



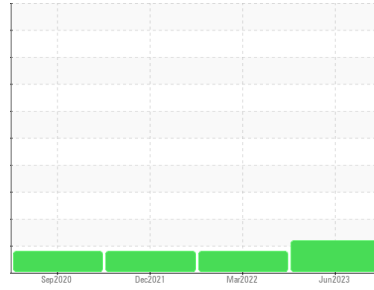
PROBLEM SUMMARY

Sample Rating Trend

ISO

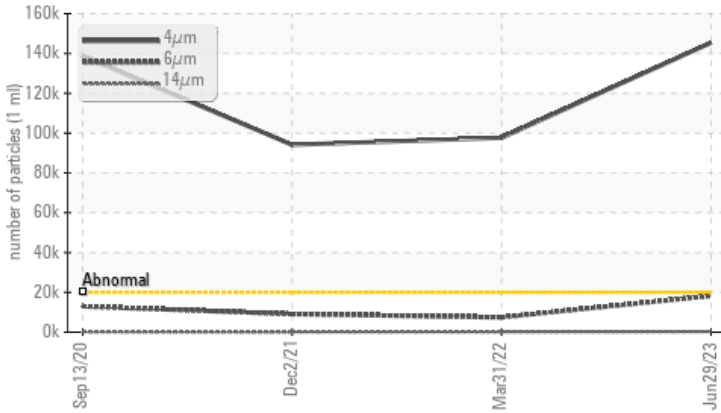


Area
[23211056]
 Machine Id
STORK TOPSIDE MAIN DRIVE
 Component
Gearbox
 Fluid
GEAR OIL (PAO) ISO 680 (--- LTR)



COMPONENT CONDITION SUMMARY

▲ Particle Trend



RECOMMENDATION

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

PROBLEMATIC TEST RESULTS

Sample Status			ABNORMAL	ABNORMAL	ABNORMAL
Particles >4µm	ASTM D7647	>20000	▲ 145437	▲ 97661	▲ 94122
Particles >6µm	ASTM D7647	>5000	▲ 18206	▲ 7421	▲ 9101
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 24/21/15	▲ 24/20/14	▲ 24/20/14

Customer Id: HORBEL
 Sample No.: WC0799723
 Lab Number: 05901269
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
 Doug Bogart +1 (800)237-1369 x4016
dougb@wearcheckusa.com

To change component or sample information:
 Customer Service +1 1-800-237-1369
customerservice@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We recommend you service the filters on this component if applicable.

HISTORICAL DIAGNOSIS

31 Mar 2022 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



02 Dec 2021 Diag: Don Baldrige

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



13 Sep 2020 Diag: Jonathan Hester

ISO



We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report





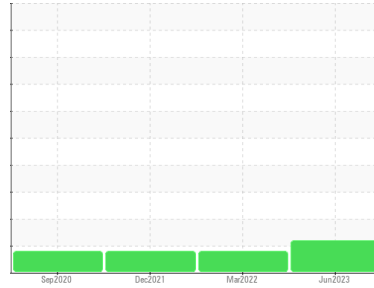
OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area
[23211056]
 Machine Id
STORK TOPSIDE MAIN DRIVE
 Component
Gearbox
 Fluid
GEAR OIL (PAO) ISO 680 (--- LTR)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0799723	WC0657729	WC0629248
Sample Date	Client Info	29 Jun 2023	31 Mar 2022	02 Dec 2021
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m >200	8	8	7
Chromium	ppm	ASTM D5185m >15	0	0	0
Nickel	ppm	ASTM D5185m >15	0	0	<1
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	0	<1	1
Aluminum	ppm	ASTM D5185m >25	<1	<1	<1
Lead	ppm	ASTM D5185m >100	0	0	<1
Copper	ppm	ASTM D5185m >200	<1	<1	<1
Tin	ppm	ASTM D5185m >25	0	<1	0
Antimony	ppm	ASTM D5185m >5	---	---	0
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m 25	<1	8	2
Barium	ppm	ASTM D5185m 12	0	0	0
Molybdenum	ppm	ASTM D5185m 5	0	0	0
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 25	<1	0	<1
Calcium	ppm	ASTM D5185m 25	0	33	33
Phosphorus	ppm	ASTM D5185m 375	466	415	356
Zinc	ppm	ASTM D5185m 25	0	5	5
Sulfur	ppm	ASTM D5185m 4900	6533	4277	4084

CONTAMINANTS

method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m >50	1	2	1
Sodium	ppm	ASTM D5185m	0	<1	<1
Potassium	ppm	ASTM D5185m >20	<1	0	0

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >20000	▲ 145437	▲ 97661	▲ 94122
Particles >6µm	ASTM D7647 >5000	▲ 18206	▲ 7421	▲ 9101
Particles >14µm	ASTM D7647 >640	253	155	98
Particles >21µm	ASTM D7647 >160	31	43	19
Particles >38µm	ASTM D7647 >40	0	3	0
Particles >71µm	ASTM D7647 >10	0	0	0
Oil Cleanliness	ISO 4406 (c) >21/19/16	▲ 24/21/15	▲ 24/20/14	▲ 24/20/14

