
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >14µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  Method ASTM D5185m ASTM D5185m  Method ASTM D5185m ASTM D7647 ASTM D7647	>50 >20 limit/base >20000 >5000 >640	0 <1 <1 0 610 0 2706 current 4 <1 0 current 14273 ▲ 5533 414	0 <1 <1 <1 3 490 8 2369 history1 5 0 <1 history1 7792 1365 58	0 <1 0 1 633 3 2105 history2 5 0 0 history2 11704 2936 263
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647	>50 >20 limit/base >20000 >5000 >640 >160	0	0 <1 <1 <1 3 490 8 2369 history1 5 0 <1 history1 7792 1365 58 14	0 <1 0 1 633 3 2105 history2 5 0 0 history2 11704 2936 263 94
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur  CONTAMINANTS Silicon Sodium Potassium  FLUID CLEANLIN Particles >4µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185m  Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>50 >20 limit/base >20000 >5000 >640 >160 >40	0 <1 <1 <1 0 610 0 2706  current 4 <1 0  current 14273  ▲ 5533 414 126 7	0 <1 <1 <1 3 490 8 2369 history1 5 0 <1 history1 7792 1365 58 14 3	0 <1 0 1 633 3 2105 history2 5 0 0 history2 11704 2936 263 94 21
Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur  CONTAMINANTS Silicon Sodium Potassium  FLUID CLEANLIN Particles >4µm Particles >6µm Particles >21µm Particles >38µm Particles >71µm	ppm	ASTM D5185m  Method ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>50  >20  limit/base  >20000  >5000  >640  >160  >40  >10	0	0 <1 <1 <1 3 490 8 2369 history1 5 0 <1 history1 7792 1365 58 14 3 2	0 <1 0 1 633 3 2105 history2 5 0 0 history2 11704 2936 263 94 21 2

Contact/Location: TOBY GRAY - SKILIT



# OIL ANALYSIS REPORT







Laboratory Sample No. Lab Number **Unique Number** 

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0743680

: 05901259 : 10562615

Diagnostician Test Package : IND 2 ( Additional Tests: PrtCount )

Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received

Diagnosed

: 18 Jul 2023

: 19 Jul 2023

: Doug Bogart

**SKIPPY PEANUT BUTTER - HORMEL** 

Contact/Location: TOBY GRAY - SKILIT

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