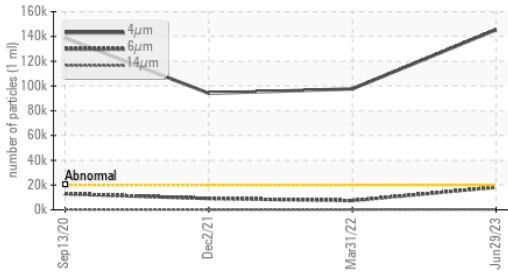
FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045 1.10	0.74	0.64	0.586

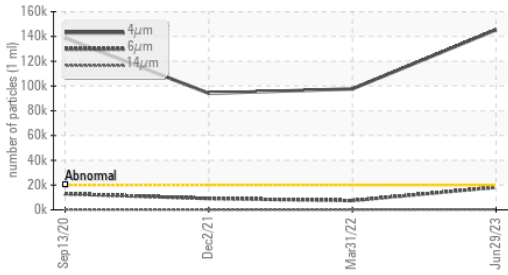


OIL ANALYSIS REPORT

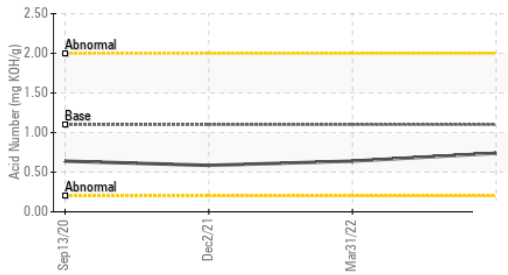
Particle Trend



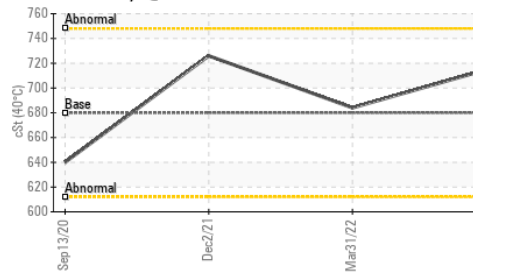
Particle Trend



Acid Number



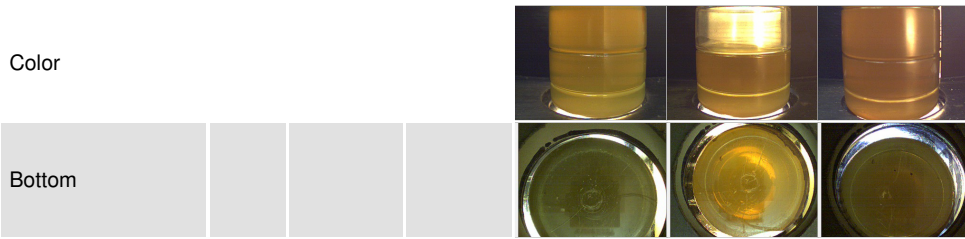
Viscosity @ 40°C



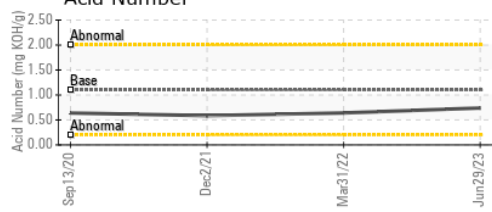
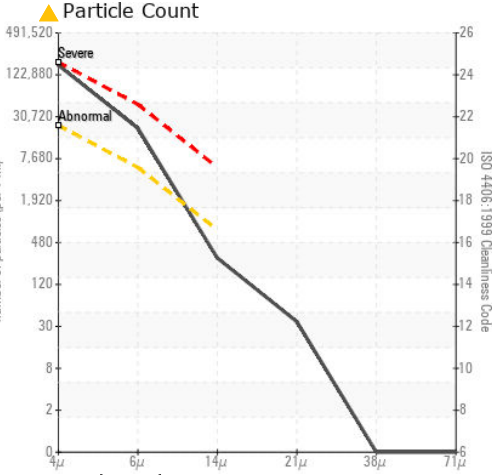
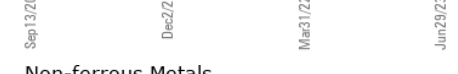
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	LIGHT
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 680	717.0	684	726

SAMPLE IMAGES



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0799723 **Received** : 18 Jul 2023
Lab Number : 05901269 **Diagnosed** : 24 Jul 2023
Unique Number : 10562625 **Diagnostician** : Doug Bogart
Test Package : IND 2 (Additional Tests: PrtCount)

HORMEL FOODS-BELOIT
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 BELOIT, WI
 US 53511
 Contact: RANDY HSU
 rhsu@hormel.com
 T:
 F: (608)365-8322

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)